

EMPLOYEE OWNED SINCE 2023

1-800-375-0605 | rbcsupport@rudbro.com | www.rudolphbros.com



Revision Number: 002.0

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:LOCTProduct type/use:AdhesRestriction of Use:NoneCompany address:Henkel CorporationOne Henkel WayRocky Hill, Connecticut 06067

LOCTITE EA 9837.1 030-015 AERO Adhesive for the Aerospace Industry None identified IDH number:1936380Item number:SC9266619Region:United StatesContact information:Telephone: +1 (860) 571-5100MEDICAL EMERGENCY Phone: Poison Control Center1-877-671-4608 (toll free) or 1-303-592-1711TRANSPORT EMERGENCY Phone: CHEMTREC1-800-424-9300 (toll free) or 1-703-527-3887Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

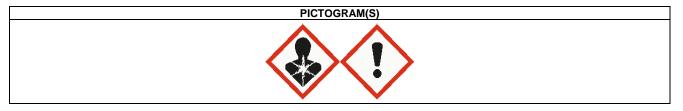
 EMERGENCY OVERVIEW

 WARNING:
 CAUSES SKIN IRRITATION.

 MAY CAUSE AN ALLERGIC SKIN REACTION.
 CAUSES SERIOUS EYE IRRITATION.

 SUSPECTED OF CAUSING CANCER.
 SUSPECTED OF CAUSING CANCER.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
CARCINOGENICITY	2



Precautionary Statements

Prevention:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.
Response:	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Copper Metal	7440-50-8	30 - 60
Silica, amorphous, naturally	60676-86-0	10 - 30
Epoxy resin	Proprietary	5 - 10

IDH number: 1936380

Epoxy resin	Proprietary	5 - 10	
Epoxy resin	Proprietary	5 - 10	
Glass, oxide, chemicals	65997-17-3	5 - 10	
Epoxy resin	Proprietary	1 - 5	
Epoxy resin	Proprietary	1 - 5	
3-(P-chlorophenyl)-1,1-dimethylurea	150-68-5	0.1 - 1	

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

	4. FIRST AID MEASURES	
Inhalation:	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.	
Skin contact:	Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.	
Eye contact:	Immediately flush eyes with water for at least 15 minutes, while holding eyelids open. Seek medical attention at once.	
Ingestion:	Get immediate medical attention. Do not induce vomiting.	
Symptoms:	See Section 11.	
Notes to physician:	Treat symptomatically and supportively.	
5. FIRE FIGHTING MEASURES		

Extinguishing media:Not available.Special firefighting procedures:Wear full protective clothing. Wear self-contained breathing apparatus.Unusual fire or explosion hazards:May liberate large quantities of dense, foul-smelling smoke which may contain
unidentified toxic gasses.Hazardous combustion products:Upon decomposition, this product emits carbon monoxide, carbon dioxide
and/or low molecular weight hydrocarbons. Metal oxide fumes.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.
Clean-up methods:	Scrape up spilled material and place in a closed container for disposal. Dispose of according to Federal, State and local governmental regulations.
7.	HANDLING AND STORAGE
Handling:	Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Do not breathe fumes or dust from this material. For industrial use only.

Storage:

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Copper Metal	1 mg/m3 TWA (as Cu) Dust and mist. 0.2 mg/m3 TWA (as Cu) Fume.	0.1 mg/m3 PEL (as Cu) Fume. 1 mg/m3 PEL (as Cu) Dust and mist.	None	None
Silica, amorphous, naturally	3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	20 MPPCF TWA 0.8 mg/m3 TWA 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust.	None	None
Epoxy resin	None	None	None	None
Epoxy resin	None	None	None	None
Epoxy resin	None	None	None	None
Glass, oxide, chemicals	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Epoxy resin	None	None	None	None
Epoxy resin	None	None	None	None
3-(P-chlorophenyl)-1,1-dimethylurea	None	None	None	None

Engineering controls:

Respiratory protection:

Ventilation should effectively remove and prevent buildup of any dust generated from the handling of this product.

When dusts or thermal processing fumes are generated and ventilation is not sufficient to effectively remove them, appropriate NIOSH/MSHA approved respiratory protection must be provided.

Eye/face protection:

Skin protection:

Safety goggles or safety glasses with side shields.

Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Solid
Color:	Gray
Odor:	Slight
Odor threshold:	Not available.
pH:	Not applicable, Product is non-soluble (in water).
Vapor pressure:	< 0.1 hPa (20 °C (68°F))
Boiling point/range:	> 120 °C (> 248°F)
Melting point/ range:	< 5 °C (< 41°F)
Specific gravity:	1.7
Vapor density:	Not applicable, Product is a solid.
Flash point:	Not applicable
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not applicable
Flammability:	The product is not flammable.
Evaporation rate:	Not applicable
Solubility in water:	Insoluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	< 10 g/l
Viscosity:	Not available.
Decomposition temperature:	> 200 °C

10. STABILITY AND REACTIVITY Stability: Stable at normal conditions. Hazardous reactions: Will not occur. Hazardous decomposition products: Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Metal oxide fumes. Incompatible materials: Keep away from strong oxidizing agents, strong Lewis or mineral acids. Reactivity: Not available. Conditions to avoid: Keep away from heat, ignition sources and incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:

Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation. Inhalation of copper fumes may result in metal fume fever.
	Symptoms include metallic taste, discoloration of skin or hair.
Skin contact:	This product may cause irritation to the skin. This product may cause an allergic skin reaction.
Eye contact:	This product may cause irritation to the eyes.
Ingestion:	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Copper Metal	Inhalation LC50 (Rat, 4 h) = > 5.11 mg/l	Allergen, Blood, Central nervous system, Developmental, Gastrointestinal, Immune system, Irritant, Kidney, Liver, Mutagen, Sensory, Skin
Silica, amorphous, naturally	None	Nuisance dust
Epoxy resin	None	Allergen, Irritant
Epoxy resin	Oral LD50 (Rabbit) = 1,980 mg/kg Oral LD50 (Mouse) = 15,600 mg/kg Oral LD50 (Rat) = > 1,000 mg/kg Oral LD50 (Mouse) = > 500 mg/kg Dermal LD50 (Rabbit) = 20 mg/kg Dermal LD50 (Rat) = > 1,600 mg/kg Dermal LD50 (Mouse) = > 800 mg/kg	Allergen, Central nervous system, Irritant, Liver, Respiratory
Epoxy resin	None	Irritant, Allergen
Glass, oxide, chemicals	None	Allergen, Respiratory
Epoxy resin	None	No Data
Epoxy resin	None	Allergen, Irritant
3-(P-chlorophenyl)-1,1-dimethylurea	Oral LD50 (Rat) = 3,600 mg/kg	Blood, Irritant, Central nervous system, Mutagen, Kidney, Liver

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Copper Metal	No	No	No
Silica, amorphous, naturally	No	No	No
Epoxy resin	No	No	No
Epoxy resin	No	No	No
Epoxy resin	No	No	No
Glass, oxide, chemicals	No	No	No
Epoxy resin	No	No	No
Epoxy resin	No	No	No
3-(P-chlorophenyl)-1,1-dimethylurea	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information:

Harmful to aquatic organisms.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Dispose of according to Federal, State and local governmental regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (4	19 CFR)	
Proper shipping name:	RQ, Environmentally hazardous substance, solid, n.o.s.	
Hazard class or division:	9	
Identification number:	UN 3077	
Packing group:		
DOT Hazardous Substance(s):	Copper Metal	
International Air Transportation (ICAO/IATA)		
Proper shipping name:	RQ, Environmentally hazardous substance, solid, n.o.s.	
Hazard class or division:	9	
Identification number:	UN 3077	
Packing group:	III	
Water Transportation (IMO/IMDG)		
Proper shipping name:	RQ, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.	
Hazard class or division:	9	
Identification number:	UN 3077	
Packing group:	III	

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory. None above reporting de minimis
TSCA 12 (b) Export Notification:	
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	None above reporting de minimis. Immediate Health, Delayed Health This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Copper Metal (CAS# 7440-50-8).
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.
Canada Regulatory Information	
CEPA DSL/NDSL Status:	Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as

16. OTHER INFORMATION

Please contact Regulatory Affairs for additional details.

required by Environment Canada. They may be imported into Canada in limited quantities.

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Product Safety and Regulatory Affairs

Issue date: 11/29/2023

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.