



Revision Number: 003.0

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## 1. PRODUCT AND COMPANY IDENTIFICATION

<b>Product name:</b>	<b>LOCTITE EA 9396 AERO PART B 2.5OZ KIT known as EA 9396 PART B 2.5OZ SEMK IT</b>	<b>IDH number:</b>	937072
<b>Product type:</b>	Adhesive for the Aerospace Industry	<b>Item number:</b>	AB9280302
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Corporation	Telephone: (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**DANGER:** HARMFUL IN CONTACT WITH SKIN.  
CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.  
MAY CAUSE AN ALLERGIC SKIN REACTION.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY DERMAL	4
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1

### PICTOGRAM(S)



### Precautionary Statements

<b>Prevention:</b>	Do not breathe vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
<b>Response:</b>	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.
<b>Storage:</b>	Store locked up.
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

IDH number: 937072

Product name: LOCTITE EA 9396 AERO PART B 2.5OZ KIT known as EA 9396 PART B 2.5OZ SEMK IT

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Tetraethylene pentamine	112-57-2	30 - 60
Substituted piperazine	Proprietary	30 - 60
Polyamine	Proprietary	5 - 10
Triethylenetetramine	112-24-3	1 - 5

\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention. If breathing is difficult, give oxygen. If not breathing, give artificial respiration.
<b>Skin contact:</b>	Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
<b>Ingestion:</b>	Get immediate medical attention. Do not induce vomiting.
<b>Symptoms:</b>	See Section 11.
<b>Notes to physician:</b>	Treat symptomatically and supportively.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear full protective clothing. Wear self-contained breathing apparatus.
<b>Unusual fire or explosion hazards:</b>	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
<b>Hazardous combustion products:</b>	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

## 7. HANDLING AND STORAGE

### Handling:

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Do not heat Part B at temperatures greater than 100 °C (212 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full. Do not cut, grind, weld, or drill on or near this container.

### Storage:

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Tetraethylene pentamine	None	None	(SKIN) Aerosol. 1 ppm (5 mg/m3) TWA Aerosol. (Skin sensitizer)	None
Substituted piperazine	None	None	None	None
Polyamine	None	None	None	None
Triethylenetetramine	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None

### Engineering controls:

Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

### Respiratory protection:

If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

### Eye/face protection:

Safety goggles or safety glasses with side shields.

### Skin protection:

Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Orange-red
Odor:	Ammoniacal
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	< 0.1 mm hg (20 °C (68°F))
Boiling point/range:	340 °C (644°F)
Melting point/ range:	Not determined
Specific gravity:	1.0
Vapor density:	8.6
Flash point:	> 93 °C (> 199.4 °F) ; Estimated
Flammable/Explosive limits - lower:	Not determined
Flammable/Explosive limits - upper:	Not determined
Autoignition temperature:	Not determined
Evaporation rate:	Not determined
Solubility in water:	fully soluble
Partition coefficient (n-octanol/water):	Not determined
VOC content:	< 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)

Viscosity: Not available.  
Decomposition temperature: Not available.

## 10. STABILITY AND REACTIVITY

**Stability:** Stable at normal conditions.

**Hazardous reactions:** May occur.

**Hazardous decomposition products:** Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

**Incompatible materials:** Keep away from strong oxidizing agents, strong Lewis or mineral acids.

**Reactivity:** Not available.

**Conditions to avoid:** Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

## 11. TOXICOLOGICAL INFORMATION

**Product toxicity data:** Henkel is not aware of any toxicity data on the specific mixture of chemical components contained in this product.

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

**Inhalation:** Mists, vapors or liquid may cause severe irritation or burns.

**Skin contact:** This product is severely irritating to the skin and may cause burns. May cause allergic skin reaction. May be harmful if absorbed through skin.

**Eye contact:** This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness. May cause corneal injury.

**Ingestion:** May cause burns of mouth and throat if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Tetraethylene pentamine	Oral LD50 (RAT) = 3.99 g/kg Oral LD50 (RAT) = 2.1 g/kg Dermal LD50 (RABBIT) = 0.66 g/kg	Irritant, Mutagen, Allergen
Substituted piperazine	None	No Records
Polyamine	None	Irritant, Allergen
Triethylenetetramine	None	Allergen, Corrosive, Developmental, Irritant, Mutagen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Tetraethylene pentamine	No	No	No
Substituted piperazine	No	No	No
Polyamine	No	No	No
Triethylenetetramine	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Federal, State and local governmental regulations.

**Hazardous waste number:** Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

### 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

#### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Amines, liquid, corrosive, n.o.s. (Tetraethylene pentamine, Substituted piperazine)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** III

#### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Amines, liquid, corrosive, n.o.s. (Tetraethylene pentamine, Substituted piperazine)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** III

#### Water Transportation (IMO/IMDG)

**Proper shipping name:** AMINES, LIQUID, CORROSIVE, N.O.S. (Tetraethylene pentamine, Substituted piperazine)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** III  
**Marine pollutant:** Tetraethylene pentamine

### 15. REGULATORY INFORMATION

#### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** None above reporting de minimis

**California Proposition 65:** No California Proposition 65 listed chemicals are known to be present.

#### Canada Regulatory Information

**CEPA DSL/NDL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

### 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** This Material Safety Data Sheet contains changes from the previous version in Section(s): 1,2,6,10

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