



TECHNOMELT EASY-PAC™ 212F

Hot Melt Adhesive

February 2010

Formerly Known as Easy-Pac® C 34-212F

TYPE:

Hot Melt Adhesive

PHYSICAL PROPERTIES:

Appearance: White

Solids: 100%

Viscosity: Approx. @190°F (87.7°C) 2837 cps
 Approx. @200°F (93.3°C) 2262 cps
 Approx. @212°F (98.8°C) 1750 cps
 Approx. @220°F (104.4°C) 1500 cps

Density: Approx. 8.0 pounds/gallon

Softening Point: Approx. 154.4 °F (68°C) via
Mettler drop point

Form: Micro Mini-slats

RELATION TO OTHERNSC PRODUCTS:

Improved cold adhesion, longer open time 34-200F

SUGGESTED USES:

Case Sealing/ Carton Sealing for cold and freezing applications

PRODUCT FEATURES :

Designed for application via the TECHNOMELT EASY-PAC system at 212°F to maximize uptime, reduce replacement parts costs, and provide premium safety and reduce energy costs at the lowest cost in use. Outstanding thermal stability to prevent char formation which provides reduced maintenance costs, and extends equipment service life. Good cold and freezer adhesion. Low odor for improved working environment. Meets composition requirements of Indirect Food Additives Regulation 21CFR 175.105 "Adhesives".

OPERATING CONDITIONS:

Designed for use with the TECHNOMELT EASY-PAC systems, including all gear and piston pumps, suitable for all standard electronic and pneumatic nozzles including zero cavity and reduced cavity. Running temperature: Target: 212°F. Typical : 200 to 215° F

PRECAUTIONS:

Material is applied hot - appropriate clothing and eye protection should be used. Use with adequate ventilation to remove fumes or vapors that may be generated. Keep containers and premelters covered to avoid contamination. Rotate stock - first in, first out. Do not mix with other adhesives.

PACKAGE:

25lb. cartons.

Note

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