Safety Data Sheet



Revision Number: 004.0

1. PRODUCT AND COMPANY IDENTIFICATION

IDH number:

Product name:

 Product type:
 Silicon

 Restriction of Use:
 None i

 Company address:
 Henkel Corporation

 One Henkel Way
 Rocky Hill, Connecticut 06067

LOCTITE SI 5699 known as Loctite(R) 5699 Grey High Perf Silicone None identified

Item number:18718Region:United StatesContact information:Telephone:(860) 571-5100MEDICAL EMERGENCY Phone:Poison Control Center1-877-671-4608 (toll free) or 1-303-592-1711TRANSPORT EMERGENCY Phone:CHEMTREC1-800-424-9300 (toll free) or 1-703-527-3887Internet:www.henkelna.com

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2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW WARNING: MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE IRRITATION.

| HAZARD CLASS | HAZARD CATEGORY |
|--------------------|-----------------|
| EYE IRRITATION | 2A |
| SKIN SENSITIZATION | 1 |



Precautionary Statements

| Prevention: | Avoid breathing dust or fumes. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. |
|-------------|---|
| Response: | IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Wash contaminated clothing before reuse. |
| Storage: | Not prescribed |
| Disposal: | Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations. |

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* |
|------------------------|------------|-------------|
| Calcium carbonate | 471-34-1 | 20 - 30 |

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| Butan-2-one O,O',O"- (vinylsilylidyne)trioxime | 2224-33-1 | 5 - 10 |
|---|------------|---------|
| Butanone oxime | 96-29-7 | 1 - 5 |
| Aluminum | 7429-90-5 | 0.1 - 1 |
| Butan-2-one O,O',O",O"'- silanetetrayltetraoxime | 34206-40-1 | 0.1 - 1 |

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

| 4. FIRST AID MEASURES | | |
|------------------------------------|--|--|
| Inhalation: | Move to fresh air in case of accidental inhalation of vapours or decomposition products. If symptoms develop and persist, get medical attention. | |
| Skin contact: | Wipe off paste with paper towel or cloth. Wash with soap and water. If skin irritation persists, call a physician. | |
| Eye contact: | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention. | |
| Ingestion: | Do not induce vomiting. In case of adverse health effects seek medical advice. | |
| Symptoms: | See Section 11. | |
| 5. FIRE | FIGHTING MEASURES | |
| Extinguishing media: | Foam, dry chemical or carbon dioxide. | |
| Special firefighting procedures: | Wear self contained breathing apparatus. Prevent inhalation of fumes and gases. | |
| Unusual fire or explosion hazards: | None | |
| Hazardous combustion products: | Oxides of carbon. Oxides of silicon. Formaldehyde. Irritating organic vapours. | |

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

| Environmental precautions: | Do not allow material to contaminate ground water system. |
|----------------------------|---|
| Clean-up methods: | Scrape up as much material as possible. Maintain good ventilation for large spills. Place scrap material in a well ventilated area and allow to cure to rubber. |

7. HANDLING AND STORAGE

| Handling: | Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation. |
|-----------|--|
| Storage: | Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. |

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|---|-------------------------------------|--|--|-------|
| Calcium carbonate | 10 mg/m3 TWA Total dust. | 5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. | None | None |
| Butan-2-one O,O',O"- (vinylsilylidyne)trioxime | None | None | None | None |
| Butanone oxime | None | None | 10 ppm (36 mg/m3) TWA (Skin sensitizer) | None |
| Aluminum | 1 mg/m3 TWA Respirable fraction. | 15 mg/m3 PEL (as Al) Total dust. 5 mg/m3 PEL (as Al) Respirable fraction. | None | None |
| Butan-2-one O,O',O",O"'- silanetetrayltetraoxime | None | None | None | None |

Engineering controls:

Respiratory protection:

Eye/face protection:

Skin protection:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Safety goggles or safety glasses with side shields. Safety showers and eye wash stations should be available.

Use impermeable gloves and protective clothing as necessary to prevent skin contact. Nitrile gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH: pH: Vapor pressure: Boiling point/range: Melting point/ range: Specific gravity: Vapor density: Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: Flammability: Evaporation rate: Solubility in water: Partition coefficient (n-octanol/water): **VOC content:** Viscosity: **Decomposition temperature:**

Paste Gray Mild Not available. Not applicable Not applicable < 5 mm hg > 200 °C (> 392°F) Not available. 1.5 at 20 °C (68°F) Heavier than air. > 93 °C (> 199.4 °F) Not applicable Not applicable Not available. Not applicable Not available. Polymerises in presence of water. Not available. 3.31 %; 49.65 g/l Not available. Not available.

10. STABILITY AND REACTIVITY

| Stability: | Stable under normal conditions of storage and use. | |
|--------------------------------------|--|--|
| Stability. | Stable under normal conditions of storage and use. | |
| Hazardous reactions: | None under normal processing. | |
| Hazardous decomposition products: | Oxides of silicon. Oxides of carbon. Methyl ethyl ketoxime formed during cure. Formaldehyde. Irritating fumes. | |
| Incompatible materials: | Acids and bases. Oxidizing agents. Polymerizes on contact with water. | |
| Reactivity: | Not available. | |
| Conditions to avoid: | Excessive heat. Store away from incompatible materials. | |
| | | |

11. TOXICOLOGICAL INFORMATION

| Relevant routes of exposure: | Skin, Inhalation, Eyes, Ingestion |
|---|-----------------------------------|
| the function of the second of | |

Potential Health Effects/Symptoms

| Inhalation: | May cause respiratory tract irritation. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit. |
|---------------|---|
| Skin contact: | May cause allergic skin reaction. May cause skin irritation. |
| Eye contact: | Causes serious eye irritation. |
| Ingestion: | Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed. |

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|---|--|---|
| Calcium carbonate | Oral LD50 (Rat) = 6,450 mg/kg Oral LD50 (Mouse) = 6,450 mg/kg | Nuisance dust |
| Butan-2-one O,O',O"- (vinylsilylidyne)trioxime | None | Irritant, Allergen |
| Butanone oxime | None | Allergen, Blood, Central nervous system, Eyes, Irritant, Some evidence of carcinogenicity |
| Aluminum | None | Central nervous system, Irritant, Lung |
| Butan-2-one O,O',O",O"'- silanetetrayltetraoxime | None | Irritant, Allergen |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|---|----------------|-----------------|---|
| Calcium carbonate | No | No | No |
| Butan-2-one O,O',O''- (vinylsilylidyne)trioxime | No | No | No |
| Butanone oxime | No | No | No |
| Aluminum | No | No | No |
| Butan-2-one O,O',O'',O'''- silanetetrayltetraoxime | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Follow all local, state, federal and provincial regulations for disposal. Cured rubber can be incinerated or landfilled following EPA and local regulations.

Hazardous waste number:

Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

| U.S. Department of Transportation Ground (Proper shipping name: Hazard class or division: Identification number: Packing group: | 49 CFR) Not regulated None None None |
|--|---|
| International Air Transportation (ICAO/IATA) | |
| Proper shipping name: | Not regulated |
| Hazard class or division: | None |
| Identification number: | None |
| Packing group: | None |
| Water Transportation (IMO/IMDG) | |
| Proper shipping name: | Not regulated |
| Hazard class or division: | None |
| Identification number: | None |
| Packing group: | None |
| Exceptions: | None |
| | |

15. REGULATORY INFORMATION

United States Regulatory Information

| TSCA 8 (b) Inventory Status: TSCA 12 (b) Export Notification: | All components are listed or are exempt from listing on the Toxic Substances Control Act inventory. None above reporting de minimis |
|--|---|
| CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313: | None above reporting de minimis. Immediate Health, Delayed Health None above reporting de minimis. |
| California Proposition 65: | This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. |
| Canada Regulatory Information | |
| CEPA DSL/NDSL Status: | All components are listed on or are exempt from listing on the Domestic Substances List. |

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

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