

PLOYEE OWNED SINCE 2023

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Revision Number: 003.0

PRODUCT AND COMPANY IDENTIFICATION 1.

Product name:

Product type/use:

Restriction of Use:

Company address:

Henkel Corporation

Rocky Hill, Connecticut 06067

One Henkel Way

LOCTITE EA 934NA AERO PART A GAL Adhesive for the Aerospace Industry None identified

IDH number:

936947

AB9174017 Item number: **Region: United States** Contact information: Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

HAZARDS IDENTIFICATION 2.

EMERGENCY OVERVIEW			
DANGER:	CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.		
	MAY CAUSE AN ALLERGIC SKIN REACTION.		
	TOXIC IF INHALED.		
	MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING		
	DIFFICULTIES IF INHALED.		

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY INHALATION	3
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention:	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection. In case of inadequate ventilation wear respiratory protection.
Response:	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If experiencing respiratory symptoms: Call a poison center or physician. Wash contaminated clothing before reuse.
Storage: Disposal:	Store in a well-ventilated place. Keep container tightly closed. Store locked up. Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

IDH number: 936947

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Product name: LOCTITE EA 934NA AERO PART A GAL

Hazardous Component(s)	CAS Number	Percentage*
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	68082-29-1	80 - 100
Diethylenetriamine	111-40-0	10 - 30
3,6-diazaoctanethylenediamine	112-24-3	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES			
Inhalation:	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.		
Skin contact:	Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.		
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.		
Ingestion:	Get immediate medical attention. Do not induce vomiting. Never give anything by mouth to a victim who is unconscious or is having convulsions.		
Symptoms:	See Section 11.		
Notes to physician:	Treat symptomatically and supportively.		
5. FIRE FIGHTING MEASURES			
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.		

Extinguishing media:Water spray (fog), foam, dry chemical or carbon dioxide.Special firefighting procedures:Wear full protective clothing. Wear self-contained breathing apparatus.Unusual fire or explosion hazards:May liberate large quantities of dense, foul-smelling smoke which may contain
unidentified toxic gasses.Hazardous combustion products:Upon decomposition, this product emits carbon monoxide, carbon dioxide
and/or low molecular weight hydrocarbons.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.
Clean-up methods:	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.
7.	HANDLING AND STORAGE
Handling:	For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Do not heat Part B at temperatures greater than 100 °C (212 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Empty containers retain product residue, so obey

Storage:For safe storage, store between 0 °C (32°F) and 25 °C (77°F)Keep container tightly closed and in a cool, well-ventilated place away from
incompatible materials.

grind, weld, or drill on or near this container.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

hazard warnings and handle empty containers as if they were full. Do not cut,

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	None	None	None	None
Diethylenetriamine	1 ppm TWA (SKIN)	None	None	None
3,6-diazaoctanethylenediamine	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None

Engineering controls:

Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

Respiratory protection:

Wear chemical goggles; face shield (if splashing is possible).

Eye/face protection: Skin protection:

Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or

vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/ range: Specific gravity: Vapor density: Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: Flammability Evaporation rate: Solubility in water: Partition coefficient (n-octanol/water): **VOC content:** Viscosity: Decomposition temperature:

Liquid Amber amine-like Not available. 10 - 12 < 1.0 mm hg (20 °C (68°F)) < 0.1 hPa (20 °C (68°F)) 175 °C (347°F) Not determined 0.96 > 1 > 93 °C (> 199.4 °F) Not available. Not available. Not determined Not applicable Not determined low solubility Not determined < 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated) Not available. > 200 °C

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	May occur.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
Incompatible materials:	Keep away from strong oxidizing agents, strong Lewis or mineral acids.
Reactivity:	Not available.
Conditions to avoid:	Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

11. TOXICOLOGICAL INFORMATION

,	Henkel is not aware of any toxicity data on the specific mixture of chemical components contained in this product.

Relevant routes of exposure:	Skin, Inhalation, Eyes
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Potential Health Effects/Symptoms

Inhalation:	Mists, vapors or liquid may cause severe irritation or burns.
Skin contact:	This product is severely irritating to the skin and may cause burns. This product may cause an allergic skin reaction.
Eye contact:	This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness.
Ingestion:	Ingestion may produce burns to the lips, oral cavity, upper airway, esophagus and possibly the digestive tract.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	None	No Records
Diethylenetriamine	Oral LD50 (Rat) Approximate 1,140 mg/kg Oral LD50 (Rat) = 1,080 mg/kg Oral LD50 (Rat) = 2.33 g/kg	Allergen, Irritant, Eyes
3,6-diazaoctanethylenediamine	None	Allergen, Corrosive, Developmental, Irritant, Mutagen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	No	No	No
Diethylenetriamine	No	No	No
3,6-diazaoctanethylenediamine	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Dispose of according to Federal, State and local governmental regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (Proper shipping name: Hazard class or division: Identification number: Packing group:	49 CFR) Amines, liquid, corrosive, n.o.s. (Diethylenetriamine, Triethylenetetramine) 8 UN 2735 II	
International Air Transportation (ICAO/IATA)		
Proper shipping name:	Amines, liquid, corrosive, n.o.s. (Diethylenetriamine, Triethylenetetramine)	
Hazard class or division:	8	
Identification number:	UN 2735	
Packing group:	II	
Water Transportation (IMO/IMDG)		
Proper shipping name:	AMINES, LIQUID, CORROSIVE, N.O.S. (Diethylenetriamine, Triethylenetetramine, C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer)	
Hazard class or division:	8	
Identification number:	UN 2735	
Packing group:		
Marine pollutant:	C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.	
TSCA 12 (b) Export Notification:	None above reporting de minimis	
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	None above reporting de minimis. Immediate Health, Delayed Health None above reporting de minimis.	
California Proposition 65:	No California Proposition 65 listed chemicals are known to be present.	
Canada Regulatory Information		
CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic	

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,9

Substances List.

Prepared by: Regulatory Affairs

Issue date: 06/16/2022

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