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Safety Data Sheet



Revision Number: 007.1 Issue date: 10/16/2019

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA 608 A RESIN known as

Hysol 608 RESIN Epoxy resin

Product type/use: Restriction of Use: None identified Company address:

Henkel Corporation One Henkel Way

Rocky Hill, Connecticut 06067

IDH number:

83082_193032 Item number: Region: United States

Contact information:

Telephone: +1 (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center

1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: w ww.henkelna.com

2. HAZARDS IDENTIFICATION

| EMERGENCY OVERVIEW | | | |
|--------------------|--------------------------------------|--|--|
| WARNING: | CAUSES SKIN IRRITATION. | | |
| | MAY CAUSE AN ALLERGIC SKIN REACTION. | | |
| | CAUSES SERIOUS EVE IRRITATION | | |

| HAZARD CLASS | HAZARD CATEGORY |
|--------------------|-----------------|
| SKIN IRRITATION | 2 |
| EYE IRRITATION | 2A |
| SKIN SENSITIZATION | 1 |

PICTOGRAM(S)



Precautionary Statements

IDH number: 702123

Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Prevention:

Contaminated work clothing should not be allowed out of the workplace. Wear protective

gloves, eye protection, and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several

minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off

contaminated clothing.

Storage: Not prescribed

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Product name: LOCTITE EA 608 A RESIN known as Hysol 608 RESIN Page 1 of 6

| Hazardous Component(s) | CAS Number | Percentage* |
|--|-------------|-------------|
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | 25068-38-6 | 90 - 100 |
| Silica, amorphous, fumed, crystal-free | 112945-52-5 | 1 - 5 |
| Ethylene glycol | 107-21-1 | 0.1 - 1 |

^{*} Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is

difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove

contaminated clothing and footwear. Get medical attention. Wash clothing

before reuse. Thoroughly clean shoes before reuse.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15

minutes. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel.

Never give anything by mouth to an unconscious person. Get medical

attention.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special fire fighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear.

Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray. Closed containers may

rupture (due to build up of pressure) when exposed to extreme heat.

Hazardous combustion products: Oxides of carbon. Phenolics. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, is olate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sew er or waterways.

Clean-up methods: Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to

prevent entry into w ater system; w earfull protective equipment during cleanup. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up w ith inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, saw dust). Scrape up spilled material and place in a closed

container for disposal.

Product name: LOCTITE EA 608 A RESIN known as Hysol 608 RESIN

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7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist.

Wash thoroughly after handling. Use only with adequate ventilation. Keep

container closed. Refer to Section 8.

Storage: Store in original container until ready to use. Keep container tightly closed and

in a cool, well-ventilated place away from incompatible materials. Keep away

fromheat, spark and flame.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | osha pel | AIHA WEEL | OTHER |
|--|---|-------------------------------|-----------|-------|
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | None | None | None | None |
| Silica, amorphous, fumed, crystal-free | 10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction. | 20 MPPCF TWA 0.8 mg/m3 TWA | None | None |
| Ethylene glycol | 25 ppm TWA Vapor fraction 50 ppm STEL Vapor fraction 10 mg/m3 STEL Aerosol, inhalable. | None | None | None |

Engineering controls: Use local ventilation if general ventilation is insufficient to maintain vapor

concentration below established exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure

limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should

be used if the potential for splashing or spraying of product exists. Safety

show ers and eye wash stations should be available.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an

apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:Liquid, PasteColor:Milky w hiteOdor:SlightOdor threshold:Not available.

Vapor pressure:

Not applicable

Vapor pressure:

Not available.

Not available.

> 260 °C (> 500°F)

Melting point/range:

Not available.

Specific gravity: 1.17 Vapor density: > 1

Flash point: > 93 °C (> 199.4 °F) Pensky Martens closed cup

Flam mable/Explosive limits - lower:

Flam mable/Explosive limits - upper:

Autoignition temperature:

Flam mability:

Flam mability:

Flam mability:

Not applicable

Not available.

Not available.

Solubility in water: Not miscible or difficult to mix

Partition coefficient (n-octanol/water): Not available.

VOC content: < 0.40 % (value for resin and hardener together) (estimated)

Viscosity: Not available.

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Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: None under normal processing.

Hazardous decomposition

products:

Oxides of carbon. Phenolics. Irritating vapors.

Incompatible materials: Strong bases. Strong acids. Strong oxidizing agents. Amines.

Reactivity: Not available.

Conditions to avoid: Avoid temperatures above 38°C (100°F). Excessive heat. Store away from incompatible

materials. Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Failure to observe these precautions may result in excessive heat build-up

causing an exotherm.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: May cause irritation to nose and throat.

Skin contact: Causes skin irritation. May cause allergic skin reaction.

Eye contact: Causes serious eye irritation.

Ingestion: May cause gastrointestinal tract irritation if sw allowed.

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|--|--|---|
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | None | Allergen, Irritant |
| Silica, amorphous, fumed, crystal-free | None | Nuisance dust |
| Ethylene glycol | Oral LD50 (Rat) = 5.89 g/kg Oral LD50 (Mouse) = 14.6 g/kg Dermal LD50 (Rabbit) = 9,530 mg/kg | Blood, Bone Marrow, Central nervous system, Developmental, Eyes, Irritant, Kidney, Liver, Metabolic |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|--|----------------|-----------------|---|
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | No | No | No |
| Silica, amorphous, fumed, crystal-free | No | No | No |
| Ethylene glycol | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

Product name: LOCTITE EA 608 A RESIN known as Hysol 608 RESIN

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13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number:Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated Hazard class or division: None Identification number: None Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)

Hazard class or division: 9
Identification number: UN 3082

Packing group:

Water Transportation (IMO/IMDG)

Propershipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)

Hazard class or division: 9
Identification number: UN 3082

 Identification number:
 UN 3082

 Packing group:
 III

 Marine pollutant:
 Epoxy resin

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: Epichlorohydrin (CAS# 106-89-8). CERCLA/SARA Section 311/312: Immediate Health, Delayed Health None above reporting de minimis.

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic

Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Product Safety and Regulatory Affairs

Issue date: 10/16/2019

IDH number: 702123 Product name: LOCTITE EA 608 A RESIN known as Hysol 608 RESIN

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Revision Number: 007.0 Issue date: 05/26/2020

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA 608 B HARDENER known IDH number: 702124

as Hysol 608 HARD

Product type/use:Epoxy HardenerItem number:83082_AB0608Restriction of Use:None identifiedRegion:United States

Company address: Contact information:

Henkel Corporation Telephone: +1 (860) 571-5100

One Henkel Way

MEDICAL EMERGENCY Phone: Poison Control Center
Rocky Hill, Connecticut 06067

1-877-671-4608 (toll free) or 1-303-592-1711

1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

DANGER: CAUSES SKIN IRRITATION.

MAY CAUSE AN ALLERGIC SKIN REACTION.

CAUSES SERIOUS EYE DAMAGE.

MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR

REPEATED EXPOSURE.

| HAZARD CLASS | HAZARD CATEGORY |
|--|-----------------|
| SKIN IRRITATION | 2 |
| SERIOUS EYE DAMAGE | 1 |
| SKIN SENSITIZATION | 1 |
| SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE | 2 |

PICTOGRAM(S)



Precautionary Statements

Prevention: Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling.

Contaminated work clothing should not be allow ed out of the workplace. Wear protective

gloves, eye protection, and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several

minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if you feel unw ell. If skin irritation or rash occurs: Get medical attention. Take off

contaminated clothing.

Storage: Not prescribed

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* |
|--|-------------|-------------|
| 2,4,6-tris(dimethylaminomethyl)phenol | 90-72-2 | 5 - 10 |
| Silica, amorphous, fumed, crystal-free | 112945-52-5 | 5 - 10 |

IDH number: 702124 Product name: LOCTITE EA 608 B HARDENER known as Hysol 608 HARD Page 1 of 5

| Ethylene glycol | 107-21-1 | 1 - 5 |
|----------------------------------|------------|-------|
| Bis[(dimethylamino)methyl]phenol | 71074-89-0 | 1-5 |

^{*} Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is

difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove

contaminated clothing and footwear. Get medical attention. Wash clothing

before reuse. Thoroughly clean shoes before reuse.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15

minutes. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel.

Never give anything by mouth to an unconscious person. Get immediate

medical attention.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special fire fighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear.

Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray. Closed containers may

rupture (due to build up of pressure) when exposed to extreme heat.

Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Alcohols. Aldehydes.

Ethers. Hydrogen sulfide. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, is olate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sew er or waterways.

Clean-up methods: Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to

prevent entry into w ater system; w earfull protective equipment during cleanup. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up w ith inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, saw dust). Scrape up spilled material and place in a closed

container for disposal.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist.

Wash thoroughly after handling. Use only with adequate ventilation. Keep

container closed. Refer to Section 8.

Storage: Store in original container until ready to use. Keep container tightly closed and

in a cool, well-ventilated place away from incompatible materials. Keep away

fromheat, spark and flame. Protect from direct sunlight.

Product name: LOCTITE EA 608 B HARDENER known as Hysol 608 HARD

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IDH number: 702124

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|--|---|-------------------------------|-----------|-------|
| 2,4,6-tris(dimethylaminomethyl)phenol | None | None | None | None |
| Silica, amorphous, fumed, crystal-free | 10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction. | 20 MPPCF TWA 0.8 mg/m3 TWA | None | None |
| Ethylene glycol | 25 ppm TWA Vapor fraction 50 ppm STEL Vapor fraction 10 mg/m3 STEL Aerosol, inhalable. | None | None | None |
| Bis[(dimethylamino)methyl]phenol | None | None | None | None |

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below

exposure limits.

Res piratory protection: Use a NIOSH approved air-purifying respirator if the potential to exceed

established exposure limits exists.

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should

be used if the potential for splashing or spraying of product exists. Safety

show ers and eye wash stations should be available.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an

apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:Paste, LiquidColor:Translucent, AmberOdor:Slight, AmmoniacalOdor threshold:Not available.pH:Not applicable

 Vapor pressure:
 0.1 mm hg (20 °C (68°F))

 Boiling point/range:
 > 260.2 °C (> 500.4 °F)

 Melting point/ range:
 Not available.

Melting point/ range: Not a Specific gravity: 1.15
Vapor density: 5

Flash point: 157 °C (314.6 °F) Cleveland open cup

Flam mable/Explosive limits - lower:
Flam mable/Explosive limits - upper:

Autoignition temperature:
Flam mability:
Flam mability:
Evaporation rate:

Solubility in water:
Partition coefficient (n-octanol/water):

Not available.
Not available.

Not available.
Not available.

VOC content: < 0.40 % (value for resin and hardener together) (estimated)

Viscosity: Not available.

Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: None under normal processing.

Hazardous decomposition Oxides of nitrogen. Oxides of sulfur. Alcohols. Aldehydes. Ethers. Hydrogen

products: sulfide. Irritating vapors.

Incompatible materials: Strong acids. Strong bases. Strong oxidizing agents.

Reactivity: Not available.

Conditions to avoid: Keep aw ay from heat, ignition sources and incompatible materials. Protect from direct sunlight.

IDH number: 702124 Product name: LOCTITE EA 608 B HARDENER known as Hysol 608 HARD

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11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system.

Skin contact: Causes skin irritation. May cause allergic skin reaction.

Eye contact: Causes serious eye damage.

Ingestion: May cause gastrointestinal disturbances.

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects | |
|--|--|---|--|
| 2,4,6-tris(dimethylaminomethyl)phenol | None | Irritant, Allergen | |
| Silica, amorphous, fumed, crystal-free | None | Nuisance dust | |
| Ethylene glycol | Oral LD50 (Rat) = 5.89 g/kg Oral LD50 (Mouse) = 14.6 g/kg Dermal LD50 (Rabbit) = 9,530 mg/kg | Blood, Bone Marrow, Central nervous system, Developmental, Eyes, Irritant, Kidney, Liver, Metabolic | |
| Bis[(dimethylamino)methyl]phenol | None | No Records | |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|--|----------------|-----------------|---|
| 2,4,6-tris(dimethylaminomethyl)phenol | No | No | No |
| Silica, amorphous, fumed, crystal-free | No | No | No |
| Ethylene glycol | No | No | No |
| Bis[(dimethylamino)methyl]phenol | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: It is the responsibility of the user to determine if an item is hazardous as

defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics

Leaching Procedure (TCLP) 40 CFR 261.20-24.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Propershipping name:Not regulatedHazard class or division:NoneIdentification number:NonePacking group:None

International Air Transportation (ICAO/IATA)

Propershipping name:Not regulatedHazard class or division:NoneIdentification number:NonePacking group:None

Water Transportation (IMO/IMDG)

IDH number: 702124 Product name: LOCTITE EA 608 B HARDENER known as Hysol 608 HARD

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Propershipping name:Not regulatedHazard class or division:NoneIdentification number:NonePacking group:None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances

Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Immediate Health, Delayed Health

CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of

section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40

CFR 372). Ethylene glycol (CAS# 107-21-1).

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic

Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,8,11,13,15

Prepared by: Product Safety and Regulatory Affairs

Issue date: 05/26/2020

DISCLAIM ER: The data contained herein are furnished for information only and are believed to be reliable. How ever, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising fromsale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

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