



SAFETY DATA SHEET

THE DOW CHEMICAL COMPANY

Product name: BETASEAL™ 16100A One-Step Primer

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THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: BETASEAL™ 16100A One-Step Primer

Recommended use of the chemical and restrictions on use

Identified uses: A primer - For use in automotive applications.

COMPANY IDENTIFICATION

THE DOW CHEMICAL COMPANY
2030 WILLARD H DOW CENTER
MIDLAND MI 48674-0000
UNITED STATES

Customer Information Number:

800-258-2436

SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: CHEMTREC +1 800-424-9300

Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Flammable liquids - Category 2

Skin irritation - Category 2

Eye irritation - Category 2A

Skin sensitisation - Category 1

Reproductive toxicity - Category 2

Specific target organ toxicity - single exposure - Category 3

Specific target organ toxicity - repeated exposure - Category 2 - Inhalation

Aspiration hazard - Category 1

Label elements

Hazard pictograms



Signal word: **DANGER!**

Hazards

Highly flammable liquid and vapour.
May be fatal if swallowed and enters airways.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause drowsiness or dizziness.
Suspected of damaging fertility or the unborn child.
May cause damage to organs through prolonged or repeated exposure if inhaled.

Precautionary statements

Prevention

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/sparks/open flames/hot surfaces. No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ ventilating/ lighting/ equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
Wash skin thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves/ eye protection/ face protection.
Use personal protective equipment as required.

Response

IF SWALLOWED: Immediately call a POISON CENTER/doctor.
IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Get medical advice/ attention.
Do NOT induce vomiting.
If skin irritation or rash occurs: Get medical advice/ attention.
If eye irritation persists: Get medical advice/ attention.
Take off contaminated clothing and wash before reuse.
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.

Storage

Store in a well-ventilated place. Keep cool.

Store locked up.

Disposal

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

Component	CASRN	Concentration
Toluene	108-88-3	> 85.0 - < 95.0 %
Titanium, Tetrakis(2-ethyl-1,3-hexanediolato)-	5575-43-9	< 10.0 %
(3-Mercaptopropyl)trimethoxysilane	4420-74-0	< 10.0 %
N-(3-(Trimethoxysilyl) propyl)-1,2-ethanediamine	1760-24-3	< 5.0 %
Isopropanol	67-63-0	< 1.0 %

4. FIRST AID MEASURES

Description of first aid measures

General advice: First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist. Suitable emergency eye wash facility should be available in work area.

Ingestion: Do not induce vomiting. Call a physician and/or transport to emergency facility immediately.

Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Maintain adequate ventilation and oxygenation of the patient. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. The decision of whether to induce vomiting or not should be made by a physician. In cases where several ounces (60 - 100 ml) have been ingested, consider the use of ethanol and hemodialysis in the treatment. Consult standard literature for details of treatment. If ethanol is used, a therapeutically effective blood concentration in the range of 100 - 150 mg/dl may be achieved by a rapid loading dose followed by a continuous intravenous infusion. Consult standard literature for details of treatment. 4-Methyl pyrazole (Antizol®) is an effective blocker of alcohol dehydrogenase and should be used in the treatment of ethylene glycol (EG), di- or triethylene glycol (DEG, TEG), ethylene glycol butyl ether (EGBE), or methanol intoxication if available. Fomepizole protocol (Brent, J. et al., New England Journal of Medicine, Feb. 8, 2001, 344:6, p. 424-9): loading dose 15 mg/kg intravenously, follow by bolus dose of 10 mg/kg every 12 hours; after 48 hours, increase bolus dose to 15 mg/kg every 12 hours. Continue fomepizole until serum methanol, EG, DEG, TEG or EGBE are undetectable. The signs and symptoms of poisoning include anion gap metabolic acidosis, CNS depression, renal tubular injury, and possible late stage cranial nerve involvement. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. In severe poisoning, respiratory support with mechanical ventilation and positive end expiratory pressure may be required. Alcohol consumed before or after exposure may increase adverse effects. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. Skin contact may aggravate preexisting dermatitis.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Unsuitable extinguishing media: Do not use direct water stream. Straight or direct water streams may not be effective to extinguish fire.

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

Unusual Fire and Explosion Hazards: Container may vent and/or rupture due to fire. Electrically ground and bond all equipment. Flammable mixtures of this product are readily ignited even by static discharge. Vapors are heavier than air and may travel a long distance and accumulate in low lying areas. Ignition and/or flash back may occur. Flammable mixtures may exist within the vapor space of containers at room temperature. Flammable concentrations of vapor can accumulate at temperatures above flash point; see Section 9.

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Stay upwind. Keep out of low areas where gases (fumes) can accumulate. Water may not be effective in extinguishing fire. Use water spray to cool fire exposed containers and fire affected zone until fire is

out and danger of reignition has passed. Burning liquids may be extinguished by dilution with water. Do not use direct water stream. May spread fire. Eliminate ignition sources. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Avoid accumulation of water. Product may be carried across water surface spreading fire or contacting an ignition source.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Keep personnel out of low areas. Keep upwind of spill. Ventilate area of leak or spill. No smoking in area. Eliminate all sources of ignition in vicinity of spill or released vapor to avoid fire or explosion. Vapor explosion hazard. Keep out of sewers. For large spills, warn public of downwind explosion hazard. Check area with combustible gas detector before reentering area. Ground and bond all containers and handling equipment. Refer to section 7, Handling, for additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Absorb with materials such as: Cat litter. Sand. Sawdust. Ground and bond all containers and handling equipment. Pump with explosion-proof equipment. If available, use foam to smother or suppress. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Keep away from heat, sparks and flame. Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated contact with skin. Avoid breathing vapor or mist. Do not swallow. Wash thoroughly after handling. Keep container closed. Use only with adequate ventilation. No smoking, open flames or sources of ignition in handling and storage area. Ignition sources can include and are not limited to pilot lights, flames, smoking, sparks, heaters, electrical equipment, and static discharges. Electrically bond and ground all containers, personnel and equipment before transfer or use of material. Use of non-sparking or explosion-proof equipment may be necessary, depending upon the type of operation. Containers, even those that have been emptied, can contain vapors. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers. Vapors are heavier than air and may travel a long distance and accumulate in low lying areas. Ignition and/or flash back may occur. Never use air pressure for transferring product unless a risk assessment has been conducted that includes consideration of the flammability of the product. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Conditions for safe storage: Minimize sources of ignition, such as static build-up, heat, spark or flame. Keep container closed. Flammable mixtures may exist within the vapor space of containers at room temperature.

Storage stability

Storage temperature:

5 - 35 °C (41 - 95 °F)

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value/Notation
Toluene	ACGIH	TWA	20 ppm
	OSHA Z-2	TWA	200 ppm
	ACGIH	TWA	BEI
	OSHA Z-2	CEIL	300 ppm
	OSHA Z-2	Peak	500 ppm
	CAL PEL	PEL	37 mg/m3 10 ppm
	CAL PEL	C	500 ppm
	CAL PEL	STEL	560 mg/m3 150 ppm
(3-Mercaptopropyl)trimethoxysilane	Dow IHG	TWA	0.1 ppm
Isopropanol	Dow IHG	TWA	SKIN
	Dow IHG	TWA	150 ppm
	Dow IHG	STEL	300 ppm
	ACGIH	TWA	200 ppm
	ACGIH	STEL	400 ppm
	OSHA Z-1	TWA	980 mg/m3 400 ppm
	ACGIH	TWA	BEI
	ACGIH	STEL	BEI
	CAL PEL	PEL	980 mg/m3 400 ppm
	CAL PEL	STEL	1,225 mg/m3 500 ppm

Exposure controls

Engineering controls: Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

Skin protection

Hand protection: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Butyl rubber. Viton. Polyethylene. Chlorinated polyethylene. Polyvinyl chloride ("PVC" or "vinyl"). Polyvinyl alcohol ("PVA"). Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials include: Neoprene. Natural rubber ("latex"). Nitrile/butadiene rubber ("nitrile" or "NBR"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection),

potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material.

Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

The following should be effective types of air-purifying respirators: Organic vapor cartridge.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	Liquid.
Color	Colorless to yellow
Odor	Aromatic
Odor Threshold	No test data available
pH	No test data available
Melting point/range	No test data available
Freezing point	No test data available
Boiling point (760 mmHg)	No test data available
Flash point	closed cup 3.89 °C (39.00 °F) <i>ASTM D3278</i>
Evaporation Rate (Butyl Acetate = 1)	No test data available
Flammability (solid, gas)	Flammable liquid
Lower explosion limit	No test data available
Upper explosion limit	No test data available
Vapor Pressure	No test data available
Relative Vapor Density (air = 1)	No test data available
Relative Density (water = 1)	0.88 <i>ASTM D1475</i>
Water solubility	No test data available
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No test data available
Decomposition temperature	No test data available
Kinematic Viscosity	No test data available
Explosive properties	No test data available
Oxidizing properties	No test data available
Molecular weight	No data available
Volatile Organic Compounds	6.92 lb/gln <i>EPA Method No. 24</i> (typical value)

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No dangerous reaction known under conditions of normal use.

Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.

Possibility of hazardous reactions: Polymerization will not occur.

Conditions to avoid: Exposure to elevated temperatures can cause product to decompose. Avoid static discharge.

Incompatible materials: Avoid contact with: Acids. Bases. Oxidizers.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury.

Single dose oral LD50 has not been determined.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

The dermal LD50 has not been determined.

Acute inhalation toxicity

Vapor concentrations are attainable which could be hazardous on single exposure. May cause respiratory irritation and central nervous system depression. Symptoms may include headache, dizziness and drowsiness, progressing to incoordination and unconsciousness. Alcohol consumption and exertion may increase the adverse effects of toluene. Contains a component(s) which hydrolyzes to methanol.

The LC50 has not been determined.

Skin corrosion/irritation

Brief contact may cause slight skin irritation with local redness.

Prolonged contact may cause moderate skin irritation with local redness.

May cause drying and flaking of the skin.

Serious eye damage/eye irritation

May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.

Vapor may cause eye irritation experienced as mild discomfort and redness.

Vapor may cause lacrimation (tears).

Sensitization

For skin sensitization:

Based on information for component(s):

Has caused allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant information found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Contains component(s) which are classified as specific target organ toxicant, single exposure, category 3.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Contains component(s) which have been reported to cause effects on the following organs in animals:
Central nervous system.

Adrenal gland.

Kidney.

Liver.

Urinary tract.

Toluene has caused hearing loss in laboratory animals upon exposure to high concentrations.

Intentional misuse by deliberately inhaling toluene may cause nervous system damage, hearing loss, liver and kidney effects and death.

Carcinogenicity

Contains component(s) which did not cause cancer in laboratory animals.

Teratogenicity

In laboratory animals, toluene has been toxic to the fetus at doses toxic to the mother; it has caused birth defects in mice when administered orally, but not by inhalation. Contains component(s) which did not cause birth defects in animals; other fetal effects occurred only at doses toxic to the mother.

Reproductive toxicity

Contains component(s) which did not interfere with reproduction in animal studies.

Mutagenicity

Contains component(s) which were negative in some in vitro genetic toxicity studies and positive in others. The majority and most reliable of the many genetic toxicity studies on toluene, both in vitro and in animals, indicate that it is not genetically toxic.

Aspiration Hazard

May be fatal if swallowed and enters airways.

COMPONENTS INFLUENCING TOXICOLOGY:**Toluene****Acute oral toxicity**

LD50, Rat, 5,580 mg/kg

Acute dermal toxicity

LD50, Rabbit, 12,267 mg/kg

Acute inhalation toxicity

LC50, Rat, male and female, 4 Hour, vapour, > 20 mg/l

Titanium, Tetrakis(2-ethyl-1,3-hexanediolato)-**Acute oral toxicity**

LD50, Rat, > 3,000 mg/kg No deaths occurred at this concentration.

Acute dermal toxicity

The dermal LD50 has not been determined.

Acute inhalation toxicity

The LC50 has not been determined.

(3-Mercaptopropyl)trimethoxysilane**Acute oral toxicity**

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury. Swallowing may result in irritation of the mouth, throat, and gastrointestinal tract. Contains a component(s) which hydrolyzes to methanol. Methanol is highly toxic to humans and may cause central nervous system effects, visual disturbances up to blindness, metabolic acidosis, and degenerative damage to other organs including liver, kidney, and heart.

LD50, Rat, 850 mg/kg

Acute dermal toxicity

Prolonged or widespread skin contact may result in absorption of potentially harmful amounts.

LD50, Rabbit, male, 2,991 mg/kg

LD50, Rabbit, female, 1,934 mg/kg

Acute inhalation toxicity

Vapor may cause irritation of the upper respiratory tract (nose and throat). Mist may cause irritation of upper respiratory tract (nose and throat). Contains a component(s) which hydrolyzes to methanol. Inhalation of methanol may cause effects ranging from headache, narcosis and visual impairment to metabolic acidosis, blindness, and even death.

The LC50 has not been determined.

N-(3-(Trimethoxysilyl) propyl)-1,2-ethanediamine**Acute oral toxicity**

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury. Contains a component(s) which hydrolyzes to methanol. Methanol is highly toxic to humans and may cause central nervous system effects, visual disturbances up to blindness, metabolic acidosis, and degenerative damage to other organs including liver, kidney, and heart.

LD50, Rat, > 2,000 mg/kg

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts. Contains a component(s) which hydrolyzes to methanol. Effects of methanol are the same as observed via oral and inhalation exposure and include central nervous system (CNS) depression, visual impairment up to blindness, metabolic acidosis, with effects on organ systems such as liver, kidneys and heart, even death.

LD50, Rabbit, > 2,000 mg/kg No deaths occurred at this concentration.

Acute inhalation toxicity

Prolonged excessive exposure may cause adverse effects. Contains a component(s) which hydrolyzes to methanol. Inhalation of methanol may cause effects ranging from headache, narcosis and visual impairment to metabolic acidosis, blindness, and even death.

LC50, Rat, 4 Hour, dust/mist, 1.49 - 2.44 mg/l OECD Test Guideline 403

Isopropanol

Acute oral toxicity

May cause central nervous system depression. Signs and symptoms of excessive exposure may include: Facial flushing. Low blood pressure. Irregular heartbeats. May cause nausea and vomiting.

LD50, Rat, 5,840 mg/kg OECD 401 or equivalent

Acute dermal toxicity

LD50, Rabbit, > 12,800 mg/kg

Acute inhalation toxicity

Observations in animals include middle ear lining damage upon exposure to vapors of isopropanol. However, the relevance of this to humans is unknown. Excessive exposure (400 ppm) to isopropanol may cause eye, nose and throat irritation. Incoordination, confusion, hypotension, hypothermia, circulatory collapse, respiratory arrest and death may follow a longer duration or higher levels.

LC50, Rat, male and female, 6 Hour, vapour, > 10000 ppm

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Toxicity

Toluene

Acute toxicity to fish

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 5.8 mg/l

LC50, Fish, flow-through test, 96 Hour, 5.5 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 24 Hour, 7 mg/l, OECD Test Guideline 202

LC50, water flea Ceriodaphnia dubia, semi-static test, 48 Hour, 3.78 mg/l

Acute toxicity to algae/aquatic plants

EbC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Biomass, 12.5 mg/l, OECD Test Guideline 201

Toxicity to bacteria

IC50, Bacteria, 16 Hour, 29 mg/l

Chronic toxicity to fish

NOEC, Fish, flow-through test, 40 d, growth, 1.4 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Ceriodaphnia dubia (water flea), 7 d, number of offspring, 0.74 mg/l

NOEC, Daphnia magna (Water flea), 21 day, number of offspring, 2 mg/l

Toxicity to soil-dwelling organisms

LC50, Eisenia fetida (earthworms), 150 - 280 mg/kg

Titanium, Tetrakis(2-ethyl-1,3-hexanediolato)-

Acute toxicity to fish

No relevant data found.

(3-Mercaptopropyl)trimethoxysilane

Acute toxicity to fish

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

LC50, Pimephales promelas (fathead minnow), 96 Hour, 253 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, 4.0 mg/l

Toxicity to bacteria

IC50, Bacteria, 16 Hour, 850 mg/l

N-(3-(Trimethoxysilyl) propyl)-1,2-ethanediamine

Acute toxicity to fish

Material is toxic to aquatic organisms (LC50/EC50/IC50 between 1 and 10 mg/L in the most sensitive species).

For the hydrolysis product(s)

LC50, zebra fish (Brachydanio rerio), 96 Hour, 597 mg/l

Acute toxicity to aquatic invertebrates

For the hydrolysis product(s)

EC50, Daphnia magna (Water flea), 48 Hour, 81 mg/l

Acute toxicity to algae/aquatic plants

For the hydrolysis product(s)

ErC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate inhibition, 126 mg/l

For the hydrolysis product(s)

NOEC, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate inhibition, 20 mg/l

Toxicity to bacteria

For the hydrolysis product(s)

EC10, Pseudomonas putida, 16 Hour, Growth rate, 25 mg/l

EC50, Pseudomonas putida, 16 Hour, Growth inhibition, 67 mg/l

Chronic toxicity to aquatic invertebrates

For the hydrolysis product(s)

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, > 1 mg/l

Toxicity to Above Ground Organisms

Material is moderately toxic to birds on an acute basis (LD50 between 51 and 500 mg/kg).

Toxicity to soil-dwelling organisms

NOEC, Eisenia fetida (earthworms), 14 d, $\geq 1,000$ mg/kg

Isopropanol**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Pimephales promelas (fathead minnow), flow-through test, 96 Hour, 9,640 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

LC50, Daphnia magna (Water flea), static test, 24 Hour, $> 1,000$ mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

NOEC, alga Scenedesmus sp., static test, 7 d, Growth inhibition (cell density reduction), 1,800 mg/l
ErC50, alga Scenedesmus sp., static test, 72 Hour, Growth rate inhibition, $> 1,000$ mg/l

Toxicity to bacteria

EC50, activated sludge, $> 1,000$ mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, 30 mg/l

Persistence and degradability**Toluene**

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Not applicable

Biodegradation: 100 %

Exposure time: 14 d

Method: OECD Test Guideline 301C or Equivalent

Theoretical Oxygen Demand: 3.13 mg/mg Calculated.

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitizer: OH radicals

Atmospheric half-life: 2 d

Method: Estimated.

Titanium, Tetrakis(2-ethyl-1,3-hexanediolato)-

Biodegradability: No relevant data found.

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitizer: OH radicals

Atmospheric half-life: 0.48 d

Method: Estimated.

(3-Mercaptopropyl)trimethoxysilane

Biodegradability: Biodegradation under aerobic static laboratory conditions is high (BOD20 or BOD28/ThOD > 40%).

Theoretical Oxygen Demand: 1.71 mg/mg Estimated.

Chemical Oxygen Demand: 1.73 mg/mg Estimated.

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitizer: OH radicals

Atmospheric half-life: 0.229 d

Method: Estimated.

N-(3-(Trimethoxysilyl) propyl)-1,2-ethanediamine

Biodegradability: Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

10-day Window: Fail

Biodegradation: 39 %

Exposure time: 28 d

Method: OECD Test Guideline 301A or Equivalent

Theoretical Oxygen Demand: 2.39 mg/mg Estimated.

Chemical Oxygen Demand: 1.76 mg/mg Estimated.

Biological oxygen demand (BOD)

Incubation Time	BOD
5 d	23 %
10 d	30 %
20 d	29 %

Stability in Water (1/2-life)

Hydrolysis, half-life, 0.025 Hour, pH 7

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitizer: OH radicals

Atmospheric half-life: 0.088 d

Method: Estimated.

Isopropanol

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 95 %

Exposure time: 21 d

Method: OECD Test Guideline 301E or Equivalent

10-day Window: Pass

Biodegradation: 53 %
Exposure time: 5 d
Method: Other guidelines

Theoretical Oxygen Demand: 2.40 mg/mg Estimated.

Chemical Oxygen Demand: 2.09 mg/mg Estimated.

Biological oxygen demand (BOD)

Incubation Time	BOD
5 d	20 - 72 %
20 d	78 - 86 %

Photodegradation
Test Type: Half-life (indirect photolysis)
Sensitizer: OH radicals
Atmospheric half-life: 1.472 d
Method: Estimated.

Bioaccumulative potential

Toluene

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).
Partition coefficient: n-octanol/water(log Pow): 2.73 Measured
Bioconcentration factor (BCF): 13.2 - 90 Fish Measured

Titanium, Tetrakis(2-ethyl-1,3-hexanediolato)-

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).
Partition coefficient: n-octanol/water(log Pow): 1.60 Estimated.

(3-Mercaptopropyl)trimethoxysilane

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).
Partition coefficient: n-octanol/water(log Pow): 0.25 Estimated.

N-(3-(Trimethoxysilyl) propyl)-1,2-ethanediamine

Bioaccumulation: No bioconcentration is expected because of the relatively high water solubility.
Partition coefficient: n-octanol/water(log Pow): -1.67 Estimated.

Isopropanol

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).
Partition coefficient: n-octanol/water(log Pow): 0.05 Measured

Mobility in soil

Toluene

Potential for mobility in soil is very high (Koc between 0 and 50).
Partition coefficient (Koc): 37 - 178 Estimated.

Titanium, Tetrakis(2-ethyl-1,3-hexanediolato)-

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 10 Estimated.

(3-Mercaptopropyl)trimethoxysilane

Potential for mobility in soil is slight (Koc between 2000 and 5000).

Partition coefficient (Koc): 2577 Estimated.

N-(3-(Trimethoxysilyl) propyl)-1,2-ethanediamine

Expected to be relatively immobile in soil (Koc > 5000).

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Partition coefficient (Koc): > 5000 Estimated.

Isopropanol

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 1.1 Estimated.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device.

Treatment and disposal methods of used packaging: Empty containers should be recycled or otherwise disposed of by an approved waste management facility. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. Do not re-use containers for any purpose.

14. TRANSPORT INFORMATION

DOT

Proper shipping name	Coating solution
UN number	UN 1139
Class	3
Packing group	II
Reportable Quantity	Toluene

Classification for SEA transport (IMO-IMDG):

Proper shipping name	COATING SOLUTION
UN number	UN 1139
Class	3
Packing group	II
Marine pollutant	No

Transport in bulk
according to Annex I or II
of MARPOL 73/78 and the
IBC or IGC Code

Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Coating solution
UN number	UN 1139
Class	3
Packing group	II

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Fire Hazard
Acute Health Hazard
Chronic Health Hazard

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

Components	CASRN
Toluene	108-88-3

Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) Section 103

Components	CASRN	RQ
Toluene	108-88-3	1000 lbs RQ

Pennsylvania Worker and Community Right-To-Know Act:

The following product components are cited in the Pennsylvania Hazardous Substance List and/or the Pennsylvania Environmental Substance List, and are present at levels which require reporting.

Components	CASRN
Toluene	108-88-3

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

WARNING: This product contains a chemical(s) known to the State of California to cause birth defects or other reproductive harm.

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Hazard Rating System**NFPA**

Health	Fire	Reactivity
2	3	0

Revision

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Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
BEI	Biological Exposure Indices
C	Ceiling
CAL PEL	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
CEIL	Acceptable ceiling concentration
Dow IHG	Dow Industrial Hygiene Guideline
OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-2	USA. Occupational Exposure Limits (OSHA) - Table Z-2
Peak	Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift
PEL	Permissible exposure limit
SKIN	Absorbed via skin
STEL	Short term exposure limit
TWA	Time weighted average

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the

control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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