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Safety Data Sheet



Revision Number: 005.0

Rocky Hill, Connecticut 06067

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:

BONDERITE M-AD A PRETREATMENT ADDITIVE known as ADDITIVEA

Product type/use: Additive Restriction of Use: None identified Company address: Henkel Corporation One Henkel Way

IDH number:

594342

Item number: 594342 United States Region: Contact information: Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

DANGER:

EMERGENCY OVERVIEW HARMFUL IF SWALLOWED. CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1

PICTOGRAM(S)

Precautionary Statements

Prevention:	Wash affected area thoroughly after handling. Do not eat, drink or smoke w hen using this
	product. Wear protective gloves, clothing, eye and face protection.
Response:	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF SWALLOWED: Rinse mouth. Do
	NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF
	INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
	Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for
	several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Wash
	contaminated clothing before reuse.
Storage:	Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CASNumber	Percentage*
Ammonium bifluoride	1341-49-7	20 - 30
Ammonium fluoride	12125-01-8	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections

4. FIRST AID MEASURES

Inhalation:	If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist. If breathing is difficult, give oxygen. Trained personnel should administer 2.5% calcium gluconate through a nebulizer for 20 minutes.
Skin contact:	Remove contaminated clothing and footw ear while rinsing the affected area with large amounts of running water for at least 15 minutes. GET IMMEDIATE MEDICAL ATTENTION. If iced solution of 0.13% aqueous Benzalkonium Chloride (Zephiran) or 2.5% calcium gluconate gel is available, rinsing may be limited to 5 minutes, with the soak solution or gel applied as soon as the rinsing is stopped. Gloves should be w orn when applying the gel to prevent transfer of HF and secondary burns. If using calciumgluconate gel, it should be continuously re-applied and massaged into the affected area until pain has been relieved for at least 30 minutes. If Benzalkonium Chloride (Zephiran) or calcium gluconate gel is not available, rinsing must continue until medical treatment is provided.
Eye contact:	Immediately flush affected eye with large amounts of gently flow ing water or 0.9% sterile saline solution for at least 15 minutes. Hold eyelid wide open. Get immediate medical attention. Eye flushing should continue during transportation to a doctor.
Ingestion:	Get immediate medical attention. DO NOT induce vomiting unless directed to do so by medical personnel. Attempt immediate administration of a fluoride binding substance: milk, chew able calcium carbonate tablets or 4-8 ounces (120-240 ml) of milk of magnesia or a liquid antacid. Avoid large amounts of liquid as it may induce vomiting. Never give anything by mouth to a victim w ho is unconscious or is having convulsions.
Symptoms:	See Section 11.
Notes to physician:	Treatment of hypocalcemia associated with corrosive fluoride compounds exposure may be corrected by intravenous calciumgluconate or calcium chloride. Treatment of hypomagnesemia may be corrected by intravenous magnesium sulfate. Ocular exposure to corrosive fluoride compounds has been treated with isotonic sodium chloride or magnesium chloride. Dermal exposure to corrosive fluoride compounds has been treated with calcium gluconate or calcium carbonate gel applied topically to the affected areas to relieve pain at the site of exposure.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Use media appropriate for surrounding material.
Special fire fighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.
Unusual fire or explosion hazards:	This product is an aqueous mixture w hich will not burn.
Hazardous combustion products:	Irritating and toxic gases or fumes may be released during a fire. Ammonia. Hydrogen fluoride.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, is olate the hazard area and deny entry to unnecessary and unprotected personnel.

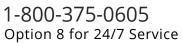
Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up.
Clean-up methods:	Absorb spill w ith inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

IDH number: 594342

Product name: BONDERITE M-AD A PRETREATMENT ADDITIVE know n as ADDITIVE A Page 2 of 6









7. HANDLING AND STORAGE

Handling:

Avoid breathing vapors or mists of this product. Avoid contact with eyes, skin and clothing. Wear protective equipment. Do not take internally. For industrial use only.

Storage:

For safe storage, store between 40 °F (4.4 °C) and 100 °F (37.8 °C) Keep container tightly closed and in a cool, w ell-ventilated place aw ay from incompatible materials. Thaw and mix thoroughly if frozen.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Ammonium bifluoride	2.5 mg/m3 TWA (as F)	2.5 mg/m3 PEL (as F) 2.5 mg/m3 TWA Dust.	None	None
Ammonium fluoride	2.5 mg/m3 TWA (as F)	2.5 mg/m3 PEL (as F) 2.5 mg/m3 TWA Dust.	None	None

Engineering controls:

Respiratory protection:

Use general ventilation and use local exhaust, where possible, in confined or enclosed spaces.

If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection:

Skin protection:

Wear chemical goggles; face shield (if splashing is possible).

Chemical resistant, impermeable gloves. Gloves should be tested to determine suitability for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/ range: Specific gravity: Vapor density: Flash point: Flammable/Explosive limits - low er: Flammable/Explosive limits - upper: Autoignition temperature: Flam m ability: Evaporation rate: Solubility in water: Partition coefficient (n-octanol/water): VOC content: Viscosity: Decomposition temperature:

Liquid Colorless Sharp Not available. 3.2 Not determined > 100 °C (> 212°F) 30 °F (-1.1 °C) Approximately 1.07 - 1.10 Not determined Not applicable Not applicable Not applicable Not applicable Not applicable Not determined Complete Not determined Not applicable Not available. Not available.

IDH number: 594342

Product name: BONDERITE M-AD A PRETREATMENT ADDITIVE know n as ADDITIVE A Page 3 of 6





1-800-375-0605 Option 8 for 24/7 Service



	10. STABILITY AND REACTIVITY	
Stability:	Stable at normal conditions.	
Hazardous reactions:	Will not occur.	
Hazardous decomposition products:	May liberate hydrogen fluoride. Ammonia.	
Incompatible materials:	This material will react with glass, concrete, certain metals, silica containing materials, rubber, leather, and many organics. This product may react with strong acids, bases and oxidizing agents.	
Reactivity:	This product may react with strong alkalies.	
Conditions to avoid:	Store aw ay from incompatible materials.	

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skir

Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Mists, vapors or liquid may cause severe irritation or burns. Inhalation of mists or vapors may produce upper airw ay edema, w heezing, pulmonary edema, pneumonitis and respiratory failure. Contains fluorides. Exposure to fluorides over years may cause fluorosis.
Skin contact:	Corrosive to the skin. Contact with the skin or mucous membranes may cause severe irritation and burns. Liquid or vapor can cause fluoride-type irritation or burns which may not be immediately painful or visible. Hydrofluoric acid will penetrate the skin and attack underlying tissue and bone. Large burns (over 25 square inches) may also cause hypocalcemia and other systemic effects which may be fatal.
Eye contact:	This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness.
Ingestion:	Ingestion of small amounts of this product may result in potentially fatal hypocalcemia and systemic toxicity. Ingestion of large amounts of this product may result in fluoride poisoning including symptoms of calcification of the ligaments and severe bone changes making normal movements painful, mottling of the teeth, pulmonary fibrosis, anemia, anorexia, dental effects, and possibly death. This product may produce corrosive damage to the gastrointestinal tract if it is sw allowed. Contains fluorides. Exposure to fluorides over years may cause fluorosis.

Hazardous Component(s)	LD50s and LC5	LD50s and LC50s		and Delayed Health Effects	
Ammonium bifluoride	Oral LD50 (Rat) +/- 130 mg/kg	Oral LD50 (Rat) +/- 130 mg/kg		Cardiac, Corrosive, Gastrointestinal tract, Irritant, Kidney, Lung, Metabolic, Nervous System, Respiratory, Teeth	
Ammonium fluoride	Inhalation LC50 (Rat, 4 h) = 1	Inhalation LC50 (Rat, 4 h) = 1 mg/l		Cardiac, Corrosive, Irritant, Kidney, Metabolic, Muscle, Nervous System, Respiratory	
Hazardous Component(s)	NTP Carcinogen	IARC Ca	rcinogen	OSHA Carcinogen (Specifically Regulated)	
Ammonium bifluoride	No	No		No	
Ammonium fluoride	No	1	No	No	

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

IDH number: 594342

Product name: BONDERITE M-AD A PRETREATMENT ADDITIVE know n as ADDITIVE A Page 4 of 6







13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Follow all local, state, federal and provincial regulations for disposal.

specific to any

14. TRANSPORT INFORMATION			
The transport information provided in this so package/configuration.	ection only applies to the material/formulation its elf, and is not		
U.S. Department of Transportation Ground (49 CFR)			
Propershipping name:	Ammonium hydrogendifluoride, solution		
Hazard class or division:	8 (6.1)		
Identification number:	UN 2817		
Packing group:	ll A martine bitty and a American flyenista		
DOT Hazardous Substance(s):	Ammonium bifluoride, Ammonium fluoride		
International Air Transportation (ICAO/IATA)			
Propershipping name:	Ammonium hydrogendifluoride solution		
Hazard class or division:	8 (6.1)		
Identification number:	UN 2817		
Packing group:	l		
Water Transportation (IMO/IMDG)			
Propershipping name:	AMMONIUM HYDROGENDIFLUORIDE SOLUTION		
Hazard class or division:	8 (6.1)		
Identification number:	UN 2817		
Packing group:			

15. REGULATORY INFORMATION

United States Regulatory Information

Recommended method of disposal:

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313: CERCLA Reportable quantity:	None above reporting de minimis. Immediate Health, Delayed Health None above reporting de minimis. Ammonium bifluoride (CAS# 1341-49-7) 100 lbs. (45.4 kg) Ammonium fluoride (CAS# 12125-01-8) 100 lbs. (45.4 kg)
California Proposition 65:	No California Proposition 65 listed chemicals are known to be present.
Canada Regulatory Information	
CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by:	Regulatory Affairs
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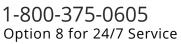
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IDH number: 594342

Product name: BONDERITE MAD A PRETREATMENT ADDITIVE know n as ADDITIVE A Page 5 of 6









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IDH number: 594342

Product name: BONDERITE M-AD A PRETREATMENT ADDITIVE know n as ADDITIVE A Page 6 of 6







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