

EMPLOYEE OWNED SINCE 202

1-800-375-0605 | rbcsupport@rudbro.com | www.rudolphbros.com



Revision Number: 003.0 Issue date: 06/23/2022

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA 9845LC 020-029 AERO

known as HYSOL EA 9845LSC

0.020/0.029

Product type/use: Adhesive for the Aerospace Industry

Restriction of Use: None identified

Company address: Henkel Corporation One Henkel Way

Rocky Hill, Connecticut 06067

IDH number: 1771347

Item number:AL9026619Region:United States

Contact information: Telephone: +1 (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center

1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.

MAY CAUSE AN ALLERGIC SKIN REACTION.

CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention: Avoid breathing dust or fumes. Wash affected area thoroughly after handling. Contaminated

work clothing should not be allowed out of the workplace. Wear protective gloves, eye

protection, and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several

minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off

contaminated clothing.

Storage: Not prescribed

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Copper Metal	7440-50-8	30 - 60
Silica, amorphous, fumed, crystfree	112945-52-5	5 - 10
Epoxy resin	Proprietary	1 - 5
Epoxy resin	Proprietary	1 - 5

IDH number: 1771347 Product name: LOCTITE EA 9845LC 020-029 AERO known as HYSOL EA 9845LSC 0.020/0.029

Page 1 of 7

Epoxy resin	Proprietary	1 - 5
Modified Epoxy Resin	Proprietary	1 - 5
Epoxy resin	Proprietary	1 - 5
Epoxy Resin	Proprietary	1 - 5
Bisphenol-F Epichlorhydrin resin	9003-36-5	1 - 5
Glass, oxide, chemicals	65997-17-3	1 - 5
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	0.1 - 1
4,5-Bis(hydroxymethyl)-2-phenyl-1H-imidazole	61698-32-6	0.1 - 1
Gamma-glycidoxypropyl trimethoxysilane	2530-83-8	0.1 - 1

^{*} Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: If inhaled, immediately remove the affected person to fresh air. If symptoms

develop and persist, get medical attention.

Skin contact: Immediately wash skin thoroughly with soap and water. If symptoms develop

and persist, get medical attention.

Eye contact: Immediately flush eyes with water for at least 15 minutes, while holding

eyelids open. Seek medical attention at once.

Ingestion: Get immediate medical attention. Do not induce vomiting.

Symptoms: See Section 11.

Notes to physician:Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear full protective clothing. Wear self-contained breathing apparatus.

Unusual fire or explosion hazards: May liberate large quantities of dense, foul-smelling smoke which may contain

unidentified toxic gasses.

Hazardous combustion products: Upon decomposition, this product emits carbon monoxide, carbon dioxide

and/or low molecular weight hydrocarbons. Metal oxide fumes.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Prevent further leakage or spillage if safe to do so. Wear appropriate

protective equipment and clothing during clean-up. Do not allow product to

enter sewer or waterways.

Clean-up methods: Scrape up spilled material and place in a closed container for disposal.

Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Do

not breathe fumes or dust from this material. Do not take internally.

Storage: For safe storage, store between -999 °C (-1,766.2 °F) and -18 °C (0.4 °F)

Keep container tightly closed and in a cool, well-ventilated place away from

incompatible materials.

IDH number: 1771347 Product name: LOCTITE EA 9845LC 020-029 AERO known as HYSOL EA 9845LSC 0.020/0.029

Page 2 of 7

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Copper Metal	1 mg/m3 TWA (as Cu) Dust and mist. 0.2 mg/m3 TWA (as Cu) Fume.	0.1 mg/m3 PEL (as Cu) Fume. 1 mg/m3 PEL (as Cu) Dust and mist.	None	None
Silica, amorphous, fumed, crystfree	3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	20 MPPCF TWA 0.8 mg/m3 TWA 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust. 15 MPPCF TWA Respirable fraction.	None	None
Epoxy resin	None	None	None	None
Epoxy resin	None	None	None	None
Epoxy resin	None	None	None	None
Modified Epoxy Resin	None	None	None	None
Epoxy resin	None	None	None	None
Epoxy Resin	None	None	None	None
Bisphenol-F Epichlorhydrin resin	None	None None		None
Glass, oxide, chemicals	5 mg/m3 TWA Inhalable fraction. 10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
4,5-Bis(hydroxymethyl)-2-phenyl-1H-imidazole	None	None	None	None
Gamma-glycidoxypropyl trimethoxysilane	None	None	None	None

Engineering controls: Ventilation should effectively remove and prevent buildup of any dust

generated from the handling of this product.

Respiratory protection: When dusts or thermal processing fumes are generated and ventilation is not

sufficient to effectively remove them, appropriate NIOSH/MSHA approved

respiratory protection must be provided.

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and

boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Film Color: Clear Odor: None Odor threshold: Not available. pH: Not applicable Vapor pressure: Not applicable Boiling point/range: Not applicable Melting point/ range: Not applicable Specific gravity: 2.5

Vapor density: Not applicable Flash point: Not applicable Flammable/Explosive limits - lower: Not available. Flammable/Explosive limits - upper: Not available. Not applicable Autoignition temperature: Flammability: Not applicable **Evaporation rate:** Not applicable Solubility in water: Negligible Partition coefficient (n-octanol/water): Not available.

IDH number: 1771347 Product name: LOCTITE EA 9845LC 020-029 AERO known as HYSOL EA 9845LSC 0.020/0.029

Not applicable Not available. **VOC** content: Viscosity: **Decomposition temperature:** Not available.

10. STABILITY AND REACTIVITY

Stability: Stable at normal conditions.

Hazardous reactions: Will not occur.

Hazardous decomposition

products:

IDH number: 1771347

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low

molecular weight hydrocarbons. Metal oxide fumes.

Incompatible materials: Keep away from strong oxidizing agents, strong Lewis or mineral acids.

Reactivity: Not available.

Keep away from heat, ignition sources and incompatible materials. Conditions to avoid:

TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation. Inhalation of copper fumes may result in metal fume fever.

Symptoms include metallic taste, discoloration of skin or hair.

This product may cause irritation to the skin. This product may cause an allergic skin reaction. This product may cause irritation to the eyes. Skin contact:

Eye contact:

Ingestion: Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Copper Metal	Inhalation LC50 (Rat, 4 h) = > 5.11 mg/l	Allergen, Blood, Central nervous system, Developmental, Gastrointestinal, Immune system, Irritant, Kidney, Liver, Mutagen, Sensory, Skin
Silica, amorphous, fumed, crystfree	None	No Data
Epoxy resin	None	Allergen, Irritant
Epoxy resin	None	Allergen, Irritant
Epoxy resin	None	Allergen, Irritant
Modified Epoxy Resin	None	No Data
Epoxy resin	None	No Data
Epoxy Resin	Oral LD50 (Rabbit) = 1,980 mg/kg Oral LD50 (Mouse) = 15,600 mg/kg Oral LD50 (Rat) = > 1,000 mg/kg Oral LD50 (Mouse) = > 500 mg/kg Dermal LD50 (Rabbit) = 20 mg/kg Dermal LD50 (Rat) = > 1,600 mg/kg Dermal LD50 (Mouse) = > 800 mg/kg	No Data
Bisphenol-F Epichlorhydrin resin	None	Allergen, Irritant
Glass, oxide, chemicals	None	Allergen, Respiratory
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant
4,5-Bis(hydroxymethyl)-2-phenyl-1H-imidazole	None	No Records
Gamma-glycidoxypropyl trimethoxysilane	Inhalation LC50 (Rat, 4 h) = > 5.3 mg/l	Allergen, Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Copper Metal	No	No	No
Silica, amorphous, fumed, crystfree	No	No	No
Epoxy resin	No	No	No
Epoxy resin	No	No	No
Epoxy resin	No	No	No
Modified Epoxy Resin	No	No	No
Epoxy resin	No	No	No
Epoxy Resin	No	No	No
Bisphenol-F Epichlorhydrin resin	No	No	No
Glass, oxide, chemicals	Reasonably Anticipated to be a Human Carcinogen.	No	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
4,5-Bis(hydroxymethyl)-2-phenyl-1H-imidazole	No	No	No
Gamma-glycidoxypropyl trimethoxysilane	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

IDH number: 1771347

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated Hazard class or division: None Identification number: None Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated Hazard class or division: None Identification number: None Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated Hazard class or division: None Identification number: None Packing group: None

REGULATORY INFORMATION 15.

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances

Control Act (TSCA) inventory. None above reporting de minimis

TSCA 12 (b) Export Notification: CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Immediate Health, Delayed Health CERCLA/SARA Section 313:

This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40

CFR 372). Copper Metal (CAS# 7440-50-8).

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other

components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities.

Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,8,9,11

Prepared by: Product Safety and Regulatory Affairs

06/23/2022 Issue date:

IDH number: 1771347 Product name: LOCTITE EA 9845LC 020-029 AERO known as HYSOL EA 9845LSC 0.020/0.029

Page 6 of 7

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.

IDH number: 1771347