

1. Identification

Product identifier	KE-1604
Other means of identification	Not available.
Recommended use	Industrial use only
Recommended restrictions	Industrial use only.
Manufacturer/Importer/Supplier/Distributor information	
Name	Shin-Etsu Silicones of America, Inc.
Address	1150 Damar Drive, Akron, OH 44305 USA
Contact	Regulation compliance group
Telephone Number	+1-330-630-9860
Fax Number	+1-330-630-9855
Emergency Phone Number	Chemtrec: +1-800-424-9300 (Within US) Chemtrec: +1-703-527-3887 (Outside US)

2. Hazard(s) identification

Physical hazards	Not classified.
Health hazards	Not classified.
Environmental hazards	Not classified.
OSHA defined hazards	Not classified.
*Hazards not stated here are "Not classified", "Not applicable" or "Classification not possible".	
Label elements	
Hazard symbol	None.
Signal word	None.
Hazard statement	Not available.
Precautionary statement	
Prevention	Not available.
Response	Not available.
Storage	Not available.
Disposal	Not available.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.
HMIS® ratings	Health: 0 Flammability: 0 Physical hazard: 0

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Quartz		14808-60-7	30 - < 40

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash skin with soap and water.
Eye contact	Rinse immediately with plenty of water for at least 15 minutes.
Ingestion	Rinse mouth. Get medical attention immediately.

Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Not available.
Specific hazards arising from the chemical	By heating and fire, harmful vapors/gases may be formed.
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet, gloves, rubber boots, and self-contained breathing apparatus.
Fire-fighting equipment/instructions	Move containers from fire area if you can do so without risk.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Wear appropriate personal protective equipment.
Methods and materials for containment and cleaning up	Eliminate sources of ignition. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills in original containers for re-use. Collect for salvage or disposal.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Do not breathe mist or vapor. Provide adequate ventilation. When curing provide adequate ventilation. When curing do not breathe vapor.
Conditions for safe storage, including any incompatibilities	Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Keep in original container.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Quartz (CAS 14808-60-7)	TWA	0.3 mg/m3	Total dust.
		0.1 mg/m3	Respirable.
		2.4 mppcf	Respirable.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Quartz (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Quartz (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.

Biological limit values	No biological exposure limits noted for the ingredient(s).
Exposure guidelines	Occupational Exposure Limits are not relevant to the current physical form of the product.

Appropriate engineering controls	Provide eyewash station.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Tightly sealed safety glasses according to EN 166.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	No special protective equipment required.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment. If ventilation is insufficient when heating use chemical respirator with organic vapor cartridge. If ventilation is insufficient when curing use chemical respirator with organic vapor cartridge.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Wash hands before breaks and immediately after handling the product. Handle in accordance with good industrial hygiene and safety practice. This product can generate formaldehyde at approximately 150 °C (300 °F) and above in the presence of air. Formaldehyde is a skin and respiratory sensitizer, eye and throat irritant, acute toxicant and potential cancer hazard. So, use adequate ventilation or wear protective equipment such as gloves, goggles, organic vapor respirator or protective clothing when this product is heated at approximately 150 °C (300 °F) and above in the presence of air.

9. Physical and chemical properties

Appearance	
Form	Liquid. Paste.
Color	Grayish black
Odor	Odorless
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	> 482 °F (> 250 °C) Open Cup
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	1.26
Solubility(ies)	
Solubility (water)	Not soluble
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	10.51 lb/gal

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
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Chemical stability	Stable at normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	None known.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Thermal breakdown of this product during fire or very high heat condition may evolve the following hazardous decomposition product: Carbon oxides and traces of incompletely burned carbon compounds. Silicon dioxide. Formaldehyde.

11. Toxicological information

Information on likely routes of exposure

Ingestion	Expected to be a low ingestion hazard.
Inhalation	No adverse effects due to inhalation are expected.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity Not available.

Product	Species	Test Results
KE-1604 (CAS Mixture)		
Acute		
Oral		
LD50	Rat	5017.7503 mg/kg estimated

Skin corrosion/irritation Not available.

Serious eye damage/eye irritation

Respiratory or skin sensitization

Respiratory sensitization	Not available.
Skin sensitization	Not available.

Germ cell mutagenicity Not available.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Quartz (CAS 14808-60-7) 1 Carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Quartz (CAS 14808-60-7) Known To Be Human Carcinogen.

Reproductive toxicity Not available.

Specific target organ toxicity - single exposure Not available.

Specific target organ toxicity - repeated exposure Not available.

Aspiration hazard Not available.

Further information This product can generate formaldehyde at approximately 150 degrees C(300°F) and above in the presence of air. Formaldehyde is a skin and respiratory sensitizer, eye and throat irritant, acute toxicant and potential cancer hazard. So, use adequate ventilation or wear protective equipment such as gloves, goggles, organic vapor respirator or protective clothing when this product is heated at approximately 150 degrees C(300°F) and above in the presence of air.

12. Ecological information

Ecotoxicity	No ecotoxicity data noted for the ingredient(s).
Persistence and degradability	Not available.
Bioaccumulative potential	Not available.

Mobility in soil Not available.
Other adverse effects Not available.

13. Disposal considerations

Disposal instructions Follow applicable Federal, State and Local regulations.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code This product is not intended to be transported in bulk.

15. Regulatory information

US federal regulations All components are on the U.S. EPA TSCA Inventory List.
This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 313 (TRI reporting)

US state regulations

US. Massachusetts RTK - Substance List

Quartz (CAS 14808-60-7)

US. New Jersey Worker and Community Right-to-Know Act

Quartz (CAS 14808-60-7)

US. Pennsylvania Worker and Community Right-to-Know Law

Quartz (CAS 14808-60-7)

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Quartz (CAS 14808-60-7)

Listed: October 1, 1988

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes

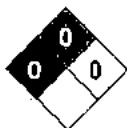
Country(s) or region	Inventory name	On Inventory (yes/no)*
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	04-24-2015
Version #	01
NFPA ratings	Health: 0 Flammability: 0 Instability: 0

NFPA ratings



Disclaimer

This information is offered in good faith as typical values and not as a product specification. No warranty, expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.

This product has been designed, manufactured and developed solely for general industrial use only. This product is not designed for, intended for use as, or suitable for, medical, surgical or other particular purposes. Users have the sole responsibility and obligation to determine the suitability of this product for any application, to make preliminary tests, and to confirm the safety of this product for their use. Users must never use this product for the purpose of implantation into the human body and/or injection into humans.

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