



## Safety Data Sheet



Revision Number: 008.0

Issue date: 01/08/2021

### 1. PRODUCT AND COMPANY IDENTIFICATION

<b>Product name:</b>	<b>LOCTITE EA 0151 B known as EPK 0151 PART B BULK</b>	<b>IDH number:</b>	893469
<b>Product type/use:</b>	Epoxy Hardener	<b>Item number:</b>	83179_AB0151
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkeln.com		

### 2. HAZARDS IDENTIFICATION

#### EMERGENCY OVERVIEW

**DANGER:** HARMFUL IF SWALLOWED OR IN CONTACT WITH SKIN.  
CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING  
DIFFICULTIES IF INHALED.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
ACUTE TOXICITY DERMAL	4
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1

#### PICTOGRAM(S)



#### Precautionary Statements

**Prevention:** Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection. In case of inadequate ventilation wear respiratory protection.

**Response:** IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If experiencing respiratory symptoms: Call a poison center or physician. Wash contaminated clothing before reuse.

**Storage:** Store locked up.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	60 - 80
3,6-diazaoctanethylenediamin	112-24-3	10 - 30
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5
1,2-Ethanediamine, N1,N1-bis(2-aminoethyl)-	4097-89-6	1 - 5
2-(2-aminoethylamino)ethanol	111-41-1	0.1 - 1
N-Aminoethylpiperazine	140-31-8	0.1 - 1
Tetraethylene pentamine	112-57-2	0.1 - 1
Diethylenetriamine	111-40-0	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get immediate medical attention.
<b>Symptoms:</b>	See Section 11.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special fire fighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Irritating organic fragments.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, saw dust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.



## 7. HANDLING AND STORAGE

**Handling:** Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.

**Storage:** Store in original container until ready to use. Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store away from heat, sparks, flames, or other sources of ignition.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	None	None	None	None
3,6-diazaoctanethylenediamin	None	None	1 ppm (6 mg/m <sup>3</sup> ) TWA (SKIN)	None
Silica, amorphous, fumed, crystal-free	10 mg/m <sup>3</sup> TWA Inhalable dust. 3 mg/m <sup>3</sup> TWA Respirable fraction.	20 MPPCF TWA 0.8 mg/m <sup>3</sup> TWA	None	None
1,2-Ethanediamine, N1,N1-bis(2-aminoethyl)-	None	None	None	None
2-(2-aminoethylamino)ethanol	None	None	None	None
N-Aminoethylpiperazine	None	None	None	None
Tetraethylene pentamine	None	None	1 ppm (5 mg/m <sup>3</sup> ) TWA Aerosol. (SKIN) Aerosol. (Skin sensitizer)	None
Diethylenetriamine	1 ppm TWA (SKIN)	None	None	None

**Engineering controls:** Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

**Respiratory protection:** Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

**Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Paste
<b>Color:</b>	Translucent, Amber
<b>Odor:</b>	Ammoniacal
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not applicable
<b>Vapor pressure:</b>	0.01 mm hg (20 °C (68°F))
<b>Boiling point/range:</b>	270 °C (518°F)
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	0.98
<b>Vapor density:</b>	5
<b>Flash point:</b>	> 129.5 °C (> 265.1 °F) ; Estimated
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Not miscible or difficult to mix
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	0 %; 0 g/l (value for resin and hardener together)

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Viscosity:  
Decomposition temperature:

Not available.  
Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	Polymerization is a highly exothermic reaction and may generate sufficient heat to cause thermal decomposition and/or rupture containers.
<b>Hazardous decomposition products:</b>	Hydrocarbons. Oxides of carbon. Oxides of nitrogen. Irritating organic vapours. Ammonia. Amines.
<b>Incompatible materials:</b>	Strong acids. Strong bases. Strong oxidizing agents. Amines. Water. Acrylates. Alcohols. Aldehydes. Nitrites. Copper. Copper alloys.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Avoid temperatures above 38°C (100°F). Excessive heat. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials. Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	Inhalation of vapors or mists of the product may be irritating to the respiratory system.
<b>Skin contact:</b>	Causes skin burns. May cause allergic skin reaction. Rash. Redness.
<b>Eye contact:</b>	Causes serious eye damage. Redness. Tissue damage.
<b>Ingestion:</b>	May cause burns of mouth and throat if swallowed. Irritation and corrosive action can occur in the mouth, stomach tissue and digestive tract if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	None	No Records
3,6-diazaoctanethylenediamin	None	Allergen, Corrosive, Developmental, Irritant, Mutagen
Silica, amorphous, fumed, crystal-free	None	Nuisance dust
1,2-Ethanediamine, N1,N1-bis(2-aminoethyl)-	None	No Data
2-(2-aminoethylamino)ethanol	Oral LD50 (Rat) = 3,000 mg/kg	Irritant, Allergen
N-Aminoethylpiperazine	None	Irritant, Corrosive, Allergen
Tetraethylene pentamine	Oral LD50 (Rat) = 3.99 g/kg Oral LD50 (Rat) = 2.1 g/kg Dermal LD50 (Rabbit) = 0.66 g/kg	Irritant, Mutagen, Allergen
Diethylenetriamine	Oral LD50 (Rat) Approximate 1,140 mg/kg Oral LD50 (Rat) = 1,080 mg/kg Oral LD50 (Rat) = 2.33 g/kg	Allergen, Irritant, Eyes

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	No	No	No
3,6-diazaoctanethylenediamin	No	No	No
Silica, amorphous, fumed, crystal-free	No	No	No
1,2-Ethanediamine, N1,N1-bis(2-aminoethyl)-	No	No	No
2-(2-aminoethylamino)ethanol	No	No	No
N-Aminoethylpiperazine	No	No	No
Tetraethylene pentamine	No	No	No
Diethylenetriamine	No	No	No

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## 12. ECOLOGICAL INFORMATION

Ecological information: Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Triethylenetetramine solution  
Hazard class or division: 8  
Identification number: UN 2259  
Packing group: II

### International Air Transportation (ICAO/IATA)

Proper shipping name: Triethylenetetramine solution  
Hazard class or division: 8  
Identification number: UN 2259  
Packing group: II

### Water Transportation (IMO/IMDG)

Proper shipping name: CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. solution (Triethylenetetramine, Polyamide resin)  
Hazard class or division: 8  
Identification number: UN 3267  
Packing group: II  
Marine pollutant: Polyamide resin

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** None above reporting de minimis.

**California Proposition 65:** No California Proposition 65 listed chemicals are known to be present.

### Canada Regulatory Information

**CEPA DSL/NDL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,8,10,11,13

Prepared by: Product Safety and Regulatory Affairs

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