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USA SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: Product Use/Class: LORD 7800D Urethane Adhesive, Part 2 of 2

LORD Corporation 111 LORD Drive Cary, NC 27511-7923 USA

Telephone: 814 868-3180 Non-Transportation Emergency: 814 763-2345 Chemtrec 24 Hr Transportation Emergency No. 800 424-9300 (Outside Continental U.S. 703 527-3887)

EFFECTIVE DATE: 01/22/2020

2. HAZARDS IDENTIFICATION

GHS CLASSIFICATION:

Acute toxicity Inhalation - Dust and MistCategory 4 Skin sensitization Category 1 Respiratory sensitization Category 1 Reproductive toxicity Category 2

GHS LABEL ELEMENTS:

Symbol(s)



Signal Word DANGER

Hazard Statements

Harmful if inhaled. May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Suspected of damaging fertility or the unborn child.

Precautionary Statements

Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Use personal protective equipment as required. In case of inadequate ventilation wear respiratory protection. Avoid breathing dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace.

Response

Call a POISON CENTER or doctor/physician if you feel unwell. Specific treatment (see supplemental first aid instructions on this label). IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Storage

Store locked up.

Disposal:

Dispose of contents/container in accordance with waste/disposal laws and regulations of your country or particular locality.

Other Hazards:

This product contains component(s) which have the following warnings; however based on the GHS classification criteria of your country or locale, the product mixture may be outside the respective category(s).

Acute: Vapors generated at high temperatures may be irritating. Liquid and mists may cause irritation with redness of the conjunctiva. May cause skin and eye irritation. May be harmful if swallowed. Ingestion is not an expected route of entry in industrial or commercial uses.

Chronic: Prolonged or repeated contact may result in dermatitis.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS Number	Range
Propanediol	2163-42-0	10 - 15 %
Trimethylolpropane (TMP)	77-99-6	1 - 5 %
Piperazine	110-85-0	0.9 - 1 %

Any "PROPRIETARY" component(s) in the above table is considered trade secret, thus the specific chemical and its exact concentration is being withheld.

4. FIRST AID MEASURES

FIRST AID - EYE CONTACT: Flush eyes immediately with large amount of water for at least 15 minutes holding eyelids open while flushing. Get prompt medical attention.

FIRST AID - SKIN CONTACT: Flush contaminated skin with large amounts of water while removing contaminated clothing. Wash affected skin areas with soap and water. Get medical attention if symptoms occur.

FIRST AID - INHALATION: Move person to fresh air. Restore and support continued breathing. If breathing is difficult, give oxygen. Get immediate medical attention.

FIRST AID - INGESTION: If swallowed, do not induce vomiting. Call a physician or poison control center immediately for further instructions. Never give anything by mouth if victim is rapidly losing consciousness, unconscious or convulsing.

5. FIRE-FIGHTING MEASURES

SUITABLE EXTINGUISHING MEDIA: Carbon Dioxide, Dry Chemical, Foam, Water Fog **UNSUITABLE EXTINGUISHING MEDIA:** Not determined for this product.

SPECIFIC HAZARDS POSSIBLY ARISING FROM THE CHEMICAL: Keep containers tightly closed. Closed containers may rupture when exposed to extreme heat. Use water spray to keep fire exposed containers cool. During a fire, irritating and/or toxic gases and particulate may be generated by thermal decomposition or combustion.

SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE-FIGHTERS: Wear full firefighting protective clothing, including self-contained breathing apparatus (SCBA). If water is used, fog nozzles are preferable.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES: Avoid breathing vapors. Use self-contained breathing equipment. Avoid contact.

ENVIRONMENTAL PRECAUTIONS: Do not contaminate bodies of water, waterways, or ditches, with chemical or used container.

Page: 2

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METHODS AND MATERIALS FOR CONTAINMENT AND CLEANUP: Keep non-essential personnel a safe distance away from the spill area. Notify appropriate authorities if necessary. Avoid contact. Before attempting cleanup, refer to hazard caution information in other sections of the SDS form. Scoop spilled material into an appropriate container for proper disposal. (If necessary, use inert absorbent material to aid in containing the spill).

7. HANDLING AND STORAGE

HANDLING: Keep closure tight and container upright to prevent leakage. Avoid skin and eye contact. Wash thoroughly after handling. Avoid breathing of vapor or spray mists. Do not handle until all safety precautions have been read and understood. Empty containers should not be re-used. Use with adequate ventilation.

STORAGE: Store only in well-ventilated areas. Keep container closed when not in use.

INCOMPATIBILITY: Strong oxidizers, acids, bases, water.; This product will react with any materials containing active hydrogens, such as water, alcohol, ammonia, amines, alkalies and acids. The reaction with water is accelerated at temperatures higher than 122F (50C) and in the presence of alkalies, tertiary amines, and metal compounds. Some reactions can be violent.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

COMPONENT EXPOSURE LIMIT

Chemical Name	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL- TWA	OSHA PEL- CEILING	<u>Skin</u>
Propanediol	N.E.	N.E.	N.E.	N.E.	N.A.
Trimethylolpropane (TMP)	N.E.	N.E.	N.E.	N.E.	N.A.
Piperazine	N.E.	N.E.	N.E.	N.E.	N.A.

N.A. - Not Applicable, N.E. - Not Established, S - Skin Designation

Engineering controls: Sufficient ventilation in pattern and volume should be provided in order to maintain air contaminant levels below recommended exposure limits.

PERSONAL PROTECTION MEASURES/EQUIPMENT:

RESPIRATORY PROTECTION: Use a NIOSH approved chemical/mechanical filter respirator designed to remove a combination of particulates and organic vapor if occupational limits are exceeded. For emergency situations, confined space use, or other conditions where exposure limits may be greatly exceeded, use an approved air-supplied respirator. For respirator use observe OSHA regulations (29CFR 1910.134) or use in accordance with applicable laws and regulations of your country or particular locality.

SKIN PROTECTION: Use neoprene, nitrile, or rubber gloves to prevent skin contact.

EYE PROTECTION: Use safety eyewear including safety glasses with side shields and chemical goggles where splashing may occur.

OTHER PROTECTIVE EQUIPMENT: Use disposable or impervious clothing if work clothing contamination is likely. Remove and wash contaminated clothing before reuse. Use long-sleeved shirt to minimize skin exposure.

HYGIENIC PRACTICES: Wash hands before eating, smoking, or using toilet facility. Food or beverages should not be consumed anywhere this product is handled or stored. Wash thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

Typical values, not to be used for specification purposes.

ODOR: APPEARANCE: PHYSICAL STATE: FLASH POINT:	Slight Tan Viscous liquid ≥ 201 °F, 93 °C Setaflash Closed Cup	VAPOR PRESSURE: VAPOR DENSITY: LOWER EXPLOSIVE LIMIT: UPPER EXPLOSIVE LIMIT:	N.D. Heavier than Air Not Applicable Not Applicable
BOILING RANGE:	N.A.	EVAPORATION RATE:	Not Applicable
AUTOIGNITION TEMPERATURE:	N.D.	DENSITY:	1.26 g/cm3 - 10.45 lb/gal
DECOMPOSITION TEMPERATURE:	N.D.	VISCOSITY, DYNAMIC:	≥40,000 mPa.s @ 25 °C

Page: 3

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ODOR THRESHOLD: N.D. SOLUBILITY IN H2O: Insoluble pH: N.A. FREEZE POINT: N.D. COEFFICIENT OF WATER/OIL N.D. DISTRIBUTION: VISCOSITY, KINEMATIC: VOLATILE BY WEIGHT: VOLATILE BY VOLUME: VOC CALCULATED: ≥31,746 mm2/s @ 25 °C 0.00 % 0.00 % 0 lb/gal, 0 g/l

LEGEND: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

10. STABILITY AND REACTIVITY

HAZARDOUS POLYMERIZATION: Hazardous polymerization will not occur under normal conditions.

STABILITY: Product is stable under normal storage conditions.

CONDITIONS TO AVOID: Moisture.; High temperatures.; Unwanted, rapid and potentially hazardous polymerization may occur upon reaction with water at high temperatures or in the presence of alkalies, tertiary amines, and metal compounds.

INCOMPATIBILITY: Strong oxidizers, acids, bases, water.; This product will react with any materials containing active hydrogens, such as water, alcohol, ammonia, amines, alkalies and acids. The reaction with water is accelerated at temperatures higher than 122F (50C) and in the presence of alkalies, tertiary amines, and metal compounds. Some reactions can be violent.

HAZARDOUS DECOMPOSITION PRODUCTS: Monomeric isocyanate, traces of hydrogen cyanide, nitrogen dioxide, Carbon monoxide, carbon dioxide

11. TOXICOLOGICAL INFORMATION

EXPOSURE PATH: Refer to section 2 of this SDS.

SYMPTOMS: Refer to section 2 of this SDS.

TOXICITY MEASURES:

LD50/LC50
Oral LD50: Rat > 5,000 mg/kg
Dermal LD50: Rabbit > 2,000 mg/kg
Inhalation LC50: Rat $>$ 5,100 mg/m3 /4 h
Oral LD50: Rat 14,100 mg/kg
Oral LD50: Rat 600 mg/kg
Dermal LD50: Rabbit 1,590 mg/kg

Germ cell mutagenicity: No classification proposed

Carcinogenicity: No classification proposed

Reproductive toxicity: Category 2 - Suspected of damaging fertility or the unborn child. Components contributing to classification: Trimethylolpropane (TMP). Piperazine.

12. ECOLOGICAL INFORMATION

ECOTOXICITY:

Chemical Name	<u>Ecotoxicity</u>	
Propanediol	N.D.	
Trimethylolpropane (TMP)	Invertebrates: Daphnia species 13,000 mg/l48 h Daphnia magna 10,330 - 16,360 mg/l48 h Static	
Piperazine	<u>Fish:</u> Lepomis macrochirus > 10,000 mg/196 h Static	

Page: 4

PERSISTENCE AND DEGRADABILITY: Not determined for this product.

BIOACCUMULATIVE: Not determined for this product.

MOBILITY IN SOIL: Not determined for this product.

OTHER ADVERSE EFFECTS: Not determined for this product.

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Disposal should be done in accordance with Federal (40CFR Part 261), state and local environmental control regulations. If waste is determined to be hazardous, use licensed hazardous waste transporter and disposal facility.

14. TRANSPORT INFORMATION

This product is NOT REGULATED for non-bulk shipments. For the most accurate shipping information, refer to your transportation/compliance department regarding changes in package size, mode of shipment or other regulatory descriptors.

15. REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS: AS FOLLOWS:

SARA SECTION 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372.:

None

TOXIC SUBSTANCES CONTROL ACT:

INVENTORY STATUS

The chemical substances in this product are on the TSCA Section 8 Inventory.

EXPORT NOTIFICATION

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

None

16. OTHER INFORMATION

Under HazCom 2012 it is optional to continue using the HMIS rating system. It is important to ensure employees have been trained to recognize the different numeric ratings associated with the HazCom 2012 and HMIS schemes.

HMIS RATINGS - HEALTH: 2* FLAMMABILITY: 1 PHYSICAL HAZARD: 0 * - Indicates a chronic hazard; see Section 2

Revision: Section 3, Section 8, Section 11, Section 12

Effective Date: 01/22/2020

DISCLAIMER

The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state and local laws and regulations.

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Page: 5



Option 8 for 24/7 Service



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