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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE FREKOTE RC-321 known as FK AQUALINE RC-321	IDH number:	420474
Product type:	Mold Release	Item number:	83605
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
EYE IRRITATION	2A

PICTOGRAM(S)



Precautionary Statements

Prevention:	Wash thoroughly after handling. Wear eye and face protection.
Response:	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If eye irritation persists: Get medical attention.
Storage:	Not prescribed
Disposal:	Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Proprietary Resin Blend	Proprietary	1 - 5

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. If symptoms develop and persist, get medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Not applicable. Product is an aqueous dispersion. Use media appropriate for surrounding material.
Special firefighting procedures:	None
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Not applicable

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways. Prevent further leakage or spillage if safe to do so.
Clean-up methods:	Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Wet surfaces may be slippery.

7. HANDLING AND STORAGE

Handling:	Use only with adequate ventilation. Avoid skin and eye contact. Do not wear contact lenses. Avoid breathing vapors or mists of this product. Wash thoroughly after handling. For operations where eye or face contact could occur, provide safety shower and eyewash fountain.
Storage:	Keep in a cool, well ventilated area. Keep container closed. Store in original container until ready to use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Proprietary Resin Blend	None	None	None	None

Engineering controls:	Ensure adequate ventilation, especially in confined areas.
Respiratory protection:	Not normally required.
Eye/face protection:	Safety goggles or safety glasses with side shields. Wear chemical goggles; face shield (if splashing is possible). Safety showers and eye wash stations should be available.
Skin protection:	Chemical resistant, impermeable gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Milky white
Odor:	Mild
Odor threshold:	Not available.
pH:	4 Approximately
Vapor pressure:	Not applicable
Boiling point/range:	100 °C (212°F)
Melting point/ range:	Not applicable
Specific gravity:	1 Approximately
Vapor density:	Not applicable
Flash point:	Aqueous. Does not flash.
Flammable/Explosive limits - lower:	Not applicable
Flammable/Explosive limits - upper:	Not applicable
Autoignition temperature:	Not applicable
Evaporation rate:	Same as water.
Solubility in water:	Soluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	< 4 %; < 40 g/l Estimated
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	None reasonably foreseeable.
Incompatible materials:	Avoid contact with materials sensitive to water.
Reactivity:	Not available.
Conditions to avoid:	Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes
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Potential Health Effects/Symptoms

Inhalation: May cause irritation to nose and throat.
Skin contact: Prolonged or repeated contact may cause irritation.
Eye contact: Causes serious eye irritation.
Ingestion: Not expected under normal conditions of use. Not expected to be harmful by ingestion.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Proprietary Resin Blend	None	Irritant, Corrosive

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Proprietary Resin Blend	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health
CERCLA/SARA Section 313: None above reporting de minimis

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Catherine Bimler, Regulatory Affairs Specialist

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Rudolph Bros. & Co.
6550 Oley Speaks Way
Canal Winchester, OH 43110
Phone: 614-833-0707
Fax: 800-600-9508
e-mail: rbcsupport@rudbro.com
www.rudbro.com