









SAFETY DATA SHEET

DDP Specialty Electronic Materials US, LLC

Product name: BETAPRIME ™ 5600-1 Issue Date: 10/17/2018
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DDP Specialty Electronic Materials US, LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: BETAPRIME ™ 5600-1

Recommended use of the chemical and restrictions on use Identified uses: An activator -- For use in automotive applications.

COMPANY IDENTIFICATION

DDP Specialty Electronic Materials US, LLC

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 1-800-424-9300 **Local Emergency Contact**: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

GHS classification in accordance with 29 CFR 1910.1200
Flammable liquids - Category 2
Skin irritation - Category 2
Eye irritation - Category 2A
Skin sensitisation - Category 1
Reproductive toxicity - Category 2
Specific target organ toxicity - single exposure - Category 3
Specific target organ toxicity - repeated exposure - Category 2 - Inhalation
Aspiration hazard - Category 1

Label elements Hazard pictograms







Signal word: DANGER!

Hazards

Highly flammable liquid and vapour.

May be fatal if swallowed and enters airways.

Causes skin irritation.

May cause an allergic skin reaction.

Causes serious eye irritation.

May cause respiratory irritation.

May cause drowsiness or dizziness.

Suspected of damaging fertility or the unborn child.

May cause damage to organs (Nervous system, Auditory system) through prolonged or repeated exposure if inhaled.

Precautionary statements

Prevention

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. No smoking.

Keep container tightly closed.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ ventilating/ lighting equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.

Wash skin thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Contaminated work clothing should not be allowed out of the workplace.

Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response

IF SWALLOWED: Immediately call a POISON CENTER/doctor.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

IF exposed or concerned: Get medical advice/ attention.

Do NOT induce vomiting.

If skin irritation or rash occurs: Get medical advice/ attention.

If eye irritation persists: Get medical advice/ attention.

Take off contaminated clothing and wash before reuse.

In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

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Storage

Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Store locked up.

Disposal

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

| Component | CASRN | Concentration |
|---|------------|-------------------|
| | | |
| Toluene | 108-88-3 | > 50.0 - < 60.0 % |
| Xylene | 1330-20-7 | > 25.0 - < 35.0 % |
| Ethylbenzene | 100-41-4 | < 10.0 % |
| Acetone | 67-64-1 | < 10.0 % |
| Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers | 25085-99-8 | < 5.0 % |

4. FIRST AID MEASURES

Description of first aid measures General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. Suitable emergency safety shower facility should be available in work area.

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Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist. Suitable emergency eye wash facility should be available in work area.

Ingestion: Do not induce vomiting. Call a physician and/or transport to emergency facility immediately.

Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Maintain adequate ventilation and oxygenation of the patient. May cause asthma-like (reactive airways) symptoms. Bronchodilators, expectorants, antitussives and corticosteroids may be of help. If burn is present, treat as any thermal burn, after decontamination. The decision of whether to induce vomiting or not should be made by a physician. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. Alcohol consumed before or after exposure may increase adverse effects. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. Repeated excessive exposure may aggravate preexisting lung disease. Skin contact may aggravate preexisting dermatitis.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Unsuitable extinguishing media: Do not use direct water stream. Straight or direct water streams may not be effective to extinguish fire.

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

Unusual Fire and Explosion Hazards: Container may vent and/or rupture due to fire. Electrically ground and bond all equipment. Flammable mixtures of this product are readily ignited even by static discharge. Vapors are heavier than air and may travel a long distance and accumulate in low lying areas. Ignition and/or flash back may occur. Flammable mixtures may exist within the vapor space of containers at room temperature. Flammable concentrations of vapor can accumulate at temperatures above flash point; see Section 9.

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Stay upwind. Keep out of low areas where gases (fumes) can accumulate. Water may not be effective in extinguishing fire. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Burning liquids may be extinguished by dilution with water. Do not use direct water stream. May spread fire. Eliminate ignition sources. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect

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personnel and minimize property damage. Avoid accumulation of water. Product may be carried across water surface spreading fire or contacting an ignition source.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Keep personnel out of low areas. Keep upwind of spill. Ventilate area of leak or spill. No smoking in area. Eliminate all sources of ignition in vicinity of spill or released vapor to avoid fire or explosion. Vapor explosion hazard. Keep out of sewers. For large spills, warn public of downwind explosion hazard. Check area with combustible gas detector before reentering area. Ground and bond all containers and handling equipment. Refer to section 7, Handling, for additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Absorb with materials such as: Cat litter. Sand. Sawdust. Ground and bond all containers and handling equipment. Pump with explosion-proof equipment. If available, use foam to smother or suppress. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Keep away from heat, sparks and flame. Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated contact with skin. Do not swallow. Avoid breathing vapor. Wash thoroughly after handling. Keep container closed. Use only with adequate ventilation. No smoking, open flames or sources of ignition in handling and storage area. Ignition sources can include and are not limited to pilot lights, flames, smoking, sparks, heaters, electrical equipment, and static discharges. Electrically bond and ground all containers, personnel and equipment before transfer or use of material. Use of non-sparking or explosion-proof equipment may be necessary, depending upon the type of operation. Containers, even those that have been emptied, can contain vapors. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers. Vapors are heavier than air and may travel a long distance and accumulate in low lying areas. Ignition and/or flash back may occur. Never use air pressure for transferring product unless a risk assesment has been conducted that includes consideration of the flammability of the product. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Conditions for safe storage: Minimize sources of ignition, such as static build-up, heat, spark or flame. Keep container closed. Flammable mixtures may exist within the vapor space of containers at room temperature.

Storage stability
Storage temperature:

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8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

| Component | Regulation | Type of listing | Value/Notation |
|---|------------|-----------------|-------------------|
| Toluene | ACGIH | TWA | 20 ppm |
| | OSHA Z-2 | TWA | 200 ppm |
| | OSHA Z-2 | CEIL | 300 ppm |
| | OSHA Z-2 | Peak | 500 ppm |
| Xylene | OSHA Z-1 | TWA | 435 mg/m3 100 ppm |
| | ACGIH | TWA | 100 ppm |
| | ACGIH | STEL | 150 ppm |
| Ethylbenzene | ACGIH | TWA | 20 ppm |
| | OSHA Z-1 | TWA | 435 mg/m3 100 ppm |
| Acetone | Dow IHG | TWA | 200 ppm |
| | Dow IHG | STEL | 350 ppm |
| | ACGIH | TWA | 250 ppm |
| | ACGIH | STEL | 500 ppm |
| | OSHA Z-1 | TWA | 2,400 mg/m3 1,000 |
| | | | ppm |
| Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers | Dow IHG | TWA | 10 mg/m3 |

Biological occupational exposure limits

| Components | CAS-No. | Control parameters | Biological specimen | Sampling time | Permissible concentration | Basis |
|------------|-----------|-----------------------|---------------------|--|---------------------------|--------------|
| Toluene | 108-88-3 | Toluene | In blood | Prior to last shift of workweek | 0.02 mg/l | ACGIH BEI |
| | | Toluene | Urine | End of shift (As soon as possible after exposure ceases) | 0.03 mg/l | ACGIH BEI |
| | | o-Cresol | Urine | End of shift (As soon as possible after exposure ceases) | 0.3 mg/g Creatinine | ACGIH BEI |
| Xylene | 1330-20-7 | Methylhippu ric acids | Urine | End of shift (As | 1.5 g/g creatinine | ACGIH BEI |

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| | | | | soon as possible after exposure ceases) | | |
|--------------|----------|---|-------|--|------------------------|--------------|
| Ethylbenzene | 100-41-4 | Sum of mandelic acid and phenyl glyoxylic acid | Urine | End of shift (As soon as possible after exposure ceases) | 0.15 g/g creatinine | ACGIH BEI |
| Acetone | 67-64-1 | Acetone | Urine | End of shift (As soon as possible after exposure ceases) | 25 mg/l | ACGIH BEI |

Exposure controls

Engineering controls: Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

Skin protection

Hand protection: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Viton. Polyethylene. Polyvinyl chloride ("PVC" or "vinyl"). Styrene/butadiene rubber. Polyvinyl alcohol ("PVA"). Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials include: Butyl rubber. Neoprene. Chlorinated polyethylene. Natural rubber ("latex"). Nitrile/butadiene rubber ("nitrile" or "NBR"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. Selection of air-purifying or positive-pressure supplied-air will depend on the specific operation and the potential airborne concentration of the material. For emergency conditions, use an approved positive-pressure self-contained breathing apparatus. In confined or poorly ventilated areas, use an approved self-contained breathing apparatus or positive pressure air line with auxiliary self-contained air supply.

The following should be effective types of air-purifying respirators: Organic vapor cartridge.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state Liquid.

Color Colorless to yellow

Odor Solvent

Odor Threshold

PH

No test data available

Flash point closed cup 19 °C (66 °F) Setaflash Closed Cup

Evaporation Rate (Butyl Acetate

= 1)

No test data available

Flammability (solid, gas)

Lower explosion limit

Upper explosion limit

Vapor Pressure

Relative Vapor Density (air = 1)

Flammable liquid

No test data available

No test data available

No test data available

Relative Density (water = 1) 0.88 Estimated.

Water solubility

No test data available

Partition coefficient: n
No data available

octanol/water

NO data available

Auto-ignition temperature No test data available **Decomposition temperature** No test data available **Dynamic Viscosity** 2 mPa.s Estimated. No test data available **Kinematic Viscosity Explosive properties** No test data available No test data available Oxidizing properties Molecular weight No data available **Volatile Organic Compounds** No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No dangerous reaction known under conditions of normal use.

Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.

Possibility of hazardous reactions: Polymerization will not occur.

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Conditions to avoid: Exposure to elevated temperatures can cause product to decompose. Avoid static discharge.

Incompatible materials: Avoid contact with: Acids. Bases. Oxidizers.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury. Swallowing may result in gastrointestinal irritation or ulceration. Single dose oral LD50 has not been determined.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts. The dermal LD50 has not been determined.

Acute inhalation toxicity

Vapor concentrations are attainable which could be hazardous on single exposure. Excessive exposure may cause irritation to upper respiratory tract (nose and throat) and lungs. May cause central nervous system depression. Symptoms may include headache, dizziness and drowsiness, progressing to incoordination and unconsciousness. Symptoms of excessive exposure may be anesthetic or narcotic effects; dizziness and drowsiness may be observed. Alcohol consumed before or after exposure may increase adverse effects. For the minor component(s): In humans, symptoms may include: Nausea and/or vomiting. Lethargy. The LC50 has not been determined.

Skin corrosion/irritation

Prolonged contact may cause severe skin irritation with local redness and discomfort.

Repeated contact may cause skin burns. Symptoms may include pain, severe local redness, swelling, and tissue damage.

Vapor may cause skin irritation.

May cause drying and flaking of the skin.

Serious eye damage/eye irritation

May cause eye irritation.

May cause slight corneal injury.

Vapor may cause lacrimation (tears).

Vapor may cause eye irritation experienced as mild discomfort and redness.

Sensitization

A component in this mixture has caused allergic skin reactions in humans.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Contains component(s) which are classified as specific target organ toxicant, single exposure, category 3.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Contains component(s) which have been reported to cause effects on the following organs in animals: Central nervous system.

Blood.

Kidney.

Liver.

Nasal tissue.

Luna.

Toluene has caused hearing loss in laboratory animals upon exposure to high concentrations. Intentional misuse by deliberately inhaling toluene may cause nervous system damage, hearing loss, liver and kidney effects and death.

Xylene is reported to have caused hearing loss in laboratory animals upon exposure to high concentrations; such effects have not been reported in humans.

Development of cataracts has been reported in laboratory animals after prolonged repeated skin exposure to acetone.

Although one early inhalation study on ethylbenzene reported an adverse effect on the testes, recent, more comprehensive studies have not shown this effect.

Carcinogenicity

Ethylbenzene has been shown to cause cancer in laboratory animals. Many studies have been conducted to assess the potential carcinogenicity of diglycidyl ether of bisphenol A (DGEBPA). Indeed, the most recent review of the available data by the International Agency for Research on Cancer (IARC) has concluded that DGEBPA is not classified as a carcinogen. Although some weak evidence of carcinogenicity has been reported in animals, when all of the data are considered, the weight of evidence does not show that DGEBPA is carcinogenic.

Teratogenicity

Contains component(s) which caused birth defects in laboratory animals only at doses toxic to the mother. Contains component(s) which, in laboratory animals, have been toxic to the fetus at doses nontoxic to the mother. Contains component(s) which, in laboratory animals, have been toxic to the fetus only at doses toxic to the mother. Exaggerated doses of xylene given orally to pregnant mice resulted in an increase in cleft palate, a common developmental abnormality in mice. In animal inhalation studies, xylene caused toxicity to the fetus but did not cause birth defects. In laboratory animals, toluene has been toxic to the fetus at doses toxic to the mother; it has caused birth defects in mice when administered orally, but not by inhalation. Resins based on the diglycidyl ether of bisphenol A (DGEBPA) did not cause birth defects or other adverse effects on the fetus when pregnant rabbits were exposed by skin contact, the most likely route of exposure, or when pregnant rats or rabbits were exposed orally.

Reproductive toxicity

For the majority of components: In animal studies, did not interfere with reproduction.

Mutagenicity

Contains component(s) which were negative in some in vitro genetic toxicity studies and positive in others. For the component(s) tested: Animal genetic toxicity studies were negative.

Aspiration Hazard

Aspiration into the lungs may occur during ingestion or vomiting, causing lung damage or even death due to chemical pneumonia.

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COMPONENTS INFLUENCING TOXICOLOGY:

Toluene

Acute oral toxicity

LD50, Rat, 5,580 mg/kg

Acute dermal toxicity

LD50, Rabbit, 12,267 mg/kg

Acute inhalation toxicity

Symptoms may include headache, dizziness and drowsiness, progressing to incoordination and unconsciousness. Alcohol consumption and exertion may increase the adverse effects of toluene. LC50, Rat, male, 4 Hour, vapour, 25.7 mg/l

LC50, Rat, female, 4 Hour, vapour, 30 mg/l

Xylene

Acute oral toxicity

LD50, Rat, 4,300 mg/kg

Acute dermal toxicity

LD50, Rabbit, > 2,000 mg/kg

Acute inhalation toxicity

LC50, Rat, 4 Hour, vapour, 27.5 mg/l

Ethylbenzene

Acute oral toxicity

LD50, Rat, 3,500 mg/kg

Acute dermal toxicity

LD50, Rabbit, 15,500 mg/kg

Acute inhalation toxicity

LC50, Rat, 4 Hour, vapour, 17.2 mg/l

Acetone

Acute oral toxicity

LD50, Rat, 5,800 mg/kg

Acute dermal toxicity

LD50, Rabbit, > 20,000 mg/kg

Acute inhalation toxicity

LC50, Rat, 4 Hour, vapour, 76 mg/l

Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers

Acute oral toxicity

LD50, Rat, > 15,000 mg/kg

Acute dermal toxicity

LD50, Rabbit, 23,000 mg/kg

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Acute inhalation toxicity

The LC50 has not been determined.

Carcinogenicity

Component List Classification

Ethylbenzene IARC Group 2B: Possibly carcinogenic to

humans

ACGIH A3: Confirmed animal carcinogen with

unknown relevance to humans.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Toxicity

Toluene

Acute toxicity to fish

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 5.8 mg/l

Acute toxicity to aquatic invertebrates

LC50, water flea Ceriodaphnia dubia, semi-static test, 48 Hour, 3.78 mg/l

Acute toxicity to algae/aquatic plants

EbC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Biomass, 12.5 mg/l, OECD Test Guideline 201

Toxicity to bacteria

IC50, Bacteria, 16 Hour, 29 mg/l

Chronic toxicity to fish

NOEC, Fish, flow-through test, 40 d, growth, 1.4 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Ceriodaphnia dubia (water flea), 7 d, number of offspring, 0.74 mg/l

Toxicity to soil-dwelling organisms

LC50, Eisenia fetida (earthworms), 150 - 280 mg/kg

Xylene

Acute toxicity to fish

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 2.6 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

IC50, Daphnia magna (Water flea), 24 Hour, 1 - 4.7 mg/l, OECD Test Guideline 202 or Equivalent

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Acute toxicity to algae/aquatic plants

ErC50, Pseudokirchneriella subcapitata (algae), Static, 73 Hour, Growth rate, 4.36 mg/l,

OECD Test Guideline 201 or Equivalent

NOEC, Pseudokirchneriella subcapitata (green algae), 73 Hour, Growth rate, 0.44 mg/l, OECD Test Guideline 201 or Equivalent

Chronic toxicity to fish

NOEC, Oncorhynchus mykiss (rainbow trout), flow-through, 56 d, mortality, > 1.3 mg/l

Ethylbenzene

Acute toxicity to fish

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 4.2 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), Static, 48 Hour, 1.8 - 2.4 mg/l

Acute toxicity to algae/aquatic plants

EC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth inhibition (cell density reduction), 3.6 - 4.6 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

EC50, Bacteria, 16 Hour, > 12 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Ceriodaphnia dubia (water flea), semi-static test, 7 d, 0.96 mg/l

Toxicity to soil-dwelling organisms

LC50, Eisenia fetida (earthworms), 2 d, survival, 0.047 mg/cm2

Acetone

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested). LC50, Oncorhynchus mykiss (rainbow trout), 96 Hour, 5,500 - 6,100 mg/L

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, 6,084 mg/l, Method Not Specified.

LC50, Ceriodaphnia dubia (water flea), 48 Hour, 8,098 mg/l

Acute toxicity to algae/aquatic plants

EC50, Skeletonema costatum (marine diatom), 5 d, Biomass, 11,800 - 14,400 mg/l

Toxicity to bacteria

IC50, activated sludge, 3 Hour, > 1,000 mg/l, OECD 209 Test

Toxicity to Above Ground Organisms

Material is practically non-toxic to birds on a dietary basis (LC50 > 5000 ppm). dietary LC50, Coturnix japonica (Japanese quail), > 20,000 ppm

Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers

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Acute toxicity to fish

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 2 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 48 Hour, 1.8 mg/l

Acute toxicity to algae/aquatic plants

ErC50, Scenedesmus capricornutum (fresh water algae), static test, 72 Hour, Growth rate inhibition, 11 mg/l

Toxicity to bacteria

IC50, Bacteria, 18 Hour, Respiration rates., > 42.6 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, 0.3 mg/l

Persistence and degradability

Toluene

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready

biodegradability.

10-day Window: Not applicable **Biodegradation:** 100 % **Exposure time:** 14 d

Method: OECD Test Guideline 301C or Equivalent

Theoretical Oxygen Demand: 3.13 mg/mg Calculated.

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals Atmospheric half-life: 2 d

Method: Estimated.

Xylene

Biodegradability: Material is expected to be readily biodegradable.

10-day Window: Pass Biodegradation: > 60 % Exposure time: 10 d

Method: OECD Test Guideline 301F or Equivalent

Theoretical Oxygen Demand: 3.17 mg/mg

Biological oxygen demand (BOD)

| Incubation | BOD | |
|------------|----------|--|
| Time | | |
| 5 d | 37.000 % | |
| 10 d | 58.000 % | |
| 20 d | 72.000 % | |

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Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals **Atmospheric half-life:** 19.7 Hour

Method: Estimated.

Ethylbenzene

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready

biodegradability. 10-day Window: Pass **Biodegradation:** 100 % **Exposure time:** 6 d

Method: OECD Test Guideline 301E or Equivalent

Theoretical Oxygen Demand: 3.17 mg/mg Estimated.

Chemical Oxygen Demand: 2.62 mg/mg Dichromate

Biological oxygen demand (BOD)

| Incubation Time | BOD |
|--------------------|--------|
| 5 d | 31.5 % |
| 10 d | 38.5 % |
| 20 d | 45.4 % |

Photodegradation

Sensitization: OH radicals **Atmospheric half-life:** 55 Hour

Method: Estimated.

Acetone

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready

biodegradability. 10-day Window: Pass Biodegradation: 91 % Exposure time: 28 d

Method: OECD Test Guideline 301B or Equivalent

Theoretical Oxygen Demand: 2.20 mg/mg Estimated.

Biological oxygen demand (BOD)

| Incubation | BOD | |
|------------|--------|--|
| Time | | |
| 5 d | 69.1 % | |
| 10 d | 72.7 % | |
| 20 d | 73.6 % | |

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

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Atmospheric half-life: 52 d

Method: Estimated.

Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers

Biodegradability: Substance exhibits potential to biodegrade in the environment, but has not

passed OECD/EEC tests for ready biodegradability.

10-day Window: Not applicable **Biodegradation:** 12 % **Exposure time:** 28 d

Method: OECD Test Guideline 302B or Equivalent

Theoretical Oxygen Demand: 2.35 mg/mg Estimated.

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals **Atmospheric half-life:** 1.92 Hour

Method: Estimated.

Bioaccumulative potential

Toluene

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 2.73 Measured Bioconcentration factor (BCF): 13.2 - 90 Fish Measured

Xylene

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 3.12 Measured

Bioconcentration factor (BCF): 25.9 Rainbow trout (Salmo gairdneri) Measured

Ethylbenzene

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 3.15 Measured

Bioconcentration factor (BCF): 15 Fish Measured

Acetone

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): -0.24 Measured

Bioconcentration factor (BCF): 0.69 Fish Measured

Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers

Bioaccumulation: Bioconcentration potential is moderate (BCF between 100 and 3000 or

Log Pow between 3 and 5).

Partition coefficient: n-octanol/water(log Pow): 3.242 at 25 °C Estimated.

Mobility in soil

Toluene

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 37 - 178 Estimated.

Xylene

Potential for mobility in soil is medium (Koc between 150 and 500).

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Partition coefficient (Koc): 443 Estimated.

Ethylbenzene

Potential for mobility in soil is low (Koc between 500 and 2000).

Partition coefficient (Koc): 518 Estimated.

Acetone

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 0.37 - 2.0 Estimated.

Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers

Potential for mobility in soil is low (Koc between 500 and 2000).

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Partition coefficient (Koc): 1800 - 4400 Estimated.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device.

Treatment and disposal methods of used packaging: Empty containers should be recycled or otherwise disposed of by an approved waste management facility. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. Do not re-use containers for any purpose.

14. TRANSPORT INFORMATION

DOT

Proper shipping name Coating solution

UN number UN 1139

3 Class

Packing group Ш

Reportable Quantity Toluene, Xylene

Classification for SEA transport (IMO-IMDG):

Proper shipping name COATING SOLUTION

UN number UN 1139

Class 3 Ш Packing group Marine pollutant No

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Transport in bulk Consult IMO regulations before transporting ocean bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code

Classification for AIR transport (IATA/ICAO):

Proper shipping name Coating solution

UN number UN 1139

Class 3 Packing group II

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Flammable (gases, aerosols, liquids, or solids)

Skin corrosion or irritation

Serious eye damage or eye irritation

Respiratory or skin sensitisation

Reproductive toxicity

Specific target organ toxicity (single or repeated exposure)

Aspiration hazard

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

The following components are subject to reporting levels established by SARA Title III, Section 313:

 Components
 CASRN

 Toluene
 108-88-3

 Xylene
 1330-20-7

 Ethylbenzene
 100-41-4

Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) Section 103

| Components | CASRN | RQ (RCRA Code) |
|--------------|-----------|-------------------|
| Xylene | 1330-20-7 | 100 lbs RQ |
| Xylene | 1330-20-7 | 100 lbs RQ (F003) |
| Toluene | 108-88-3 | 1000 lbs RQ |
| Toluene | 108-88-3 | 100 lbs RQ (F005) |
| Xylene | 1330-20-7 | 100 lbs RQ |
| Xylene | 1330-20-7 | 100 lbs RQ (F003) |
| Ethylbenzene | 100-41-4 | 1000 lbs RQ |
| Ethylbenzene | 100-41-4 | 100 lbs RQ (F003) |

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Acetone 67-64-1 5000 lbs RQ Acetone 67-64-1 100 lbs RQ (F003)

Pennsylvania Right To Know

The following chemicals are listed because of the additional requirements of Pennsylvania law:

| Components | CASRN |
|--------------|-----------|
| Toluene | 108-88-3 |
| Xylene | 1330-20-7 |
| Ethylbenzene | 100-41-4 |
| Acetone | 67-64-1 |

California Prop. 65

This product contains a chemical that is at or below California Propositions 65's "safe harbor level" as determined via a risk assessment. Therefore, the chemical is not required to be listed as a Prop 65 chemical on the SDS or label.

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Hazard Rating System

NFPA

| Health | Flammability | Instability |
|--------|--------------|-------------|
| 2 | 3 | 1 |

Revision

document.

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Legend

| =09011a | |
|-----------|--|
| ACGIH | USA. ACGIH Threshold Limit Values (TLV) |
| ACGIH BEI | ACGIH - Biological Exposure Indices (BEI) |
| CEIL | Acceptable ceiling concentration |
| Dow IHG | Dow Industrial Hygiene Guideline |
| OSHA Z-1 | USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air |
| | Contaminants |
| OSHA Z-2 | USA. Occupational Exposure Limits (OSHA) - Table Z-2 |
| Peak | Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr |
| | shift |
| STEL | Short term exposure limit |
| TWA | Time weighted average |

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic

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Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO -International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO -International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 -Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA -Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA -Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DDP Specialty Electronic Materials US, LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.







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