


Revision Number: 001.2

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA 9323 AERO PART B PT Product type: Adhesive for the Aerospace Industry Restriction of Use: None identified Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	IDH number: 1067613 Item number: AB9364015 Region: United States Contact information: Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com	
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2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.
 MAY CAUSE AN ALLERGIC SKIN REACTION.
 MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention:	Do not breathe vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. In case of inadequate ventilation wear respiratory protection.
Response:	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get medical attention. If experiencing respiratory symptoms: Call a poison center or physician. Wash contaminated clothing before reuse.
Storage:	Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Amine adduct	Proprietary	60 - 100
Diethylenetriamine	111-40-0	10 - 30
Triethylenetetramine	112-24-3	1 - 5
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	1760-24-3	1 - 5

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.
Skin contact:	Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.
Eye contact:	Immediately flush eyes with water for at least 15 minutes, while holding eyelids open. Seek medical attention at once.
Ingestion:	Get immediate medical attention. Do not induce vomiting. Never give anything by mouth to an unconscious person.
Symptoms:	See Section 11.
Notes to physician:	Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Cartridge respirators do not provide adequate protection for fire fighters or exotherm mitigation.
Unusual fire or explosion hazards:	May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.
Clean-up methods:	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling: For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Do not heat Part B at temperatures greater than 100 °C (212 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Do not cut, grind, weld, or drill on or near this container. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full.

Storage: For safe storage, store between 0 °C (32°F) and 25 °C (77°F) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Refrigerated storage is recommended to maintain product quality.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Amine adduct	None	None	None	None
Diethylenetriamine	1 ppm TWA (SKIN)	None	None	None
Triethylenetetramine	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	None	None	None	None

Engineering controls: Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

Respiratory protection: If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection: Wear chemical goggles; face shield (if splashing is possible).

Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Amber
Odor:	Ammoniacal
Odor threshold:	Not available.
pH:	Not determined
Vapor pressure:	< 1 mm hg (20 °C (68°F))
Boiling point/range:	Not determined
Melting point/ range:	Not determined
Specific gravity:	1.22
Vapor density:	Not determined
Flash point:	> 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower:	Not determined
Flammable/Explosive limits - upper:	Not determined
Autoignition temperature:	Not applicable
Evaporation rate:	Not determined
Solubility in water:	Negligible
Partition coefficient (n-octanol/water):	Not determined
VOC content:	< 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)

Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable at normal conditions.

Hazardous reactions: May occur.

Hazardous decomposition products: Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

Incompatible materials: Keep away from strong oxidizing agents, strong Lewis or mineral acids.

Reactivity: Not available.

Conditions to avoid: Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: Mists, vapors or liquid may cause severe irritation or burns. May cause allergic respiratory reaction.

Skin contact: This product is severely irritating to the skin and may cause burns. Repeated or prolonged skin contact may result in allergic sensitization.

Eye contact: This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness.

Ingestion: Ingestion can cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Amine adduct	None	No Records
Diethylenetriamine	Oral LD50 (RAT) = 1,080 mg/kg Oral LD50 (RAT) = 2.33 g/kg Oral LD50 (RAT) Approximate 1,140 mg/kg	Allergen, Irritant, Eyes
Triethylenetetramine	None	Allergen, Corrosive, Developmental, Irritant, Mutagen
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	None	Irritant, Allergen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Amine adduct	No	No	No
Diethylenetriamine	No	No	No
Triethylenetetramine	No	No	No
N-(3-(Trimethoxysilyl)propyl)ethylenediamine	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: This product, if discarded, may be characterized as a RCRA corrosive waste, D002.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethylenetriamine, Triethylenetetramine)
Hazard class or division: 8
Identification number: UN 2735
Packing group: II

International Air Transportation (ICAO/IATA)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethylenetriamine, Triethylenetetramine)
Hazard class or division: 8
Identification number: UN 2735
Packing group: II

Water Transportation (IMO/IMDG)

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Diethylenetriamine, Triethylenetetramine, C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer)
Hazard class or division: 8
Identification number: UN 2735
Packing group: II
Marine pollutant: C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Mark Mau, Regulatory Affairs Specialist
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