



Revision Number: 003.0

Issue date: 08/06/2014

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE EA 934NA AERO PART A 50GR KIT known as EA 934NA PART A 50G E-Z P AK	IDH number:	936940
Product type:	Adhesive for the Aerospace Industry	Item number:	AA9174318
Restriction of Use:	None identified	Region:	United States
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Contact information:	Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
WARNING:	HARMFUL IF SWALLOWED. CAUSES SKIN IRRITATION. MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE IRRITATION. MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3



Precautionary Statements

Prevention:	Avoid breathing dust or fumes. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves.
Response:	If SWALLOWED: Immediately call poison control or physician if you feel unwell. IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Call a poison control center or physician if you feel unwell. Rinse mouth. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

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Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Triglycidyl-p-aminophenol	5026-74-4	30 - 60
Aluminum	7429-90-5	30 - 60
Epoxy resin	Proprietary	10 - 30
Glass, oxide, chemicals	65997-17-3	5 - 10
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5
Treated fumed silica	67762-90-7	1 - 5

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
Ingestion:	Get immediate medical attention. Do not induce vomiting. Never give anything by mouth to a victim who is unconscious or is having convulsions.
Symptoms:	See Section 11.
Notes to physician:	Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.
Unusual fire or explosion hazards:	May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.
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Clean-up methods:

Scrape up spilled material and place in a closed container for disposal.
Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:

For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Do not heat Part A at temperatures greater than 80 °C (176 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full.

Storage:

For safe storage, store between 0 °C (32°F) and 5 °C (41°F)
Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Refrigerated storage is recommended to maintain product quality.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Triglycidyl-p-aminophenol	None	None	None	None
Aluminum	1 mg/m3 TWA Respirable fraction.	5 mg/m3 PEL (as Al) Respirable dust. 15 mg/m3 PEL (as Al) Total dust.	None	None
Epoxy resin	None	None	None	None
Glass, oxide, chemicals	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Silica, amorphous, fumed, crystal-free	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 0.8 mg/m3 TWA	None	None
Treated fumed silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None

Engineering controls:

Work should be done in an adequately ventilated area (i.e., ventilation sufficient to maintain concentrations below one half of the PEL and other relevant standards). Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.

Respiratory protection:

When dusts or thermal processing fumes are generated and ventilation is not sufficient to effectively remove them, appropriate NIOSH/MSHA approved respiratory protection must be provided.

Eye/face protection:

Safety goggles or safety glasses with side shields.

Skin protection:

Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Solid
Color:	Gray
Odor:	Slight
Odor threshold:	Not available.

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P AK

pH:	Neutral
Vapor pressure:	Not applicable
Boiling point/range:	Not determined
Melting point/ range:	Not determined
Specific gravity:	1.55
Vapor density:	> 1
Flash point:	> 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower:	Not determined
Flammable/Explosive limits - upper:	Not determined
Autoignition temperature:	Not determined
Evaporation rate:	Not determined
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not determined
VOC content:	< 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	May occur.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
Incompatible materials:	Keep away from strong oxidizing agents, strong Lewis or mineral acids.
Reactivity:	Not available.
Conditions to avoid:	Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

11. TOXICOLOGICAL INFORMATION

Product toxicity data:	Henkel is not aware of any toxicity data on the specific mixture of chemical components contained in this product.
Relevant routes of exposure:	Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation.
Skin contact: This product may cause irritation to the skin. This product may cause an allergic skin reaction.
Eye contact: This product may cause irritation to the eyes.
Ingestion: Not a relevant route of exposure. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Triglycidyl-p-aminophenol	None	Allergen, Irritant, Mutagen
Aluminum	None	Central nervous system, Irritant, Lung
Epoxy resin	None	Allergen, Irritant
Glass, oxide, chemicals	None	Allergen, Respiratory
Silica, amorphous, fumed, crystal-free	None	Nuisance dust
Treated fumed silica	None	Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Triglycidyl-p-aminophenol	No	No	No
Aluminum	No	No	No
Epoxy resin	No	No	No
Glass, oxide, chemicals	No	No	No
Silica, amorphous, fumed, crystal-free	No	No	No
Treated fumed silica	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Toxic to aquatic organisms

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, solid, n.o.s. (Triglycidyl-p-aminophenol, Bisphenol-F Epichlorhydrin resin)
Hazard class or division: 9
Identification number: UN 3077
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name:

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Triglycidyl-p-aminophenol, Bisphenol-F Epichlorhydrin resin)

Hazard class or division:

9

Identification number:

UN 3077

Packing group:

III

Marine pollutant:

Triglycidyl-p-aminophenol, Bisphenol-F Epichlorhydrin resin

Exceptions:

Classified per IMDG Amendment 34; Effective Jan 1, 2010.

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:

All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification:

Triglycidyl-p-aminophenol (CAS# 5026-74-4).

CERCLA/SARA Section 302 EHS:

None above reporting de minimis

CERCLA/SARA Section 311/312:

Immediate Health, Delayed Health

CERCLA/SARA Section 313:

This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Aluminum (CAS# 7429-90-5).

California Proposition 65:

This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status:

All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by:

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