





Safety Data Sheet



Revision Number: 006.0

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Product type:

One Henkel Way

Rocky Hill, Connecticut 06067

LOCTITE FREKOTE 44-NC known as FREKOTE® 44-NC™ RELEASING INTE Mold Release Restriction of Use: None identified Company address: Henkel Corporation

IDH number: 416019 Item number: 83433 Region: United States **Contact information:** Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

Contains one or more components for which a Toxic Substances Control Act (TSCA) Low Volume Exemption (LVE) applies. See Section 15.

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW		
WARNING:	FLAMMABLE LIQUID AND VAPOR.	
	CAUSES SKIN IRRITATION.	
	CAUSES SERIOUS EYE IRRITATION.	
	MAY CAUSE RESPIRATORY IRRITATION.	

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	3
SKIN IRRITATION	2
EYE IRRITATION	2A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)

Precautionary Statements

Prevention:	Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, eye protection, and face protection.
Response:	If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Dibutyl ether	142-96-1	90 - 100
Reaction product of tris(n- methylamino)methylsilane (TMAS) and silanol terminated polydimethylsiloxane (PDMS)	1432471-92-5	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4	. FIRST AID MEASURES
Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 18 minutes. Get medical attention.
Ingestion:	Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.
5. F	IRE FIGHTING MEASURES
Extinguishing media:	Foam, dry chemical or carbon dioxide. Do not use high volume water jet.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Water may be unsuitable as an extinguishing media, but may helpful in keeping adjacent containers cool. Keep personnel upwind of fire.
Unusual fire or explosion hazards:	This product may form explosive peroxides. Vapors may form explosive mixtures with air. Do not handle or store near an open flame, heat or other sources of ignition. Hydrocarbon solvents are basically non-conductors of electricity and can become electrostatically charged during mixing, filtering o pumping at high flow rates. If this charge reaches a significantly high level, sparks can form that may ignite vapors of flammable liquids.
Hazardous combustion products:	Oxides of carbon. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Do not allow product to enter sewer or waterways. Advise authorities if product has entered or may enter sewers, water sources or extensive land areas. Prevent further leakage or spillage if safe to do so. This product is insoluble in water and will float on surface.

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Clean-up methods:

Remove all sources of ignition. Ventilate area. Keep upwind of the spilled material and isolate exposure. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Make sure containers are properly grounded before use or transfer of material. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. For operations where eye or face contact could occur, provide safety shower and eyewash fountain.

Storage:

For safe storage, store at or below 48.8 $^{\circ}$ C (119.8 $^{\circ}$ F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER	
Dibutyl ether	None	None	None	None	
Reaction product of tris(n- methylamino)methylsilane (TMAS) and silanol terminated polydimethylsiloxane (PDMS)	None	None	None	None	
Engineering controls:	Use explosion-proof mechanical ventilation and local exhaust to control contaminants to within their occupational exposure limits during the use of this product.				
Respiratory protection:		Use a NIOSH approved supplied air respirator if the potential to exceed established exposure limits exists.			
Eye/face protection:		Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.			
Skin protection:		Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.			

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/ range: Specific gravity: Vapor density: Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: Flammability: Evaporation rate:

Liquid Colorless Mild, Solvent Not available. Not applicable 33 mbar > 142 °C (> 287.6 °F)1,013 hPa Not determined 0.769 Heavier than air. 25 °C (77°F) Tagliabue closed cup 1.5 % (value for solvent) 7.6 % (value for solvent) Not available. Not applicable Slower than ether.

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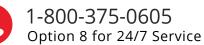
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13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Follow all local, state, federal and provincial regulations for disposal.

Recommended method of disposal:

Hazardous waste number:

D001: Ignitable.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (A9 CFR)
Proper shipping name:	Resin solution
Hazard class or division:	3
Identification number:	UN 1866
Packing group:	III
International Air Transportation (ICAO/IATA)
Proper shipping name:	Resin solution
Hazard class or division:	3
Identification number:	UN 1866
Packing group:	III
Water Transportation (IMO/IMDG) Proper shipping name: Hazard class or division: Identification number: Packing group:	RESIN SOLUTION 3 UN 1866 III

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components of this product are listed on the U.S. Toxic Substances Control Act (TSCA) inventory or are exempt from listing because a Low Volume Exemption (LVE) has been granted in accordance with 40 CFR 723.50.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health, Fire
CERCLA/SARA Section 313:	None above reporting de minimis.
CERCLA Reportable quantity:	Dibutyl ether (CAS# 142-96-1) 100 lbs. (45.4 kg)
California Proposition 65:	No California Proposition 65 listed chemicals are known to be present.
Canada Regulatory Information	

CEPA DSL/NDSL Status:

One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2

Prepared by: Product Safety and Regulatory Affairs

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