


**Revision Number:** 002.2

**Issue date:** 03/21/2024

## 1. PRODUCT AND COMPANY IDENTIFICATION

<b>Product name:</b>	LOCTITE EA 9309.3NA AERO PART B 50GR KIT known as EA 9309.3NA PART B 50G PUD CUP	<b>IDH number:</b>	1043363
<b>Product type/use:</b>	Adhesive for the Aerospace Industry	<b>Item number:</b>	AB9354305
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	<b>Contact information:</b>	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

<b>DANGER:</b>	CAUSES SEVERE SKIN BURNS AND EYE DAMAGE. MAY CAUSE AN ALLERGIC SKIN REACTION. HARMFUL IF INHALED. MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED.
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HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY INHALATION	4
SKIN CORROSION	1
SERIOUS EYE DAMAGE	1
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1

### PICTOGRAM(S)



### Precautionary Statements

<b>Prevention:</b>	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection. In case of inadequate ventilation wear respiratory protection.
<b>Response:</b>	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If experiencing respiratory symptoms: Call a poison center or physician. Wash contaminated clothing before reuse.
<b>Storage:</b>	Store locked up.
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

**See Section 11 for additional toxicological information.**

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### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	80 - 100
N-Aminoethylpiperazine	140-31-8	5 - 10
Diethylenetriamine	111-40-0	1 - 5
2-[2-(3-Aminopropoxy)ethoxy]ethanol	112-33-4	1 - 5
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	1760-24-3	1 - 5
Phenol	108-95-2	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Immediately wash skin thoroughly with soap and water. Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
<b>Ingestion:</b>	Get immediate medical attention. Do not induce vomiting.
<b>Symptoms:</b>	See Section 11.
<b>Notes to physician:</b>	Treat symptomatically and supportively.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear full protective clothing. Wear self-contained breathing apparatus.
<b>Unusual fire or explosion hazards:</b>	May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.
<b>Hazardous combustion products:</b>	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Scrape up spilled material and place in a closed container for disposal. Dispose of according to Federal, State and local governmental regulations.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Do not heat Part B at temperatures greater than 100 °C (212 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full. Do not cut, grind, weld, or drill on or near this container.
<b>Storage:</b>	For safe storage, store between 0 °C (32°F) and 25 °C (77°F) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	None	None	None	None
N-Aminoethylpiperazine	None	None	None	None
Diethylenetriamine	1 ppm TWA (SKIN)	None	None	None
2-[2-(3-Aminopropoxy)ethoxy]ethanol	None	None	None	None
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	None	None	None	None
Phenol	5 ppm TWA (SKIN)	5 ppm (19 mg/m3) PEL (SKIN)	None	None

<b>Engineering controls:</b>	Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.
<b>Respiratory protection:</b>	If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields.
<b>Skin protection:</b>	Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Gel
<b>Color:</b>	Blue
<b>Odor:</b>	Ammoniacal
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	12
<b>pH:</b>	Not applicable
<b>Vapor pressure:</b>	0.2 hPa (20 °C (68°F))
<b>Boiling point/range:</b>	> 93 °C (> 199.4 °F) 1,013.200 hPa Not applicable
<b>Melting point/ range:</b>	Not applicable, Product is a liquid
<b>Specific gravity:</b>	1
<b>Vapor density:</b>	8.45 20 °C
<b>Flash point:</b>	> 93 °C (> 199.4 °F) ; Estimated
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not applicable
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not determined
<b>Solubility in water:</b>	largely soluble
<b>Solubility in water:</b>	Negligible
<b>Solubility in water:</b>	Partially miscible
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	< 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)
<b>Viscosity:</b>	Not available.

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Decomposition temperature: > 200 °C

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable at normal conditions.
<b>Hazardous reactions:</b>	May occur.
<b>Hazardous decomposition products:</b>	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
<b>Incompatible materials:</b>	Keep away from strong oxidizing agents, strong Lewis or mineral acids.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	Mists, vapors or liquid may cause severe irritation or burns.
<b>Skin contact:</b>	This product is severely irritating to the skin and may cause burns. May cause allergic skin reaction in susceptible individuals.
<b>Eye contact:</b>	This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness.
<b>Ingestion:</b>	Ingestion may produce burns to the lips, oral cavity, upper airway, esophagus and possibly the digestive tract. May be harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	None	Corrosive
N-Aminoethylpiperazine	None	Irritant, Corrosive, Allergen
Diethylenetriamine	Oral LD50 (Rat) Approximate 1,140 mg/kg Oral LD50 (Rat) = 1,080 mg/kg Oral LD50 (Rat) = 2.33 g/kg	Allergen, Irritant, Eyes
2-[2-(3-Aminopropoxy)ethoxy]ethanol	None	Irritant
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	Inhalation LC50 (Rat, 4 h) = > 1.49 - < 2.44 mg/l	Irritant, Allergen
Phenol	Oral LD50 (Mouse) = 270 mg/kg Oral LD50 (Rat) = 317 mg/kg Oral LD50 (Rat) = 530 mg/kg Dermal LD50 (Rat) = 669 mg/kg Dermal LD50 (Rabbit) = 850 mg/kg	Blood, Cardiac, Corrosive, Developmental, Eyes, Irritant, Kidney, Liver, Mutagen, Nervous System, Skin, Vascular

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	No	No	No
N-Aminoethylpiperazine	No	No	No
Diethylenetriamine	No	No	No
2-[2-(3-Aminopropoxy)ethoxy]ethanol	No	No	No
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	No	No	No
Phenol	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Federal, State and local governmental regulations.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Amines, liquid, corrosive, n.o.s. (Diethylene glycol di-(3-aminopropyl) ether, Substituted piperazine)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** II

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Amines, liquid, corrosive, n.o.s. (Diethylene glycol di-(3-aminopropyl) ether, Substituted piperazine)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** II

### Water Transportation (IMO/IMDG)

**Proper shipping name:** AMINES, LIQUID, CORROSIVE, N.O.S. (Diethylene glycol di-(3-aminopropyl) ether, Substituted piperazine)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** II

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.  
**TSCA 12 (b) Export Notification:** None above reporting de minimis  
**CERCLA/SARA Section 302 EHS:** Phenol (CAS# 108-95-2).  
Phenol (CAS# 108-95-2).  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** None above reporting de minimis.  
**California Proposition 65:** This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

**CEPA DSL/NDSL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,8,11,15

**Prepared by:** Regulatory Affairs

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