



Revision Number: 004.2

Issue date: 12/28/2016

**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	LOCTITE EA 9394 AERO PART A 50ML KIT known as EA 9394 PART A 50ML SEMPAK	<b>IDH number:</b>	944952
<b>Product type:</b>	Adhesive for the Aerospace Industry	<b>Item number:</b>	AA9277328
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	<b>Contact information:</b>	Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

EMERGENCY OVERVIEW	
<b>WARNING:</b>	CAUSES SKIN IRRITATION. MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE IRRITATION. MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3



**Precautionary Statements**

<b>Prevention:</b>	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
<b>Response:</b>	IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
<b>Storage:</b>	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

IDH number: 944952

Product name: LOCTITE EA 9394 AERO PART A 50ML KIT known as EA 9394 PART A 50ML  
SEMPAK

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Aluminum	7429-90-5	30 - 40
Tetraglycidyl diaminodiphenylmethane	28768-32-3	30 - 40
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	20 - 30
Modified epoxy resin	Unknown	5 - 10
Treated fumed silica	67762-90-7	1 - 5

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
<b>Ingestion:</b>	Get medical attention. Do not induce vomiting. Never give anything by mouth to a victim who is unconscious or is having convulsions.
<b>Symptoms:</b>	See Section 11.
<b>Notes to physician:</b>	Treat symptomatically and supportively.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear full protective clothing. Wear self-contained breathing apparatus.
<b>Unusual fire or explosion hazards:</b>	May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.
<b>Hazardous combustion products:</b>	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

## 7. HANDLING AND STORAGE

**Handling:**

Avoid contact with eyes, skin and clothing. Use only with adequate ventilation. For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Do not heat Part A at temperatures greater than 80 °C (176 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full.

**Storage:**

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS/ PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Aluminum	1 mg/m3 TWA Respirable fraction.	15 mg/m3 PEL (as Al) Total dust. 5 mg/m3 PEL (as Al) Respirable fraction. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None
Tetraglycidyl diaminodiphenylmethane	None	None	None	None
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
Modified epoxy resin	None	None	None	None
Treated fumed silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None

**Engineering controls:**

Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

**Respiratory protection:**

If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

**Eye/face protection:**

Wear safety glasses; chemical goggles (if splashing is possible).

**Skin protection:**

Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Gray
Odor:	mild
Odor threshold:	Not available.
pH:	Neutral
Vapor pressure:	Nil
Boiling point/range:	Not determined
Melting point/ range:	Not determined

IDH number: 944952

Product name: LOCTITE EA 9394 AERO PART A 50ML KIT known as EA 9394 PART A 50ML SEMPAK

**Specific gravity:** 1.49  
**Vapor density:** > 1  
**Flash point:** > 93 °C (> 199.4 °F)  
**Flammable/Explosive limits - lower:** Not determined  
**Flammable/Explosive limits - upper:** Not determined  
**Autoignition temperature:** Not determined  
**Flammability:** Not applicable  
**Evaporation rate:** Not determined  
**Solubility in water:** Negligible  
**Partition coefficient (n-octanol/water):** Not determined  
**VOC content:** < 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)  
**Viscosity:** Not available.  
**Decomposition temperature:** Not available.

## 10. STABILITY AND REACTIVITY

**Stability:** Stable at normal conditions.  
**Hazardous reactions:** May occur.  
**Hazardous decomposition products:** Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.  
**Incompatible materials:** Strong acids and oxidizing agents. Amines.  
**Reactivity:** Not available.  
**Conditions to avoid:** To avoid thermal decomposition, do not overheat.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

### Potential Health Effects/Symptoms

**Inhalation:** May cause respiratory tract irritation.  
**Skin contact:** This product may cause irritation to the skin. Repeated or prolonged skin contact may result in allergic sensitization.  
**Eye contact:** This product may cause irritation to the eyes.  
**Ingestion:** Ingestion of this product may cause nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Aluminum	None	Central nervous system, Irritant, Lung
Tetraglycidyl diaminodiphenylmethane	None	Allergen, Blood, Central nervous system, Gastrointestinal, Irritant, Kidney, Liver, Mutagen, Nervous System
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant
Modified epoxy resin	None	No Data
Treated fumed silica	None	Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Aluminum	No	No	No
Tetraglycidyl diaminodiphenylmethane	No	No	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Modified epoxy resin	No	No	No
Treated fumed silica	No	No	No

## 12. ECOLOGICAL INFORMATION

Ecological information: Toxic to aquatic organisms

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated  
Hazard class or division: None  
Identification number: None  
Packing group: None

### International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin)  
Hazard class or division: 9  
Identification number: UN 3082  
Packing group: III

### Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin)  
Hazard class or division: 9  
Identification number: UN 3082  
Packing group: III  
Marine pollutant: Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin  
Exceptions: Classified per IMDG Amendment 34; Effective Jan 1, 2010.

## 15. REGULATORY INFORMATION

### United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
TSCA 12 (b) Export Notification: None above reporting de minimis  
CERCLA/SARA Section 302 EHS: None above reporting de minimis.  
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health  
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Aluminum (CAS# 7429-90-5).  
California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

**Canada Regulatory Information**

**CEPA DSL/NDL Status:** One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

**Hazardous Materials Information Review Act:** 10743

**16. OTHER INFORMATION**

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

**Prepared by:** Mark Mau, Regulatory Affairs Specialist

**Issue date:** 12/28/2016

**DISCLAIMER:** The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.