

ARALDITE® 2022-1 B

Version Revision Date: SDS Number: Date of last issue: 01/12/2016
1.1 01/21/2016 400000001213 Date of first issue: 01/12/2016

SECTION 1. IDENTIFICATION

Product name : ARALDITE® 2022-1 B

Manufacturer or supplier's details

Company name of supplier

: Huntsman Advanced Materials Americas LLC

Address

P.O. Box 4980 The Woodlands,

TX 77387

United States of America

Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS

: MSDS@huntsman.com

Emergency telephone : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Adhesives

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids : Category 2

Skin irritation : Category 2

Skin sensitization : Category 1

Specific target organ

systemic toxicity - single

exposure

: Category 3 (Respiratory system)

Acute aquatic toxicity : Category 3

GHS Label element

Hazard pictograms





Signal Word : Danger

Hazard Statements : H225 Highly flammable liquid and vapour.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H335 May cause respiratory irritation.

H402 Harmful to aquatic life.



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Precautionary Statements : Pr

: Prevention:

P210 Keep away from heat/sparks/open flames/hot surfaces. -

No smoking.

P233 Keep container tightly closed.

P240 Ground/bond container and receiving equipment. P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.

P242 Use only non-sparking tools.

P243 Take precautionary measures against static discharge. P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P264 Wash skin thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing must not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/ eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P362 Take off contaminated clothing and wash before reuse. P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

The following percentage of the mixture consists of ingredient(s) with unknown acute toxicity: 21.5 %

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

| Chemical Name | CAS-No. | Concentration (%) |
|---|------------|-------------------|
| methyl methacrylate | 80-62-6 | 60 - 100 |
| 3,5-diethyl-1,2-dihydro-1-phenyl-2-propylpyridine | 34562-31-7 | 3 - 7 |

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.

Consult a physician.



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Show this material safety data sheet to the doctor in

attendance.

If inhaled : Move to fresh air in case of accidental inhalation of dust or

fumes from overheating or combustion. If symptoms persist, call a physician.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water. If symptoms persist, call a physician.

In case of eye contact : Flush eyes with water as a precaution.

Remove contact lenses. Protect unharmed eye.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Clean mouth with water and drink afterwards plenty of water.

Do NOT induce vomiting.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

Obtain medical attention.

Most important symptoms and effects, both acute and

delayed

Symptoms of poisoning may not appear for several hours.

Keep under medical supervision for at least 48 hours.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Alcohol-resistant foam

Carbon dioxide (CO2)

Dry chemical

Unsuitable extinguishing

media

: High volume water jet

Specific hazards during fire

fighting

: Do not use a solid water stream as it may scatter and spread

fire.

Hazardous combustion

products

: No data is available on the product itself.

Specific extinguishing

methods

: No data is available on the product itself.

Further information : Use water spray to cool unopened containers.

For safety reasons in case of fire, cans should be stored

separately in closed containments.

Special protective equipment

for fire-fighters

: In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES



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Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.

Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas.

Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Environmental precautions : Prevent product from entering drains.

Prevent further leakage or spillage if safe to do so.

Methods and materials for containment and cleaning up

: Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to

local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion

: Avoid formation of aerosol. Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge.

Advice on safe handling : Avoid contact with skin and eyes.

For personal protection see section 8.

Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is

being used.

Smoking, eating and drinking should be prohibited in the

application area.

Take precautionary measures against static discharges. Container may be opened only under exhaust ventilation

hood.

Conditions for safe storage : No smoking.

Store in cool place.

Keep in a well-ventilated place.

Containers which are opened must be carefully resealed and

kept upright to prevent leakage.

Electrical installations / working materials must comply with

the technological safety standards.

Recommended storage

temperature

: 2-8°C

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

| Ingredients | CAS-No. | Value type (Form of exposure) | Control parameters / Permissible concentration | Basis |
|---------------------|---------|-------------------------------------|--|-------|
| methyl methacrylate | 80-62-6 | TWA | 50 ppm | ACGIH |
| | | STEL | 100 ppm | ACGIH |



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| TWA | 100 ppm 410 mg/m3 | NIOSH REL |
|-----|----------------------|-----------|
| TWA | 100 ppm 410 mg/m3 | OSHA Z-1 |
| TWA | 100 ppm 410 mg/m3 | OSHA PEL |

Personal protective equipment

Respiratory protection : In the case of vapor formation use a respirator with an

approved filter.

Hand protection

Remarks : Solvent-resistant gloves

The selected protective gloves have to satisfy the

specifications of EU Directive 89/689/EEC and the standard

EN 374 derived from it.

Before removing gloves clean them with soap and water.

Eye protection : Eye wash bottle with pure water

Tightly fitting safety goggles.

Skin and body protection : impervious clothing

Choose body protection according to the amount and

concentration of the dangerous substance at the work place.

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice.

When using do not eat or drink. When using do not smoke.

Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste

Color : yellow

Odor : like acrylic

Odor Threshold : No data is available on the product itself.

pH : No data is available on the product itself.

Flash point : 10 °C

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.

Upper explosion limit : No data is available on the product itself.

Lower explosion limit : No data is available on the product itself.

Vapor pressure : No data is available on the product itself.



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Relative vapor density : No data is available on the product itself.

Relative density : No data is available on the product itself.

Density : 0.94 - 0.95 g/cm3 (23 °C)

Solubility(ies)

Water solubility : insoluble

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-

octanol/water

Autoignition temperature

: No data is available on the product itself.

: No data is available on the product itself.

Thermal decomposition : No data is available on the product itself.

Viscosity

Viscosity, dynamic : 30,000 - 55,000 mPa.s (20 °C)

thixotropic

Self-Accelerating

decomposition temperature

(SADT)

: No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Stable under recommended storage conditions. Chemical stability No decomposition if stored and applied as directed. Possibility of hazardous

reactions

Stable under recommended storage conditions.

No decomposition if used as directed.

Vapors may form explosive mixture with air.

Conditions to avoid : Heat, flames and sparks.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of : No data is available on the product itself.

exposure

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg

Method: Calculation method

Ingredients:

methyl methacrylate:

Acute inhalation toxicity : LC50 (Rat, male and female): 29.8 mg/l

> Exposure time: 4 h Test atmosphere: vapor

Method: Directive 67/548/EEC, Annex V, B.2.



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Ingredients:

methyl methacrylate:

Acute dermal toxicity : LD50 (Rabbit, male): > 5,000 mg/kg

Method: OECD Test Guideline 402

Acute toxicity (other routes of : No data available

administration)

Skin corrosion/irritation

Ingredients:

3,5-diethyl-1,2-dihydro-1-phenyl-2-propylpyridine:

Assessment: Irritating to skin. Result: Irritating to skin.

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

Ingredients:

methyl methacrylate: Routes of exposure: Skin

Species: Mouse

Assessment: May cause sensitization by skin contact.

Method: OECD Test Guideline 429 Result: Causes sensitization.

Assessment: No data available

Germ cell mutagenicity

Genotoxicity in vitro : No data available

Genotoxicity in vivo : No data available

Carcinogenicity

No data available

Carcinogenicity -

Assessment

: No data available

IARC No ingredient of this product present at levels greater than or

equal to 0.1% is identified as probable, possible or confirmed

human carcinogen by IARC.

OSHA No ingredient of this product present at levels greater than or

equal to 0.1% is identified as a carcinogen or potential

carcinogen by OSHA.

NTP No ingredient of this product present at levels greater than or

equal to 0.1% is identified as a known or anticipated carcinogen



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by NTP.

Reproductive toxicity

Effects on fertility : No data available

Effects on fetal development : No data available

Reproductive toxicity -

Assessment

: No data available

STOT-single exposure

Ingredients:

methyl methacrylate:

Routes of exposure: Inhalation Target Organs: Respiratory Tract

Assessment: May cause respiratory irritation.

STOT-repeated exposure

No data available

Repeated dose toxicity

No data available

Repeated dose toxicity -

Assessment

: No data available

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available



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Further information

Product:

Remarks: Solvents may degrease the skin.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Ingredients:

methyl methacrylate:

: LC50: 191 mg/l Toxicity to fish

Exposure time: 96 h

Ingredients:

methyl methacrylate:

Toxicity to daphnia and other : EC50: 69 mg/l aquatic invertebrates

Exposure time: 48 h

Ingredients:

methyl methacrylate:

Toxicity to algae : IC50: > 110 mg/l

Exposure time: 72 h

M-Factor (Acute aquatic

toxicity)

: No data available

Toxicity to fish (Chronic

toxicity)

: No data available

Toxicity to daphnia and other : No data available

aquatic invertebrates

(Chronic toxicity)

M-Factor (Chronic aquatic

toxicity)

: No data available

: No data available Toxicity to bacteria

Toxicity to soil dwelling

organisms

: No data available

Plant toxicity : No data available

: No data available Sediment toxicity

Toxicity to terrestrial

organisms

: No data available

Ecotoxicology Assessment

Acute aquatic toxicity : No data available



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Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to

the environment

: No data available

Further information

The following percentage of the mixture consists of ingredient(s) with unknown hazards to the

aquatic environment: 21.5 %

Persistence and degradability

Ingredients:

methyl methacrylate:

Biodegradability : Result: Readily biodegradable.

Biodegradation: > 60 % Exposure time: 28 d

Biochemical Oxygen

Demand (BOD)

: No data available

Chemical Oxygen Demand

(COD)

: No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon

(DOC)

: No data available

Physico-chemical removability

: No data available

Stability in water : No data available

Photodegradation : No data available

Impact on Sewage

Treatment

: No data available

Bioaccumulative potential

Ingredients:

methyl methacrylate:

Bioaccumulation : Bioconcentration factor (BCF): 3

Ingredients:

methyl methacrylate:

Partition coefficient: n-

octanol/water

: log Pow: 1.38



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Mobility in soil

Mobility : No data available

Distribution among

environmental compartments

: No data available

Stability in soil : No data available

Other adverse effects

Environmental fate and

pathways

: No data available

Results of PBT and vPvB

assessment

: No data available

Endocrine disrupting

potential

: No data available

Adsorbed organic bound

halogens (AOX)

: No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82

Protection of Stratospheric Ozone - CAA Section 602 Class I

Substances

Remarks: This product neither contains, nor was

manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +

B).

Additional ecological

information - Product Global warming potential

(GWP)

: There is no data available for this product.

: No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Do not dispose of waste into sewer.

Do not contaminate ponds, waterways or ditches with

chemical or used container.

Offer surplus and non-recyclable solutions to a licensed

disposal company.

Contaminated packaging : Empty remaining contents.

Dispose of as unused product. Do not re-use empty containers.

Do not burn, or use a cutting torch on, the empty drum.



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SECTION 14. TRANSPORT INFORMATION

International Regulation

IATA

UN/ID No. : UN 1247

Proper shipping name : Methyl methacrylate monomer, stabilized

: 364

: 11 Packing group

Labels : Flammable Liquids

Packing instruction (cargo

aircraft)

Packing instruction : 353

(passenger aircraft)

IMDG

UN number : UN 1247

Proper shipping name : METHYL METHACRYLATE MONOMER, STABILIZED

: 3 Class Packing group Ш Labels 3 **EmS Code**

: F-E, S-D Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

DOT Classification

UN/ID/NA number : UN 1247

Proper shipping name : METHYL METHACRYLATE MONOMER, STABILIZED

: 3 Class : 11 Packing group

Labels FLAMMABLE LIQUID

ERG Code : 129P Marine pollutant : no

SECTION 15. REGULATORY INFORMATION

TSCA - 5(a) Significant New : Not relevant

Use Rule List of Chemicals

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

| Ingredients | CAS-No. | Component RQ | Calculated product RQ |
|-------------|---------|--------------|-----------------------|
|-------------|---------|--------------|-----------------------|



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| | | (lbs) | (lbs) |
|---------------------|---------|-------|-------|
| METHYL METHACRYLATE | 80-62-6 | 1000 | 1409 |

SARA 311/312 Hazards : Fire Hazard

SARA 313 : The following components are subject to reporting levels

established by SARA Title III, Section 313:

methyl methacrylate 80-62-6 70.95 %

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

methyl methacrylate 80-62-6 70.95 %

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489).

California Prop 65 This product does not contain any chemicals known to the

State of California to cause cancer, birth, or any other

reproductive defects.

The ingredients of this product are reported in the following inventories:

CH INV : The mixture contains substances listed on the Swiss Inventory

TSCA : On TSCA Inventory

DSL : All components of this product are on the Canadian DSL.

AICS : On the inventory, or in compliance with the inventory

NZIoC : not determined

ENCS : Not in compliance with the inventory ISHL : Not in compliance with the inventory KECI : Not in compliance with the inventory PICCS : Not in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

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SECTION 16. OTHER INFORMATION

Further information

NFPA: Flammability Instability

Special hazard.

HMIS III:

| HEALTH | 2 |
|-----------------|---|
| FLAMMABILITY | 3 |
| PHYSICAL HAZARD | 0 |

0 = not significant, 1 = Slight,

2 = Moderate, 3 = High

4 = Extreme, * = Chronic

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