



Dynasolve Mold Cleaner 1000

Urethane Mold Cleaning Solvent



Dynasolve Mold Cleaner 1000 is a formulated cleaning solvent that is used in the urethane molding industry for removing cured urethane from tooling but leaving behind the layer of silicone-based release agent.

CLEANING APPLICATIONS:

Immersion cleaning of molds and parts

ADVANTAGES:

More efficient than acetone, MEK and other solvents

High flash point

High resin loading capacity allows for reuse and reduced cost of ownership

Formulated to be highly selective

SPECIFICATIONS:

Specific gravity:	1.02
Boiling point:	400°F (204°C)
Flash point:	196°F (91°C)

MATERIALS REMOVED:

Cured urethane

PRODUCT USAGE GUIDELINES

(SEE SDS FOR EH&S INFORMATION)

1. Immerse part in Dynasolve Mold Cleaner 1000 at room temperature
2. Observe carefully. If cured material appears unaffected after 1 hour, heat solvent 130°F-150°F (55°-65°C).
3. If urethane appears unaffected after 2 hours, call Versum Materials Dynaloy technical support.

MATERIAL COMPATIBILITY:

Recommended materials including:

All metals

Teflon®

Polyethylene and polypropylene

Avoid materials including:

Viton®

PVC

ABS



VERSUM MATERIALS, LLC

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