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Revision Number: 003.0 Issue date: 02/28/2024

PRODUCT AND COMPANY IDENTIFICATION

LOCTITE EA 9891RP AERO PART A Product name:

QT

Product type/use: Adhesive for the Aerospace Industry

Restriction of Use: None identified

Company address: Henkel Corporation

One Henkel Way

Rocky Hill, Connecticut 06067

IDH number: 944960

AA9340016 Item number: Region: **United States**

Contact information:

Telephone: +1 (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center

1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.

> MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE IRRITATION.

11474PD 01 400	HAZADD CATECODY
HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention: Avoid breathing dust or fumes. Wash affected area thoroughly after handling. Contaminated

work clothing should not be allowed out of the workplace. Wear protective gloves, eye

protection, and face protection.

IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several Response:

minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off

contaminated clothing.

Storage: Not prescribed

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	60 - 80
Gamma-glycidoxypropyl trimethoxysilane	2530-83-8	0.1 - 1
Titanium dioxide	13463-67-7	0.1 - 1
Carbon black	1333-86-4	0.1 - 1

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4. FIRST AID MEASURES

Inhalation: If inhaled, immediately remove the affected person to fresh air. If symptoms

develop and persist, get medical attention.

Skin contact: Remove contaminated clothing and footwear. Immediately wash skin

thoroughly with soap and water. If symptoms develop and persist, get medical

attention.

Eye contact: In case of contact with the eyes, rinse immediately with plenty of water for 15

minutes, and seek immediate medical attention.

Ingestion: Get immediate medical attention. Do not induce vomiting.

Symptoms: See Section 11.

Notes to physician: Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear full protective clothing. Wear self-contained breathing apparatus.

Unusual fire or explosion hazards: May liberate large quantities of dense, foul-smelling smoke which may contain

unidentified toxic gasses.

Hazardous combustion products: Upon decomposition, this product emits carbon monoxide, carbon dioxide

and/or low molecular weight hydrocarbons. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Prevent further leakage or spillage if safe to do so. Wear appropriate

protective equipment and clothing during clean-up. Do not allow product to

enter sewer or waterways.

Clean-up methods: Scrape up spilled material and place in a closed container for disposal.

Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling: For the Part A plus Part B adhesive mixture, follow curing schedule as

recommended in product literature. Do not heat Part A at temperatures greater than 100 °C (212 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Empty containers retain product residue, so obey

hazard warnings and handle empty containers as if they were full.

Storage: For safe storage, store at or below 29 °C (84.2 °F)

Keep container tightly closed and in a cool, well-ventilated place away from

incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
Gamma-glycidoxypropyl trimethoxysilane	None	None	None	None
Titanium dioxide	0.2 mg/m3 TWA Respirable nanoscale particles 2.5 mg/m3 TWA Respirable finescale particles	15 mg/m3 PEL Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Carbon black	3 mg/m3 TWA Inhalable fraction.	3.5 mg/m3 PEL 5 mg/m3 TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None

Engineering controls: Ventilation should effectively remove and prevent buildup of any dust

generated from the handling of this product.

Respiratory protection: When dusts or thermal processing fumes are generated and ventilation is not

sufficient to effectively remove them, appropriate NIOSH/MSHA approved

respiratory protection must be provided.

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and

boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Solid
Color: Black
Odor: Epoxy
Odor threshold: Not available.

pH: Not applicable, Product is non-soluble (in water).

 Vapor pressure:
 < 0.1 hPa (20 °C (68°F))</td>

 Boiling point/range:
 > 200 °C (> 392°F)

 Melting point/ range:
 < -23 °C (< -9.4 °F)</td>

Specific gravity: 1.03

Vapor density: Not applicable, Product is a solid.

Flash point:

Flammable/Explosive limits - lower:

Flammable/Explosive limits - upper:

Autoignition temperature:

Not available.

Not available.

Not applicable

Flammability: The product is not flammable.

Evaporation rate:

Solubility in water:

Solubility in water:

Not determined

Not soluble

Partially miscible

Partition coefficient (n-octanol/water):

Not available.

VOC content: < 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)

Viscosity: Not available.

Decomposition temperature: > 200 °C

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10. STABILITY AND REACTIVITY

Stability: Stable at normal conditions.

Hazardous reactions: May occur.

Hazardous decomposition

products:

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low

molecular weight hydrocarbons. Oxides of nitrogen.

Incompatible materials: Keep away from strong oxidizing agents, strong Lewis or mineral acids.

Reactivity: Not available.

Conditions to avoid: Do not mix in batches greater than 200 grams (0.44 pounds) unless you plan to use

immediately. Do not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these precautions may result in excessive heat build-up causing an exotherm. The

exotherm has the potential for release of toxic gasses.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation.

Skin contact: This product may cause irritation to the skin. This product may cause an allergic skin reaction.

Eye contact: This product may cause irritation to the eyes.

Ingestion: Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects	
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant	
Gamma-glycidoxypropyl trimethoxysilane	Inhalation LC50 (Rat, 4 h) = > 5.3 mg/l	Allergen, Irritant	
Titanium dioxide	Inhalation LC50 (Rat, 4 h) = > 6.82 mg/l Inhalation LC50 (Rat, 4 h) = > 2.28 mg/l Inhalation LC50 (Rat, 4 h) = > 3.56 mg/l	Irritant, Respiratory, Some evidence of carcinogenicity	
Carbon black	Oral LD50 (Rat) = > 8,000 mg/kg	Respiratory, Some evidence of carcinogenicity	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Gamma-glycidoxypropyl trimethoxysilane	No	No	No
Titanium dioxide	No	Group 2B	No
Carbon black	No	Group 2B	No

12. ECOLOGICAL INFORMATION

Ecological information: Toxic to aquatic organisms

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

IDH number: 944960 Product name: LOCTITE EA 9891RP AERO PART A QT

Proper shipping name: Not regulated

Hazard class or division: None Identification number: None Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, solid, n.o.s. (Bisphenol-A Epichlorhydrin

resin)

Hazard class or division: 9
Identification number: UN 3077
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Bisphenol-A

Epichlorhydrin resin)

Hazard class or division: 9
Identification number: UN 3077
Packing group: III

Marine pollutant: Bisphenol-A Epichlorhydrin resin

Exceptions: Classified per IMDG Amendment 34; Effective Jan 1, 2010.

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 12 (b) Export Notification:

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances

Control Act (TSCA) inventory. None above reporting de minimis

CERCLA/SARA Section 302 EHS:
CERCLA/SARA Section 311/312:
CERCLA/SARA Section 313:

None above reporting de minimis.
Immediate Health, Delayed Health
None above reporting de minimis.

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: One or more components are not listed on, and are not exempt from listing on either the

Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Regulatory Affairs

Issue date: 02/28/2024

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