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Safety Data Sheet



Revision Number: 007.0

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCT Product type/use: Restriction of Use: None Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067

LOCTITE STYCAST EE 4183 Epoxy resin None identified IDH number:

Region:United StatesContact information:Telephone: +1 (860) 571-5100MEDICAL EMERGENCY Phone: Poison Control Center1-877-671-4608 (toll free) or 1-303-592-1711TRANSPORT EMERGENCY Phone: CHEMTREC1-800-424-9300 (toll free) or 1-703-527-3887Internet: www.henkelna.com

2222523

2. HAZARDS IDENTIFICATION

| | EMERGENCY OVERVIEW |
|---------|---|
| DANGER: | CAUSES SKIN IRRITATION. |
| | MAY CAUSE AN ALLERGIC SKIN REACTION. |
| | CAUSES SERIOUS EYE IRRITATION. |
| | CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED |
| | EXPOSURE. |

| HAZARD CLASS | HAZARD CATEGORY |
|--|-----------------|
| SKIN IRRITATION | 2 |
| EYE IRRITATION | 2A |
| SKIN SENSITIZATION | 1 |
| SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE | 1 |

PICTOGRAM(S)



Precautionary Statements

 Prevention:
 Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

 Response:
 IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if you feel unwell. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

 Storage:
 Disposal:

 Disposal:
 Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* |
|---|------------|-------------|
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | 25068-38-6 | 30 - 60 |
| Quartz (SiO2), <1% respirable | 14808-60-7 | 30 - 60 |

1332-58-7

1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

| 4. FIRST AID MEASURES | | |
|------------------------------------|--|--|
| Inhalation: | Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention. | |
| Skin contact: | Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. | |
| Eye contact: | Rinse immediately with plenty of water, also under the eyelids, for at least 1 minutes. Get medical attention. | |
| Ingestion: | Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention. | |
| Symptoms: | See Section 11. | |
| 5. F | IRE FIGHTING MEASURES | |
| Extinguishing media: | Water spray (fog), foam, dry chemical or carbon dioxide. | |
| Special firefighting procedures: | Wear self-contained breathing apparatus and full protective clothing, such a turn-out gear. | |
| Unusual fire or explosion hazards: | Closed containers may rupture (due to build up of pressure) when exposed extreme heat. In case of fire, keep containers cool with water spray. | |
| Hazardous combustion products: | Oxides of carbon. Irritating organic vapours. | |

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

| Environmental precautions: | Do not allow product to enter sewer or waterways. |
|----------------------------|---|
| Clean-up methods: | Ensure adequate ventilation. Isolate area. Keep unnecessary personnel away. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. |

7. HANDLING AND STORAGE

| Handling: | Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8. |
|-----------|--|
| Storage: | Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. |

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

IDH number: 2222523

Page 2 of 5

Product name: LOCTITE STYCAST EE 4183

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|--|--|---|-----------|-------|
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | None | None | None | None |
| Quartz (SiO2), <1% respirable | 0.05 mg/m3 TWA (Respirable dust.) (Respirable dust.) 0.025 mg/m3 TWA Respirable fraction. 0.05 mg/m3 PEL Respirable dust.) 2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. | | None | None |
| Kaolin | 2 mg/m3 TWA Respirable fraction. | 5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust. | None | None |

Engineering controls:

Respiratory protection:

Eye/face protection:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid Color: Tan Odor: Aromatic Odor threshold: Not available. pH: Not available. Vapor pressure: 2.0 mm hg Boiling point/range: Not available. Melting point/ range: Not available. Specific gravity: 1.6 Vapor density: 3.8 (Air = 1) Flash point: Flammable/Explosive limits - lower: Not available. Flammable/Explosive limits - upper: Not available. Autoignition temperature: Not available. Flammability: Not applicable Evaporation rate: < 1.0 Solubility in water: Partition coefficient (n-octanol/water): Not available. VOC content: Viscosity: Not available. Decomposition temperature: Not available.

248.9 °C (480.02 °F) ; Estimated Not miscible or difficult to mix 0 %; 0 g/l Estimated

IDH number: 2222523

Page 3 of 5

Product name: LOCTITE STYCAST EE 4183

10. STABILITY AND REACTIVITY

| Stability: | Stable under normal conditions of storage and use. |
|-----------------------------------|---|
| Hazardous reactions: | None under normal processing. |
| Hazardous decomposition products: | Oxides of carbon. Irritating vapors. |
| Incompatible materials: | Strong oxidizing agents. Strong acids and strong bases. Amines. |
| Reactivity: | Not available. |
| Conditions to avoid: | High temperatures. Direct sunlight. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials. |

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation. Abrasion of cured material such as by sanding or grinding could release respirable particles of silica quartz, a cancer hazard by inhalation. Normal use of this product causes no such release. Repeated or prolonged exposure could cause lung damage. Skin contact: Causes skin irritation. May cause allergic skin reaction. Eye contact: Causes serious eye irritation. Ingestion: May cause gastrointestinal tract irritation if swallowed.

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|--|--|--|
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | None | Allergen, Irritant |
| Quartz (SiO2), <1% respirable | None | Immune system, Lung, Some evidence of carcinogenicity |
| Kaolin | Oral LD50 (Rat) = > 5,000 mg/kg Dermal LD50 (Rat) = > 5,000 mg/kg | Nuisance dust |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|--|----------------------------------|-----------------|---|
| Epichlorohydrin-4,4'-isopropylidene diphenol resin | No | No | No |
| Quartz (SiO2), <1% respirable | Known To Be Human Carcinogen. | Group 1 | Yes |
| Kaolin | No | No | No |

ECOLOGICAL INFORMATION 12.

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal. Hazardous waste number:

Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Page 4 of 5

Product name: LOCTITE STYCAST EE 4183

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| Proper shipping name: Hazard class or division: Identification number: Packing group: | Not regulated None None None |
|--|--|
| International Air Transportation (ICAO/IATA) | |
| Proper shipping name: | Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin resin) |
| Hazard class or division: | 9 |
| Identification number: | UN 3082 |
| Packing group: | III |
| Water Transportation (IMO/IMDG) | |
| Proper shipping name: | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin) |
| Hazard class or division: | 9 |
| Identification number: | UN 3082 |
| Packing group: | |
| Marine pollutant: | Bisphenol-A Epichlorhydrin resin |
| | |

15. REGULATORY INFORMATION

United States Regulatory Information

| TSCA 8 (b) Inventory Status: | All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory. |
|--|---|
| TSCA 12 (b) Export Notification: | None above reporting de minimis |
| CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313: | None above reporting de minimis. Immediate Health, Delayed Health None above reporting de minimis. |
| California Proposition 65: | This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. |
| Canada Regulatory Information | |
| CEPA DSL/NDSL Status: | Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details. |

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,11,16

| Prepared by: | Product Safety and Regulatory Affairs |
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1-800-375-0605 Option 8 for 24/7 Service



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