

TECBOND 267 HOTMELT ADHESIVE

**POWER
ADHESIVES**

DATA SHEET

GENERAL DESCRIPTION

TECBOND 267 is a high performance adhesive formulated for Polyofin plastics such as polypropylene and polyethylene. This adhesive has a high heat resistance of 230°F and good low temperature resistance of -22°F.

It should be noted that maximum bond strength is only achieved after 24 hours

TECBOND 267 is suitable for bead and spray applications.

TECHNICAL CHARACTERISTICS

Adhesive type: Synthetic polymer based hotmelt
Colour: Light brown
Molten tack: Medium

Diameter (Nominal)
Length (Nominal)
Carton Quantity
Sticks per lb (approx.)
Suggested Application Temperature:
Brookfield viscosity (ASTM D3236) @ 350°F spindle 27
Ring & Ball Softening Point (ASTM E28)
Heat Resistance (BS5350 Part H3)
Open Time
Low temperature flexibility (tg)

½"	1¼"	Bulk
N/A	1¾"	N/A
	22 lbs	
	8	
	380°F	
	3000 cps	
	302°F	
	230°F	
	Long	
	-22°F	

SIZES AVAILABLE

1¼" slugs

SUITABLE APPLICATORS

TEC 3200,
TEC 6100, 6300

TYPICAL OUTPUT

6.5 lbs/hr
8 lbs/hr

All constituent parts of this adhesive have been approved by the American F.D.A under C.F.R.21.175.105 (adhesives).

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