POLYUREA

TECHNICAL DATA

INSTAPATCH[®] ULTRA RAPID CURING CONCRETE REPAIR

DESCRIPTION AND USES

RUST-OLEUM®

InstaPatch[®] Ultra-Rapid Curing Concrete Repair patches and repairs damaged concrete floors in just minutes, significantly reducing downtime. This two component, low odor, 100% solids polyurea repair material is the ideal solution for occupied spaces where minimal disruption is required.

PRODUCT FEATURES

- Ultra-rapid return to service time fully cured in 15 minutes
- Easy to use 1 : 1 mix ratio
- Can be poured or trowel applied
- Low temperature application down to -5°F
- VOC compliant nationwide

PRODUCTS

| DESCRIPTION (Gallon Kit) | SKU |
|--------------------------|--------|
| Gray | 276981 |
| Tile Red | 284595 |

PACKAGING: 1 gallon kit containing both components Part A and Part B components are packaged in ½ gallon plastic containers. Kit yields one full gallon.

PRODUCT APPLICATION

READ ALL INSTRUCTIONS CAREFULLY BEFORE STARTING PROJECT

SURFACE PREPARATION

New concrete must cure 30 days at 70°F (21°C) before repairs are made. Remove all dirt, grease, oil, salt or other contaminants by washing surface with Krud Kutter[®] Original Cleaner Degreaser, commercial detergent or other suitable cleaner. Rinse thoroughly with fresh, clean water. Remove all loose, unsound, or deteriorated concrete. Small hairline cracks must be chased using a v-shaped diamond crack chasing blade on a hand held grinder. The crack should be opened to a minimum of ¼ inch wide. Any oil or grease that may have seeped into a crack and contaminated the edge of the concrete must be removed by grinding if washing is not sufficient. Use dry silica sand to fill deep cracks leaving a depth of ¼ inch down from the surface. The InstaPatch will soak into the silica and fortify the patch.

PRODUCT APPLICATION (cont.)

MIXING

Mix both components separately prior to combining. Pour out equal volumes of each component, then combine and mix together for 20-30 seconds. InstaPatch cures very quickly, so only mix up amounts that can be used within 5 minutes. Once mixed, InstaPatch is an easy flowing liquid. For some repairs, such as spalled areas or edge repair, dry silica sand can be added and mixed in to create a trowelable paste. Never use more than one part silica to one part activated liquid.

APPLICATION

InstaPatch is suitable for application temperature down to - $5^{\circ}F$ (-20.5°C). Within one minute of mixing, pour InstaPatch into the crack to be filled. Fill the crack to a slight excess and allow to cure. InstaPatch will cure in 10- 15 minutes. Once cured, and the material cannot be indented by a thumbnail, the excess material can be removed by grinding to a flush surface. NOTE: InstaPatch must be profiled by grinding or sanding if it is going to be topcoated.

THINNING

Not required.

CLEAN-UP

Methyl Ethyl Ketone (MEK).

PERFORMANCE CHARACTERISTICS

Tensile Strength (ASTM D412) 4,800

Compressive Strength (ASTM C109) 5,600 With silica added 6,200

Elongation (ASTM D412) 6-8%

Hardness, Durometer (ASTM D2240) 67-72 D

Abrasion Resistance (ASTM D4060) CS-17 Wheel, 1,000 g load, 1,000 cycles 20 TECHNICAL DATA

CS-44



INSTAPATCH[®] ULTRA RAPID CURING CONCRETE REPAIR

PHYSICAL PROPERTIES

| | | INSTAPATCH | |
|--|-----------------|--|--|
| Resin Type | | Polyurea | |
| Solids* | By Weight | 100% | |
| | By Volume | 100% | |
| Mixing Ratio | | 1 : 1 base to activator by volume | |
| Induction Period | | None required | |
| Working Time | | 5 minutes @ 77°F (25°C) | |
| Pot Life | | None. Pour out all material immediately after mixing | |
| Estimated Coverage* | | 230 linear feet per activated gallon @ $\frac{1}{4}$ " wide and $\frac{1}{4}$ " deep | |
| Dry Times at 72°F and 50% Relative Humidity | Dry Hard | 5-10 minutes | |
| | Foot Traffic | 10 minutes | |
| | Vehicle Traffic | 30 minutes | |
| Shelf Life | | 2 years | |
| Safety Information | | See SDS | |

*Coverage rate is estimated and accounts for material lost when grinding away excess material for a smooth finish.

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