



Revision Number: 002.1

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA 529WCG AERO known as MA529 WCG 1 X 60 STRIP /EA
Product type/use: Adhesive for the Aerospace Industry
Restriction of Use: None identified
Company address: Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067

IDH number: 750029
Item number: AT3121686
Region: United States
Contact information:
 Telephone: +1 (860) 571-5100
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
 MAY CAUSE AN ALLERGIC SKIN REACTION.
 CAUSES SERIOUS EYE IRRITATION.
 SUSPECTED OF CAUSING GENETIC DEFECTS.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
GERM CELL MUTAGENICITY	2

PICTOGRAM(S)



Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust or fumes. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Aluminum	7429-90-5	10 - 30
Carbon	7440-44-0	10 - 30
Epoxy resin	Proprietary	10 - 30
Triglycidyl-p-aminophenol	5026-74-4	10 - 30

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention. Wash clothing before reuse.
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
Ingestion:	Get immediate medical attention. Do not induce vomiting. Never give anything by mouth to an unconscious person.
Symptoms:	See Section 11.
Notes to physician:	Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special fire fighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.
Unusual fire or explosion hazards:	May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses. In case of fire, keep containers cool with water spray.
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.
Clean-up methods:	Scrape up spilled material and place in a closed container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Use only with adequate ventilation. Do not breathe fumes or dust from this material.

Storage: Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Aluminum	1 mg/m ³ TWA Respirable fraction.	15 mg/m ³ PEL (as Al) Total dust. 5 mg/m ³ PEL (as Al) Respirable fraction. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust. 5 mg/m ³ TWA Respirable fraction. 15 mg/m ³ TWA Total dust.	None	None
Carbon	10 mg/m ³ TWA Inhalable particles. 3 mg/m ³ TWA Respirable particles. 2 mg/m ³ TWA Respirable fraction.	15 mg/m ³ PEL Total dust. 5 mg/m ³ PEL Respirable fraction. 15 mg/m ³ PEL Total dust. 15 mg/m ³ TWA Total dust. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 5 mg/m ³ TWA Respirable fraction. 15 MPPCF TWA	None	None
Epoxy resin	None	None	None	None
Triglycidyl-p-aminophenol	None	None	None	None

Engineering controls: Ventilation should effectively remove and prevent buildup of any dust generated from the handling of this product.

Respiratory protection: When dusts or thermal processing fumes are generated and ventilation is not sufficient to effectively remove them, appropriate NIOSH/MSHA approved respiratory protection must be provided.

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Solid
Color:	Black
Odor:	Slight
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	Not applicable
Boiling point/range:	Not applicable
Melting point/range:	Not applicable
Specific gravity:	1.2
Vapor density:	Not applicable
Flash point:	Not applicable
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not determined
Flammability:	Not applicable
Evaporation rate:	Not applicable
Solubility in water:	Not miscible or difficult to mix
Partition coefficient (n-octanol/water):	Not determined
VOC content:	52 g/l (calculated)
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under recommended storage conditions.
Hazardous reactions:	May occur.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
Incompatible materials:	This product may react with strong acids, bases and oxidizing agents. Amines.
Reactivity:	Not available.
Conditions to avoid:	Heat, flames, sparks and other sources of ignition.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes
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Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation.
Skin contact: This product may cause irritation to the skin. This product may cause an allergic skin reaction.
Eye contact: This product may cause irritation to the eyes.
Ingestion: Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Aluminum	None	Central nervous system, Irritant, Lung
Carbon	Oral LD50 (Rat) = > 10,000 mg/kg	Respiratory, Irritant, Eyes
Epoxy resin	None	Irritant, Allergen
Triglycidyl-p-aminophenol	None	Allergen, Irritant, Mutagen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Aluminum	No	No	No
Carbon	No	No	No
Epoxy resin	No	No	No
Triglycidyl-p-aminophenol	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Toxic to aquatic organisms

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act inventory.
TSCA 12 (b) Export Notification:	Triglycidyl-p-aminophenol (CAS# 5026-74-4).
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA Section 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Aluminum (CAS# 7429-90-5).
California Proposition 65:	This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status:	One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Regulatory Affairs

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