

### **TECHNICAL DATA SHEET**



# Super Glue Ultra Liquid Control®

**Description:** Loctite Super Glue Ultra Liquid Control is a user-friendly formulation designed for home use that forms strong rapid bonds between a wide range of common materials and offers improved performance in bonding materials exposed to moisture and humidity. The product provides rapid bonding to porous materials such as wood, paper, leather and fabric. Loctite Super Glue Ultra Liquid Control comes in a patented side-squeeze design for maximum control. It dries clear and sets without clamping.

#### Available As:

Item #	Size	Package	
1647358 1661517	4 g	Carded Bottle	
1001017	_		

Features & Benefits:	<ul> <li>Precise Application</li> <li>Thin &amp; Fast</li> <li>Dries Transparent</li> <li>Water Resistant</li> </ul>	
Recommended For:	Use for repairing figurines, costume jewelry, cameras, toys, metal car parts, wiper blades, rubber seals and O-rings. Bonds leather, cork, paper, cardboard, wood, chipboard, fabric, metal, ceramic, rubber and hard plastics such as acrylic, polycarbonate, polystyrene and PVC.	
For Best Results:	<ul> <li>Do not use on polyethylene (PE), polypropylene (PP), polytetrafluoroethylene (PTFE), silicone or foam rubber, polystyrene foams, glass, very soft leathers or pure bone china</li> <li>Do not use in dishwasher, oven or microwave</li> <li>Not suitable for bonding assemblies which will hold hot liquids</li> <li>Do not use on glazed surfaces</li> <li>Not suitable for exterior applications</li> <li>Not suitable for repairs needing high flexibility or for gap-filling applications</li> </ul>	



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Typical Uncured Physical Properties:	Color:	Clear and Colorless		
	Appearance:	Liquid		
	Adhesive Base:	Ethyl cyanoacrylate		
	Odor:	Sharp, irritating (use in a well-ventilated area)		
	Specific Gravity:	1.05		
	Flash Point:	176°F (80°C) to 200°F (93°C)		
	VOC Content:	< 2 % by weight	CARB	
		< 20 g/l	SCAQMD rule 1168	
	Shelf Life:	From date of manufacture (unopened) : 30 months 18 months	Stored at 36-46°F Stored at 68°F	
	Lot Code Explanation:	YDDDXX		
	Printed on bottom of bottle	<b>Y=</b> Last digit of year of manufacture <b>DDD=</b> Day of manufacture based on 365 days in a year XX = Disregard		
		Example: 5061 = 61 <sup>st</sup> day of 2015 = March 2, 2015		
Typical Application Properties:	Application Temperature:	Apply above 50°F (10°C)		
	Fixture Time:	10 to 30 seconds*		
	Handling Time:	Leave undisturbed for at least 5 minutes.		
		For best results, allow full bond strength to develop overnight before handling.		
	Cure Time:	12 to 24 hours*		
		*Times are dependent on temperature, humidity, porosity of surface bonded and amount of adhesive used		
Typical Cured	Color:	Clear and Colorless		
Performance Properties:	Cured Form:	Non-flammable, brittle solid		
	Service Temperature:	Up to 180°F (82°C)		
	Moisture Resistant:	Yes. Conforms to EN204 D3 Water Resistance Standard		
			ISO 4587	
	Tensile Shear Strength:	Varies from 1450-2900 psi (10-20 N/mm²)	12-24 hours cure, depending on	
	Aluminum:	2248 psi (15.5 N/mm²)	the substrate	
Directions:	Tools Typically Required: Tissue paper			
	Safety Precautions: Use in a well-ventilated area. Protect work area. Wash hands after use.			
	Preparation: Surfaces to be bonded must be close fitting, clean, dry and free from oil, wax and paint. Protect work area. For best results, lightly roughen smooth surfaces. Pre-fit parts to be joined.			

#### Application:

In a clockwise direction, screw the closure cap tightly in to the base until the clicking sound stops. Unscrew the cap in a counter clockwise direction. Squeeze red side grips for precision dispensing. Apply the adhesive sparingly to one surface only using approximately one drop per square inch of surface. Press surfaces together immediately. Hold in place for 10 to 30 seconds until bond sets. Do not reposition parts. Clean tip with tissue and replace the cap screwing it down tightly in a clockwise direction. For increased strength, leave bond undisturbed for at least ten minutes. Full cure in 24 hours. Note: Cure time is dependent upon temperature, humidity, porosity of surfaces and amount of adhesive applied.



### LOCTITE. TECHNICAL DATA SHEET

	<u>Clean-up:</u> After cleaning, wet any tissue used for wiping off glue with water and dispose of. When cleaning up larger quantities of uncured adhesive, apply water and allow to cure and then scrape up. Note this may result in damage to the surfaces. Cured adhesive may be cut away with caution using a sharp blade, removed with acetone or with boiling water. Note: Acetone may damage some plastics and is also highly flammable. Test before use and follow manufacturer's instructions.
Storage & Disposal:	Not damaged by freezing in the unopened container. Optimal shelf life is achieved when unopened container is stored from 36°F to 46°F (2°C to 8°C). After opening, it is not recommended that the product be stored cold or frozen. Once opened, the product is best stored tightly sealed in a dry location away from heat sources or sun exposure. Humidity and high temperatures may decrease shelf life. Use an approved hazardous waste facility for disposal.
Label Precautions:	<b>WARNING:</b> Contains Cyanoacrylate. Can cause severe eye injury. Bonds skin instantly. May cause allergic skin reaction. Skin contact may cause burns. Use in a well ventilated area. Avoid contact with skin and eyes. FIRST AID: In case of eye contact, flush with water for 15 minutes; call a physician. For skin contact, flush with water. For ingestion, do not induce vomiting; call a physician. If spilled on clothing, flush with large quantities of water. <b>KEEP OUT OF REACH OF CHILDREN.</b>
	Refer to Safety Data Sheet (SDS) for further information.
Disclaimer:	The information and recommendations contained herein are based on our research and are believed to be accurate, but no warranty, express or implied, is made or should be inferred. Purchasers should test the products to determine acceptable quality and suitability for their own intended use. Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.
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Henkel	Loctite Brand is part of the Henkel family of brands. Founded in 1876, Henkel is a global leader in the consumer and industrial businesses. Henkel operates worldwide with leading brands and technologies in three business areas: Laundry & Home Care, Beauty Care and Adhesive Technologies. Henkel Corporation - Professional & Consumer Adhesives Headquarters - Rocky Hill, CT 06067 www.henkelna.com Revision Date: 08/30/2016 Supercedes: 07/03/2014 Ref. #: 158590 Bulk #: 924084