

EMPLOYEE OWNED SINCE 202

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA 9394.3 AERO PART A

200ML KIT known as EA 9394.3 PART

A 200 ML SEMPAK

Product type/use: Adhesive for the Aerospace Industry

Restriction of Use: None identified

Company address: Henkel Corporation

One Henkel Way

Rocky Hill, Connecticut 06067

IDH number: 944916

Item number: AA9345330
Region: United States

Contact information:

Telephone: +1 (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711

TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.

MAY CAUSE AN ALLERGIC SKIN REACTION.

CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention: Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling.

Contaminated work clothing should not be allowed out of the workplace. Wear protective

gloves, eye protection, and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several

minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off

contaminated clothing.

Storage: Not prescribed

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

IDH number: 944916 Product name: LOCTITE EA 9394.3 AERO PART A 200ML KIT known as EA 9394.3 PART A 200 ML

Hazardous Component(s)	CAS Number	Percentage*
Aluminum not powder, dust or fume	7429-90-5	30 - 60
Tetraglycidyl diaminodiphenylmethane	28768-32-3	30 - 60
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	10 - 30

^{*} Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections

4. FIRST AID MEASURES

Inhalation: If inhaled, immediately remove the affected person to fresh air. If symptoms

develop and persist, get medical attention.

Skin contact: Immediately wash skin thoroughly with soap and water. If symptoms develop

and persist, get medical attention.

Eye contact: In case of contact with the eyes, rinse immediately with plenty of water for 15

minutes, and seek immediate medical attention.

Ingestion: Get medical attention. Do not induce vomiting. Never give anything by mouth

to a victim who is unconscious or is having convulsions.

Symptoms: See Section 11.

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Notes to physician: Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear full protective clothing. Wear self-contained breathing apparatus.

Unusual fire or explosion hazards: May liberate large quantities of dense, foul-smelling smoke which may contain

unidentified toxic gasses.

Hazardous combustion products: Upon decomposition, this product emits carbon monoxide, carbon dioxide

and/or low molecular weight hydrocarbons. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Prevent further leakage or spillage if safe to do so. Wear appropriate

protective equipment and clothing during clean-up. Do not allow product to

enter sewer or waterways.

Clean-up methods: Scrape up spilled material and place in a closed container for disposal.

Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Do not heat Part A at temperatures greater than 80 °C (176 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full.

Keep container tightly closed and in a cool, well-ventilated place away from

incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Aluminum not powder, dust or fume	1 mg/m3 TWA Respirable fraction.	5 mg/m3 PEL (as Al) Respirable fraction. 15 MPPCF TWA Respirable fraction. 5 mg/m3 TWA Respirable fraction.	None	None
Tetraglycidyl diaminodiphenylmethane	None	None	None	None
Epichlorohydrin-4,4'-isopropylidene	None	None	None	None

Engineering controls: Ventilation should effectively remove and prevent buildup of any dust

generated from the handling of this product.

Respiratory protection: When dusts or thermal processing fumes are generated and ventilation is not

sufficient to effectively remove them, appropriate NIOSH/MSHA approved

respiratory protection must be provided.

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and

boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Paste
Color: grey
Odor: mild

Storage:

Odor threshold:

pH:

Not available.

Neutral

Vapor pressure:

Nil

 Vapor pressure:
 Nil

 Boiling point/range:
 Not determined

 Melting point/ range:
 Not determined

Specific gravity: 1.49
Vapor density: > 1

Flash point: $> 93 \, ^{\circ}\text{C} \ (> 199.4 \, ^{\circ}\text{F}) \ ; \text{ Estimated}$

Flammable/Explosive limits - lower:
Flammable/Explosive limits - upper:
Autoignition temperature:
Flammability:
Evaporation rate:
Solubility in water:
Partition coefficient (n-octanol/water):
Not determined
Not determined
Negligible
Not determined

VOC content: < 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)

Viscosity: Not available.

Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: May occur.

Hazardous decomposition

products:

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Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low

molecular weight hydrocarbons. Oxides of nitrogen.

Incompatible materials: This product may react with strong acids or oxidizing agents.

Reactivity: Not available.

Conditions to avoid: Keep away from heat, ignition sources and incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: Inhalation of dust generated by this material may cause respiratory tract irritation. This product

contains an ingredient that may be carcinogenic in its respirable form. However, since the ingredient is completely encapsulated by the epoxy resin, only if the cured product is dry

sanded, ground, or abraded, might the carcinogenic material be released.

Skin contact: This product may cause irritation to the skin. Repeated or prolonged skin contact may result in

allergic sensitization.

Eye contact: This product may cause irritation to the eyes.

Ingestion: Ingestion of this product may cause nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Aluminum not powder, dust or fume	None	Central nervous system, Irritant, Lung
Tetraglycidyl diaminodiphenylmethane	None	Allergen, Blood, Central nervous system, Gastrointestinal, Irritant, Kidney, Liver, Mutagen, Nervous System
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Aluminum not powder, dust or fume	No	No	No
Tetraglycidyl diaminodiphenylmethane	No	No	No
Epichlorohydrin-4,4'-isopropylidene	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information:Toxic to aquatic organisms.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Material, if discarded, is not expected to be a characteristic hazardous waste

under RCRA.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated

Hazard class or division:
Identification number:
Packing group:
None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Tetraglycidyl

diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin)

Hazard class or division:

Identification number: UN 3082 Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tetraglycidyl

diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin)

Hazard class or division: 9

Identification number: UN 3082

Packing group:

Marine pollutant: Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health

CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of

section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40

CFR 372). Aluminum (CAS# 7429-90-5).

California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

IDH number: 944916

CEPA DSL/NDSL Status: One or more components are not listed on, and are not exempt from listing on either the

 ${\color{blue} \textbf{Domestic Substances List or the Non-Domestic Substances List.}}$

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Product name: LOCTITE EA 9394.3 AERO PART A 200ML KIT known as EA 9394.3 PART A 200 ML

Prepared by: Regulatory Affairs

Issue date: 04/30/2019

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IDH number: 944916 Product name: LOCTITE EA 9394.3 AERO PART A 200ML KIT known as EA 9394.3 PART A 200 ML SEMPAK