



Revision Number: 007.0

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**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>LOCTITE FREKOTE PM CL known as LOCTITE® PMC FREKOTE® MOLD C</b>	<b>IDH number:</b>	420460
<b>Product type:</b>	Solvent cleaner	<b>Item number:</b>	83561
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	<b>Contact information:</b>	Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**DANGER:** HIGHLY FLAMMABLE LIQUID AND VAPOR.  
MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS.  
CAUSES SKIN IRRITATION.  
CAUSES SERIOUS EYE IRRITATION.  
MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
SKIN IRRITATION	2
EYE IRRITATION	2A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
ASPIRATION HAZARD	1

**PICTOGRAM(S)**



**Precautionary Statements**

**Prevention:** Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, eye protection, and face protection.

**Response:** IF SWALLOWED: Immediately call a physician or poison control center. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Call a poison control center or physician if you feel unwell. Do NOT induce vomiting. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.

**Storage:** Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Toluene	108-88-3	30 - 60
Methyl ethyl ketone	78-93-3	30 - 60

\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
<b>Skin contact:</b>	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get immediate medical attention.
<b>Ingestion:</b>	Keep individual calm. Do not induce vomiting: contains petroleum distillates and/or aromatic solvents. Never give anything by mouth to an unconscious person. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees. Get immediate medical attention.
<b>Symptoms:</b>	See Section 11.
<b>Notes to physician:</b>	This material is an aspiration hazard. Potential danger from aspiration must be weighed against possible oral toxicity when deciding whether to induce vomiting.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide. In case of fire, keep containers cool with water spray.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. Vapors are heavier than air and may travel along floor to an ignition source.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Acrid smoke and fumes.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
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**Clean-up methods:**

Ensure adequate ventilation. Remove all sources of ignition. Keep upwind of the spilled material and isolate exposure. Spilled liquid is combustible and can be ignited by heat, flames, sparks, or other sources of ignition. Use non-sparking tools for clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

## 7. HANDLING AND STORAGE

**Handling:**

Remove all sources of ignition. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Make sure containers are properly grounded before use or transfer of material. For operations where eye or face contact could occur, provide safety shower and eyewash fountain. Refer to Section 8.

**Storage:**

Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Toluene	20 ppm TWA	200 ppm TWA 300 ppm Ceiling 500 ppm MAX. CONC 10 minutes	None	None
Methyl ethyl ketone	200 ppm TWA 300 ppm STEL	200 ppm (590 mg/m3) PEL	None	None

**Engineering controls:**

Use explosion-proof mechanical ventilation and local exhaust to control contaminants to within their occupational exposure limits during the use of this product.

**Respiratory protection:**

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

**Eye/face protection:**

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:**

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state:**

Liquid

**Color:**

Colorless

**Odor:**

Solvent

**Odor threshold:**

Not available.

**pH:**

Not available.

**Vapor pressure:**

49 mm hg (20 °C (68°F))

**Boiling point/range:**

79.0 - 110.0 °C (174.2 - 230°F)

**Melting point/ range:**

Not available.

**Specific gravity:**

0.712

**Vapor density:**

Heavier than air

**Flash point:**

0 °C (32°F)

Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	480 °C (896°F) Estimated
Evaporation rate:	Slower than ether.
Solubility in water:	Slightly soluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	100 %
Viscosity:	Not available.
Decomposition temperature:	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Risk of ignition.Stable
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Oxides of carbon.
<b>Incompatible materials:</b>	Reducing agents. Strong alkalis. Strong bases. Aldehydes. Hydrogen peroxide. Amines. Halogens. Ammonia.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Keep away from open flames, hot surfaces and sources of ignition. Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	May be harmful if inhaled. May cause respiratory tract irritation. High vapor concentrations may cause central nervous system depression (headache, nausea, dizziness). Continued exposure may cause increased light-headedness, staggering, unconsciousness and even death.
<b>Skin contact:</b>	Causes skin irritation. Solvent action can dry and defat the skin, causing the skin to crack, leading to dermatitis.
<b>Eye contact:</b>	Causes serious eye irritation. Prolonged eye contact may cause severe eye damage.
<b>Ingestion:</b>	This product may be fatal if it is swallowed. Aspiration may occur during swallowing or vomiting, resulting in lung damage. May cause central nervous system depression.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Toluene	Oral LD50 (RAT) = 2.6 g/kg Oral LD50 (RAT) = 5,000 mg/kg Dermal LD50 (RABBIT) = 12,124 mg/kg Inhalation LC50 (RAT, 1 h) = 26700 ppm Inhalation LC50 (RAT, 2 h) = 12200 ppm Inhalation LC50 (RAT, 4 h) = 8000 ppm	Behavioral, Cardiac, Central nervous system, Developmental, Ear, Irritant
Methyl ethyl ketone	Oral LD50 (RAT) = 2,300 - 3,500 mg/kg Oral LD50 (RAT) = 4,500 - 6,800 mg/kg Dermal LD50 (RABBIT) = > 8,000 mg/kg Inhalation LC50 (RAT, 4 h) = 11700 ppm	Irritant, Central nervous system

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Toluene	No	No	No
Methyl ethyl ketone	No	No	No

## 12. ECOLOGICAL INFORMATION

Ecological information: Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: D001: Ignitable. D035: Methyl Ethyl Ketone.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Flammable liquids, n.o.s. (Toluene, Methyl ethyl ketone)  
Hazard class or division: 3  
Identification number: UN 1993  
Packing group: II  
DOT Hazardous Substance(s): Toluene, Methyl ethyl ketone

### International Air Transportation (ICAO/IATA)

Proper shipping name: Flammable liquid, n.o.s. (Toluene, Methyl ethyl ketone)  
Hazard class or division: 3  
Identification number: UN 1993  
Packing group: II

### Water Transportation (IMO/IMDG)

Proper shipping name: FLAMMABLE LIQUID, N.O.S. (Toluene, Methyl ethyl ketone)  
Hazard class or division: 3  
Identification number: UN 1993  
Packing group: II

## 15. REGULATORY INFORMATION

### United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis

CERCLA/SARA Section 311/312: Immediate Health, Delayed Health, Fire

CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Toluene (CAS# 108-88-3). Methyl ethyl ketone (CAS# 78-93-3).

CERCLA Reportable quantity: Toluene (CAS# 108-88-3) 1,000 lbs. (454 kg)  
Methyl ethyl ketone (CAS# 78-93-3) 5,000 lbs. (2,270 kg)

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** New Safety Data Sheet format.

**Prepared by:** Catherine Bimler, Regulatory Affairs Specialist

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Rudolph Bros. & Co.  
6550 Oley Speaks Way  
Canal Winchester, OH 43110  
Phone: 614-833-0707  
Fax: 800-600-9508  
e-mail: [rbcsupport@rudbro.com](mailto:rbcsupport@rudbro.com)  
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