

C 1-800-375-0605 Option 8 for 24/7 Service www.rudolphbros.com rbcsupport@rudbro.com

Safety Data Sheet



Revision Number: 010.0

Issue date: 03/31/2022

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTIT Product type/use: Restriction of Use: Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067

LOCTITE SI 5900 Silicone None identified IDH number:212184Item number:20166Region:United StatesContact information:Telephone: +1 (860) 571-5100MEDICAL EMERGENCYPhone: Poison Control Center1-877-671-4608 (toll free) or 1-303-592-1711TRANSPORT EMERGENCYPhone: CHEMTREC1-800-424-9300 (toll free) or 1-703-527-3887Internet: w ww.henkelna.com

This product is not and cannot be distributed in commerce (as defined in TSCA section 3(5)) or processed (as defined in TSCA section 3(13)) for consumer paint or coating removal. Please contact Henkel Product Safety & Regulatory Affairs for further information.

2. HAZARDS IDENTIFICATION

| | EMERGENCY OVERVIEW | | | | |
|--------|--------------------|--|--|--|--|
| WARNIN | G: M | AY CAUSE AN ALLERGIC SKIN REACTION. | | | |
| | C | AUSES SERIOUS EYE IRRITATION. | | | |
| | S | USPECTED OF CAUSING CANCER. | | | |
| | Μ | AY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR | | | |
| | R | EPEATED EXPOSURE. | | | |

| HAZARD CLASS | HAZARD CATEGORY |
|--|-----------------|
| EYE IRRITATION | 2A |
| SKIN SENSITIZATION | 1 |
| CARCINOGENICITY | 2 |
| SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE | 2 |

PICTOGRAM(S)



Precautionary Statements

| Prevention: | Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust or fumes. Wash affected area thoroughly after handling. Contaminated w ork clothing should not be allow ed out of the w orkplace. Wear protective gloves, clothing, eye and face protection. |
|-------------|---|
| Response: | IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Wash contaminated clothing before reuse. |
| Storage: | Store locked up. |
| Disposal: | Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations. |

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Product name: LOCTITE SI 5900

| Hazardous Component(s) | CASNumber | Percentage* | |
|---|------------|-------------|--|
| Calcium carbonate | 471-34-1 | 40 - 50 | |
| Butan-2-one O,O',O"- (vinylsilylidyne)trioxime | 2224-33-1 | 1 - 5 | |
| Carbon black | 1333-86-4 | 1 - 5 | |
| Amorphous fumed silica | 68611-44-9 | 1 - 5 | |
| 2-butanone oxime | 96-29-7 | 1 - 5 | |

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

| 4. FIRST AID MEASURES | | | |
|---|--|--|--|
| Inhalation: | Move to fresh air in case of accidental inhalation of vapours or decomposit products. If symptoms develop and persist, get medical attention. | | |
| Skin contact: | Wipe off paste w ith paper towel or cloth. Wash w ith soap and w ater. If skir irritation persists, call a physician. | | |
| Eye contact: | Rinse immediately with plenty of water, also under the eyelids, for at least minutes. Get medical attention. | | |
| Ingestion: Do not induce vomiting. Get medical attention. | | | |
| Symptoms: | See Section 11. | | |
| 5. F | RE FIGHTING MEASURES | | |
| Extinguishing media: | Foam, dry chemical or carbon dioxide. | | |
| Special fire fighting procedures: | Wear self contained breathing apparatus. Prevent inhalation of fumes and gases. | | |
| Unusual fire or explosion hazards: | None | | |
| | Oxides of carbon. Oxides of silicon. Formaldehyde. Irritating organic vapor | | |

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, is olate the hazard area and deny entry to unnecessary and unprotected personnel.

| Environmental precautions: | Do not allow product to enter sew er or waterways. |
|----------------------------|---|
| Clean-up methods: | Scrape up as much material as possible. Maintain good ventilation for large spills. Place scrap material in a well ventilated area and allow to cure to rubber. |

| 7. HANDLING AND STORAGE | | |
|-------------------------|--|--|
| Handling: | Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation. Do not w ear contact lenses. | |
| Storage: | Keep in a cool, w ell ventilated area aw ay fromheat, sparks and open flame. Keep container tightly closed until ready for use. | |

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8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|--|---|--|--|-------|
| Calcium carbonate | 10 mg/m3 TWA Total dust. 3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles. | 5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 5 mg/m3 PEL Respirable fraction. 15 mg/m3 TWA Total dust. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 5 mg/m3 TWA Respirable fraction. | None | None |
| Butan-2-one O,O',O''- (vinylsilylidyne)trioxime | None | None | None | None |
| Carbon black | 3 mg/m3 TWA Inhalable fraction. | 3.5 mg/m3 PEL 5 mg/m3 TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. | None | None |
| Amorphous fumed silica | 3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles. | 0.8 mg/m3 TWA 20 MPPCF TWA 50 MPPCF TWA Total dust. 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 MPPCF TWA Respirable fraction. | None | None |
| 2-butanone oxime | None | None | 10 ppm (36 mg/m3) TWA (Skin sensitizer.) | None |

Engineering controls:

Respiratory protection:

Eye/face protection:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Use a dust mask for particulate concentrations exceeding the Occupational Exposure Limit. Use an organic vapor respirator for concentrations exceeding the Occupational Exposure Limit.

Safety goggles or safety glasses with side shields. Safety showers and eye wash stations should be available.

Skin protection:

Permeation resistant gloves (butyl rubber, nitrile rubber, polyvinyl alcohol).

9. PHYSICAL AND CHEMICAL PROPERTIES

Paste

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Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/range: Specific gravity: Vapor density: Flash point: Flam mable/Explosive limits - lower: Flam mable/Explosive limits - upper:

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Black Mild Not available. Not applicable < 5 mm hg (20 °C (68°F)) Not applicable Not available. 1.31 at 20 °C (68°F) Heavier than air. > 93 °C (> 199.4 °F) Tagliabue closed cup Not applicable Not applicable

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Autoignition temperature: Flam mability: Evaporation rate: Solubility in water: Partition coefficient (n-octanol/water): VOC content: Vis cosity: De com position temperature: The substance or mixture is not classified as pyrophoric. Not applicable Not available. Polymerises in presence of w ater. Not available. 3.31 %; 44.47 g/l Not available. Not available.

10. STABILITY AND REACTIVITY

| Stability: | Stable under normal conditions of storage and use. |
|-----------------------------------|--|
| Hazardous reactions: | None under normal processing. |
| Hazardous decomposition products: | Methyl ethyl ketoxime formed during cure. Oxides of carbon. Oxides of silicon. Formaldehyde. |
| Incompatible materials: | Acids and bases. Oxidizing agents. Polymerizes on contact with water. |
| Reactivity: | Not available. |
| Conditions to avoid: | Excessive heat. Store aw ay from incompatible materials. |
| | |

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

| Inhalation: | May cause respiratory tract irritation. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may formformaldehyde vapors. Formaldehyde is a potential cancer hazard and a know n skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit. |
|----------------------------|---|
| Skin contact: | May cause skin irritation. May cause allergic skin reaction. |
| Eye contact: Ingestion: | Causes serious eye irritation. Not expected under normal conditions of use. May cause gastrointestinal tract irritation if sw allow ed. |

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects | |
|--|---|---|--|
| Calcium carbonate | Oral LD50 (Rat) = 6,450 mg/kg Oral LD50 (Mouse) = 6,450 mg/kg Inhalation LC50 (Rat, 4 h) = > 3 mg/l | Nuisance dust | |
| Butan-2-one O,O',O''- (vinylsilylidyne)trioxime | None | Irritant, Allergen | |
| Carbon black | Oral LD50 (Rat) = > 8,000 mg/kg | Respiratory, Some evidence of carcinogenicity | |
| Amorphous fumed silica | None | No Target Organs | |
| 2-butanone oxime | Inhalation LC50 (Rat, 4 h) = > 4.83 mg/l | Allergen, Blood, Central nervous system, Eyes, Irritant, Some evidence of carcinogenicity | |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|--|----------------|-----------------|---|
| Calcium carbonate | No | No | No |
| Butan-2-one O,O',O''- (vinylsilylidyne)trioxime | No | No | No |
| Carbon black | No | Group 2B | No |
| Amorphous fumed silica | No | No | No |
| 2-butanone oxime | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

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13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Follow all local, state, federal and provincial regulations for disposal. Cured rubber can be incinerated or landfilled follow ing EPA and local regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

| Propershipping name: | Not regulated |
|---------------------------|---------------|
| Hazard class or division: | None |
| Identification number: | None |
| Packing group: | None |

International Air Transportation (ICAO/IATA)

| Propershipping name: | Not regulated |
|---------------------------|---------------|
| Hazard class or division: | None |
| Identification number: | None |
| Packing group: | None |

Water Transportation (IMO/IMDG)

| Propershipping name: | Not regulated |
|---------------------------|---------------|
| Hazard class or division: | None |
| Identification number: | None |
| Packing group: | None |

15. REGULATORY INFORMATION

United States Regulatory Information

| TSCA 8 (b) Inventory Status: TSCA 6 Risk Management Rule | All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory. s This product is not and cannot be distributed in commerce (as defined in TSCA section 3(5)) or processed (as defined in TSCA section 3(13)) for consumer paint or coating removal. Please contact Henkel Product Safety & Regulatory Affairs for further information. |
|--|--|
| TSCA 12 (b) Export Notification | : None above reporting de minimis |
| CERCLA/SARA Section 302 EHS CERCLA/SARA Section 311/312 CERCLA/SARA Section 313: | |
| California Proposition 65: | This product contains a chemical know n to the State of California to cause birth defects or other reproductive harm. This product contains a chemical know n in the State of California to cause cancer. |
| Canada Regulatory Information | |
| CEPA DSL/NDSL Status: | All components are listed on or are exempt from listing on the Canadian Domestic Substances List. |

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,8,11,13,15

Prepared by: Product Safety and Regulatory Affairs

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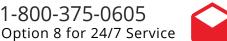
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