

EMPLOYEE OWNED SINCE 2023

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Revision Number: 002.0 Issue date: 05/18/2023

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA 9330 AERO PART B
50GR KIT known as EA 9330 PART B

50G PUDDING CUP

Product type/use: Adhesive for the Aerospace Industry

Restriction of Use: None identified

Company address: Henkel Corporation One Henkel Way

Rocky Hill, Connecticut 06067

IDH number: 1063040

Item number:AB9363305Region:United States

Contact information:

Telephone: +1 (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center

1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.

MAY CAUSE AN ALLERGIC SKIN REACTION.

SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
REPRODUCTIVE TOXICITY	2

PICTOGRAM(S)



Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been

read and understood. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear

protective gloves, clothing, eye and face protection.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off

immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or

rash occurs: Get medical attention. Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*

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3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	80 - 100
Epoxy resin	Proprietary	10 - 30
2-[2-(3-Aminopropoxy)ethoxy]ethanol	112-33-4	1 - 5
n-Butyl alcohol	71-36-3	0.1 - 1
Toluene	108-88-3	0.1 - 1

^{*} Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is

difficult, give oxygen. If symptoms develop and persist, get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). If

symptoms develop and persist, get medical attention. Remove contaminated

clothing and footwear.

Eye contact: Get medical attention. Immediately flush eyes with plenty of water for at least

15 minutes.

Ingestion: Get immediate medical attention. Do not induce vomiting. Never give anything

by mouth to a victim who is unconscious or is having convulsions.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear. Cartridge respirators do not provide adequate protection for fire

fighters or exotherm mitigation.

Unusual fire or explosion hazards: May liberate large quantities of dense, foul-smelling smoke which may contain

unidentified toxic gasses.

Hazardous combustion products: Oxides of carbon and nitrogen, aldehydes, acids and undetermined organics.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Prevent further leakage or spillage if safe to do so. Do not allow product to

enter sewer or waterways.

Clean-up methods: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder,

universal binder, sawdust). Dispose of according to Federal, State and local

governmental regulations.

7. HANDLING AND STORAGE

Handling: Do not heat Part B at temperatures greater than 100 °C (212 °F). This material

may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full. Do not cut, grind,

weld, or drill on or near this container.

Storage: For safe storage, store between 0 °C (32°F) and 25 °C (77°F)

Keep container tightly closed and in a cool, well-ventilated place away from

incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

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8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	None	None	None	None
Epoxy resin	None	None	None	None
2-[2-(3-Aminopropoxy)ethoxy]ethanol	None	None	None	None
n-Butyl alcohol	20 ppm TWA	100 ppm (300 mg/m3) PEL	None	None
Toluene	20 ppm TWA	200 ppm TWA 300 ppm Ceiling 500 ppm MAX. CONC 10 minutes	None	None

Engineering controls: Provide local and general exhaust ventilation to effectively remove and

prevent buildup of any vapors or mists generated from the handling of this

product.

Respiratory protection: If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or

vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection: Wear appropriate goggles, face shields or other PPE which will be effective

under the circumstances if the possibility of contact exists.

Skin protection:Use impermeable gloves and protective clothing as necessary to prevent skin

contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:gel-like, LiquidColor:WhiteOdor:amine-likeOdor threshold:Not available.pH:Not determined

pH: > 12 pH: > 7

 Vapor pressure:
 < 0.1 hPa (20 °C (68°F))</td>

 Boiling point/range:
 224 °C (435.2 °F)

Melting point/ range: Not applicable, Product is a liquid

Specific gravity: 1.0

Vapor density: > 1 20 °C

> 93 °C (> 199.4 °F) Flash point: Flammable/Explosive limits - lower: Not available. Flammable/Explosive limits - upper: Not available. Autoignition temperature: Not determined Flammability: Not applicable **Evaporation rate:** Not determined Solubility in water: largely soluble Solubility in water: Partially miscible Partition coefficient (n-octanol/water): Not available.

VOC content: < 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)

Viscosity:Not available.Decomposition temperature:Not available.

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous reactions: May occur.

Hazardous decomposition

products:

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Oxides of carbon and nitrogen, aldehydes, acids and undetermined organics.

Incompatible materials: Keep away from strong oxidizing agents, strong Lewis or mineral acids.

Reactivity: Not available.

Conditions to avoid: Failure to observe these precautions may result in excessive heat build-up causing an

exotherm. Do not heat mixed adhesive unless curing surfaces to be bonded. Avoid mixing

resin (Part A) and curing agent (Part B) unless you plan to use immediately.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: Mists, vapors or liquid may cause severe irritation or burns.

Skin contact: This product is severely irritating to the skin and may cause burns. May cause allergic skin

reaction.

Eye contact: May cause eye burns.

Ingestion: Ingestion may produce burns to the lips, oral cavity, upper airway, esophagus and possibly the

digestive tract.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	None	Corrosive
Epoxy resin	None	No Data
2-[2-(3-Aminopropoxy)ethoxy]ethanol	None	Irritant
n-Butyl alcohol	Oral LD50 (Rat) = 790 mg/kg Dermal LD50 (Rabbit) = 3,400 mg/kg	Allergen, Central nervous system, Ear, Eyes, Irritant
Toluene	Oral LD50 (Rat) = 2.6 g/kg Dermal LD50 (Rabbit) = 12,124 mg/kg Inhalation LC50 (Rat, 4 h) = 12.5 - 28.8 mg/l Inhalation LC50 (Rat, 4 h) = 25.7 mg/l Inhalation LC50 (Rat, 4 h) = 28.1 mg/l Inhalation LC50 (Rat, 4 h) = 30 mg/l	Behavioral, Cardiac, Central nervous system, Developmental, Ear, Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	No	No	No
Epoxy resin	No	No	No
2-[2-(3-Aminopropoxy)ethoxy]ethanol	No	No	No
n-Butyl alcohol	No	No	No
Toluene	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethyleneglycol diaminopropyl ether)

Hazard class or division: 8

Identification number: UN 2735
Packing group: II

International Air Transportation (ICAO/IATA)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethyleneglycol diaminopropyl ether)

Hazard class or division: 8

Identification number: UN 2735

Packing group:

Water Transportation (IMO/IMDG)

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Diethyleneglycol diaminopropyl ether)

Hazard class or division:

Identification number: UN 2735

Packing group:

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances

Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or

other reproductive harm.

Canada Regulatory Information

IDH number: 1063040

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic

Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,8,11

Prepared by: Product Safety and Regulatory Affairs

Issue date: 05/18/2023

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