

RUDOLPH BROS. & COMPANY

6550 OLEY SPEAKS WAY CANAL WINCHESTER, OHIO 43110 PHONE: 614-833-0707 FAX 800-600-9508 www.rudolphbros.com

HIGH STRENGTH 1-PART INDUSTRIAL/CONSTRUCTION GRADE SILICONE SEALANT

RB-100 is a one component room temperature vulcanizing RTV acetoxy cure silicone sealant and adhesive that has been chemically formulated for high strength adhesion. When fully cured, this unique VOC compliant formula offers UV stability and excellent adhesion to form waterproof and airtight bonds to metal, steel, tile, fiberglass, ceramic, glass, aluminum, painted surfaces, wood, plywood, marble, plus many other common substrates. This product is specifically formulated to offer all weather performance to meets today's Green Building Standards.

Features and Benefits

High Strength Excellent Weatherability UV Stable Non-Yellowing VOC Compliant Non-Flammable Waterproof Excellent Adhesion Non-Shrinking

Construction and Industrial Applications

Sealing & Glazing HVAC/R Plumbing Roofing Kitchen And Bath Countertops Sanitary Seals
Precast Concrete
Transportation Seals
Marine Cabins
Appliance Trim
Interior/Exterior
Above Grade

MEETS SPECIFICATIONS: ASTM C920 Type S, NS, Class 25; TT-S-00230C, TT-S-01543A, MIL-A-46106A, FDA CFR 177.2600, USDA Approved, NSF 51, UL Recognized Component.

AVAILABLE COLORS: Clear, White, Black, Aluminum, Almond, Bronze, Gray, Trans White (custom colors available upon request)

Physical Properties		Test Method
Cure System	Acetoxy	
Movement Capability, %	±25%	ASTM C-719
Modulus	Medium	ASTM D-412
Physical Properties (Cured)	Rubber	
Specific Gravity	1.04	
Extrusion Rate, g/min	370	ASTM C-1183
- 1/8"orifice @ 50 psi		Modified
Temperature Range	-62° F to 350° F	
Intermittent Temperature Range	400° F	
Accelerated Weathering (10,000 hrs.)	No Change	QUV Weatherometer
Skin Over Time (min)	10*	MNA Method
Tack Over Time (min)	17*	ASTM C-679
Cure Rate	1/8" per 24hrs*	MNA Method
Tensile Strength (psi)	310	ASTM D-412
Elongation %	500	ASTM D-412
Durometer Shore A	26	ASTM C-661
Dielectric Strength kv/mm (v/mil)	20 (500)	
Dielectric Constant at 100 Hz	2.7 @ 60	
Shelf Life (months)	24	
Volatile Organic Content	30 gr./liter	

^{*}All properties derived from lab conditions (77 ° F at 50% relative humidity)

Test results are averages obtained under laboratory conditions. Reasonable variations can be expected.

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Authorized Distributor

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