

EMPLOYEE OWNED SINCE 2023

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Revision Number: 002.2 Issue date: 01/11/2019

1. PRODUCT AND COMPANY IDENTIFICATION

IDH number:

Product name: LOCTITE EA 9320NA AERO PART B

QT known as EA 9320NA PART B

QUART

Product type/use: Adhesive for the Aerospace Industry

Restriction of Use: None identified

Company address: Henkel Corporation One Henkel Way

Rocky Hill, Connecticut 06067

nesive for the Aerospace Industry Item number:

Item number:AB9358016Region:United States

Contact information:

Telephone: +1 (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711

1053932

TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: HARMFUL IF SWALLOWED.

CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.

MAY CAUSE AN ALLERGIC SKIN REACTION.

MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING

DIFFICULTIES IF INHALED.

| HAZARD CLASS | HAZARD CATEGORY |
|---------------------------|-----------------|
| ACUTE TOXICITY ORAL | 4 |
| SKIN CORROSION | 1B |
| SERIOUS EYE DAMAGE | 1 |
| RESPIRATORY SENSITIZATION | 1 |
| SKIN SENSITIZATION | 1 |

PICTOGRAM(S)



Precautionary Statements

Prevention: Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Do not

eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection. In case of

inadequate ventilation wear respiratory protection.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF SWALLOWED: Rinse mouth. Do

NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If experiencing respiratory symptoms: Call a

poison center or physician. Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

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Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* |
|--------------------------------------------------|------------|-------------|
| 3,3'-Oxybis(ethyleneoxy)bis(propylamine) | 4246-51-9 | 50 - 60 |
| Triethylenetetramine | 112-24-3 | 30 - 40 |
| N-(3- (Trimethoxysilyl)propyl)ethylenediamine | 1760-24-3 | 1 - 5 |

^{*} Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: If mist or vapor of this product is inhaled, remove person immediately to fresh

air. Seek medical attention if symptoms develop or persist.

Skin contact: Immediately wash skin thoroughly with soap and water. If symptoms develop

and persist, get medical attention.

Eye contact: Immediately flush eyes with water for at least 15 minutes, while holding

eyelids open. Seek medical attention at once.

Ingestion: Get immediate medical attention. Do not induce vomiting.

Symptoms: See Section 11.

Notes to physician: Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media: Use media appropriate for surrounding material.

Special firefighting procedures: Wear protective equipment. Wear full protective clothing.

Unusual fire or explosion hazards: May liberate large quantities of dense, foul-smelling smoke which may contain

unidentified toxic gasses.

Hazardous combustion products: Upon decomposition, this product emits carbon monoxide, carbon dioxide

and/or low molecular weight hydrocarbons. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Prevent further leakage or spillage if safe to do so. Wear appropriate

protective equipment and clothing during clean-up. Do not allow product to

enter sewer or waterways.

Clean-up methods: Absorb spill with inert material. Shovel material into appropriate container for

disposal. Dispose of according to Federal, State and local governmental

regulations.

7. HANDLING AND STORAGE

Handling: Avoid breathing vapors or mists of this product. Avoid contact with eyes, skin

and clothing. Wear protective equipment. Wash thoroughly after handling. Do

not take internally. For industrial use only.

Storage: For safe storage, store between 0 °C (32°F) and 25 °C (77°F)

Keep container tightly closed and in a cool, well-ventilated place away from

incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|--------------------------------------------------|-----------|----------|----------------------------------|-------|
| 3,3'-Oxybis(ethyleneoxy)bis(propylamine) | None | None | None | None |
| Triethylenetetramine | None | None | 1 ppm (6 mg/m3) TWA (SKIN) | None |
| N-(3- (Trimethoxysilyl)propyl)ethylenediamine | None | None | None | None |

Engineering controls: Provide local and general exhaust ventilation to effectively remove and

prevent buildup of any vapors or mists generated from the handling of this

product.

Respiratory protection: If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or

vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection: Wear chemical goggles; face shield (if splashing is possible).

Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and

boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid Color: Blue

Odor:
Odor threshold:
Not available.
pH:
Not determined
Vapor pressure:
Not determined
Boiling point/range:
Melting point/ range:
Not determined
Melting point/ range:
Not determined

Specific gravity: 1.0 Vapor density: Not applicable Flash point: > 93 °C (> 199.4 °F) Flammable/Explosive limits - lower: Not determined Flammable/Explosive limits - upper: Not determined Autoignition temperature: Not applicable Flammability Not applicable Not determined **Evaporation rate:** Solubility in water: Negligible Partition coefficient (n-octanol/water): Not determined

VOC content: < 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)

Viscosity: Not available.

Decomposition temperature: Not available.

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10. STABILITY AND REACTIVITY

Stability: Stable at normal conditions.

Hazardous reactions: May occur.

Hazardous decomposition

products:

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Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low

molecular weight hydrocarbons. Oxides of nitrogen.

Incompatible materials: Keep away from strong oxidizing agents, strong Lewis or mineral acids.

Not available. Reactivity:

Conditions to avoid: Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do

not heat mixed adhesive unless you plan to use immediately. Failure to observe these

precautions may result in excessive heat build-up causing an exotherm.

11. TOXICOLOGICAL INFORMATION

Skin, Inhalation, Eyes Relevant routes of exposure:

Potential Health Effects/Symptoms

Inhalation: Mists, vapors or liquid may cause severe irritation or burns. May cause allergic respiratory

Skin contact: This product is severely irritating to the skin and may cause burns. This product may cause an

allergic skin reaction. May be harmful if absorbed through skin.

Eve contact: This product is severely irritating to the eyes and may cause irreversible damage including

burns and blindness.

Ingestion: Ingestion can cause gastrointestinal irritation, nausea, vomiting and diarrhea.

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|--------------------------------------------------|-----------------|-------------------------------------------------------|
| 3,3'-Oxybis(ethyleneoxy)bis(propylamine) | None | Corrosive |
| Triethylenetetramine | None | Allergen, Corrosive, Developmental, Irritant, Mutagen |
| N-(3- (Trimethoxysilyl)propyl)ethylenediamine | None | Irritant, Allergen |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|--------------------------------------------------|----------------|-----------------|------------------------------------------|
| 3,3'-Oxybis(ethyleneoxy)bis(propylamine) | No | No | No |
| Triethylenetetramine | No | No | No |
| N-(3- (Trimethoxysilyl)propyl)ethylenediamine | No | No | No |

12. ECOLOGICAL INFORMATION

Not available. **Ecological information:**

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13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: This product, if discarded, may be characterized as a RCRA corrosive waste,

D002. Wastes must be tested using methods described in 40 CFR Part 261 to

determine if it meets applicable definitions of hazardous wastes.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethylene glycol di-(3-aminopropyl) ether,

Triethylenetetramine)

Hazard class or division:

8 UN 2735

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Identification number: U

International Air Transportation (ICAO/IATA)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethylene glycol di-(3-aminopropyl) ether,

Triethylenetetramine)

Hazard class or division: 8

Identification number: UN 2735

Packing group:

Water Transportation (IMO/IMDG)

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Diethylene glycol di-(3-aminopropyl)

ether, Triethylenetetramine)

Hazard class or division:

Identification number: UN 2735

Packing group:

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS:
CERCLA/SARA Section 311/312:
CERCLA/SARA Section 313:

None above reporting de minimis.
None above reporting de minimis.

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or

other reproductive harm.

Canada Regulatory Information

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CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other

components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities.

Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

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Prepared by: Mark Mau, Manager, Regulatory Affairs Regulatory Affairs

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