

EMPLOYEE OWNED SINCE 2023

1-800-375-0605 | rbcsupport@rudbro.com | www.rudolphbros.com



Revision Number: 002.4 Issue date: 10/04/2023

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA 9321 AERO PART A 25GR KIT known as EA 9321 PART A

25G E-Z PAK

Product type/use: Adhesive for the Aerospace Industry

Restriction of Use: None identified

Company address: Henkel Corporation One Henkel Way

Rocky Hill, Connecticut 06067

IDH number: 1062938

Item number:AA9362306Region:United States

Contact information: Telephone: +1 (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center

1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: HARMFUL IF SWALLOWED. CAUSES SKIN IRRITATION.

MAY CAUSE AN ALLERGIC SKIN REACTION.

CAUSES SERIOUS EYE IRRITATION.

SUSPECTED OF CAUSING GENETIC DEFECTS.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
GERM CELL MUTAGENICITY	2

PICTOGRAM(S)



Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been

read and understood. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face

protection.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN: Wash with plenty of

water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical

attention. Take off contaminated clothing.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

IDH number: 1062938 Product name: LOCTITE EA 9321 AERO PART A 25GR KIT known as EA 9321 PART A 25G E-Z PAK
Page 1 of 5

Hazardous Component(s)	CAS Number	Percentage*	
Triglycidyl-p-aminophenol	5026-74-4	30 - 60	
Aluminum	7429-90-5	10 - 30	
Formaldehyde, polymer with epichlorohydrin and o-cresol	29690-82-2	10 - 30	
Bisphenol-F Epichlorhydrin resin	9003-36-5	5 - 10	
Silica, amorphous, fumed, crystfree	112945-52-5	1 - 5	

^{*} Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: If inhaled, immediately remove the affected person to fresh air. If symptoms

develop and persist, get medical attention.

Skin contact: Remove contaminated clothing and footwear. Immediately wash skin

thoroughly with soap and water. If symptoms develop and persist, get medical

attention.

Eye contact: In case of contact with the eyes, rinse immediately with plenty of water for 15

minutes, and seek immediate medical attention.

Ingestion: Do not induce vomiting. If symptoms develop and persist, get medical

attention.

Symptoms: See Section 11.

Notes to physician: Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear full protective clothing. Wear self-contained breathing apparatus.

Unusual fire or explosion hazards: May liberate large quantities of dense, foul-smelling smoke which may contain

unidentified toxic gasses.

Hazardous combustion products: Upon decomposition, this product emits carbon monoxide, carbon dioxide

and/or low molecular weight hydrocarbons. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Prevent further leakage or spillage if safe to do so. Wear appropriate

protective equipment and clothing during clean-up. Do not allow product to

enter sewer or waterways.

Clean-up methods: Absorb spill with inert material. Shovel material into appropriate container for

disposal. Dispose of according to Federal, State and local governmental

regulations.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Use only with adequate ventilation.

For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full.

Storage: Keep container tightly closed and in a cool, well-ventilated place away from

incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

IDH number: 1062938 Product name: LOCTITE EA 9321 AERO PART A 25GR KIT known as EA 9321 PART A 25G E-Z PAK

Page 2 of 5

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Triglycidyl-p-aminophenol	None	None	None	None
Aluminum	1 mg/m3 TWA Respirable fraction.	15 mg/m3 PEL (as Al) Total dust. 5 mg/m3 PEL (as Al) Respirable fraction. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None
Formaldehyde, polymer with epichlorohydrin and o-cresol	None	None	None	None
Bisphenol-F Epichlorhydrin resin	None	None	None	None
Silica, amorphous, fumed, crystfree	3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	20 MPPCF TWA 0.8 mg/m3 TWA 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust. 15 MPPCF TWA Respirable fraction.	None	None

Engineering controls: Provide local and general exhaust ventilation to effectively remove and

prevent buildup of any vapors or mists generated from the handling of this

product.

Respiratory protection: If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or

vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and

boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid Color: Gray Odor: mild

Odor threshold: Not available.

pH: Not applicable, Product is non-soluble (in water).

 Vapor pressure:
 < 0.1 hPa (20 °C (68°F))</td>

 Boiling point/range:
 > 200 °C (> 392°F)

Melting point/ range:

Specific gravity:

Not applicable, Product is a liquid Not applicable

Vapor density: > 1 20 °C > 93 °C (> 199.4 °F) Flash point: Flammable/Explosive limits - lower: Not available. Flammable/Explosive limits - upper: Not available. Autoignition temperature: Not applicable Flammability: Not applicable Evaporation rate: Not determined Solubility in water: Not soluble

Solubility in water:

Solubility in water:

Partially miscible

Partition coefficient (n-octanol/water):

Not soluble

Partially miscible

Not available.

VOC content: < 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)

Viscosity: Not available.

Decomposition temperature: > 200 °C

IDH number: 1062938 Product name: LOCTITE EA 9321 AERO PART A 25GR KIT known as EA 9321 PART A 25G E-Z PAK
Page 3 of 5

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: May occur.

Hazardous decomposition products:

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low

molecular weight hydrocarbons. Oxides of nitrogen.

Incompatible materials: Strong acids and oxidizing agents. Amines.

Reactivity: Not available.

To avoid thermal decomposition, do not overheat. Conditions to avoid:

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation.

This product may cause irritation to the skin. This product may cause an allergic skin reaction. Skin contact:

Eye contact: This product may cause irritation to the eyes.

Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Ingestion:

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects	
Triglycidyl-p-aminophenol	None	Allergen, Irritant, Mutagen	
Aluminum	Inhalation LC50 (Rat, 4 h) = > 0.888 mg/l Inhalation LC50 (Rat, 4 h) = > 2.3 mg/l	Central nervous system, Irritant, Lung	
Formaldehyde, polymer with epichlorohydrin and o-cresol	None	Irritant, Allergen	
Bisphenol-F Epichlorhydrin resin	None	Allergen, Irritant	
Silica, amorphous, fumed, crystfree	None	No Data	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Triglycidyl-p-aminophenol	No	No	No
Aluminum	No	No	No
Formaldehyde, polymer with epichlorohydrin and o-cresol	No	No	No
Bisphenol-F Epichlorhydrin resin	No	No	No
Silica, amorphous, fumed, crystfree	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Toxic to aquatic organisms

DISPOSAL CONSIDERATIONS 13.

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated

Hazard class or division: None Identification number: None Packing group: None

IDH number: 1062938 Product name: LOCTITE EA 9321 AERO PART A 25GR KIT known as EA 9321 PART A 25G E-Z PAK

Page 4 of 5

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Triglycidyl-p-aminophenol)

Hazard class or division: 9
Identification number: UN 3082

Packing group:

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Triglycidyl-p-

aminophenol)

Hazard class or division: 9
Identification number: UN 3082

Packing group:

Marine pollutant: Triglycidyl-p-aminophenol

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances

Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: Triglycidyl-p-aminophenol (CAS# 5026-74-4).

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Delayed Health, Immediate Health

CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of

section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40

CFR 372). Aluminum (CAS# 7429-90-5).

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic

Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: Not available.

Prepared by: Regulatory Affairs

Issue date: 10/04/2023

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.

IDH number: 1062938 Product name: LOCTITE EA 9321 AERO PART A 25GR KIT known as EA 9321 PART A 25G E-Z PAK

Page 5 of 5